An EFCO Company

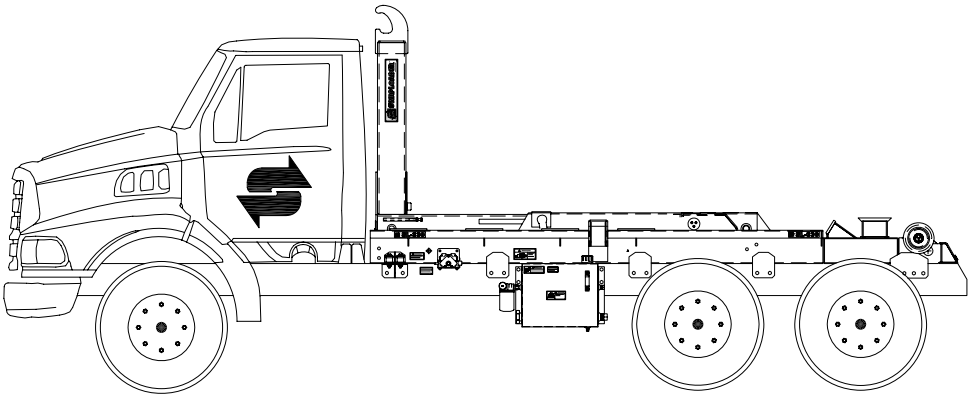
SWAPLOADER®

U.S.A. LTD.

"HOOK ON QUALITY"

# Model SL-330

# Parts and Operations Manual



Hoist Serial Number: _____

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# INTRODUCTION

# SWAPLOADER U.S.A., LTD.

## TO THE CUSTOMER

Your new SwapLoader Hoist was carefully designed and manufactured to give years of dependable service. To keep it operating efficiently, read the instructions in this manual thoroughly. It contains detailed descriptions and instructions for the efficient operation and maintenance of your SwapLoader. Each section is clearly identified so you can easily find the information that you need. Read the Table of Contents to learn where each section is located. All instructions are recommended procedures only.

Throughout this manual you will come across **"Dangers," "Warnings,"** or **"Cautions"** which will be carried out in bold type and preceded by the symbol as indicated to the left. Be certain to carefully read the message that follows to avoid the possibility of personal injury or machine damage.

Record your SwapLoader Hoist serial number in the appropriate space provided on the title page. Your SwapLoader dealer needs this information to give you prompt, efficient service when you order parts. It pays to rely on an authorized SwapLoader Distributor for your service needs. For the location of the Distributor nearest you, contact SwapLoader.

**NOTE:** It is SwapLoader's policy to constantly strive to improve SwapLoader products. The information, specifications, and illustrations in this publication are based on the information in effect at the time of approval for printing and publishing. SwapLoader therefore reserves the right to make changes in design and improvements whenever it is believed the efficiency of the unit will be improved without incurring any obligations to incorporate such improvements in any unit which has been shipped or is in service. It is recommended that users contact an authorized SwapLoader Distributor for the latest revisions.

An EFCO Company

SWAPLOADER®

"Hooked on Quality" U.S.A. LTD.

# SWAPLOADER LIMITED WARRANTY STATEMENT

SwapLoader U.S.A., Ltd., (SwapLoader), warrants to the original purchaser of any new SwapLoader product sold by an authorized SwapLoader distributor or service center, that such products are free of defects in material and workmanship. All SwapLoader products with an original factory in-service date of August 1, 2023, or later qualify for warranty as defined in this Limited Warranty Statement.

| | | 1 YEAR<br>Not to extend beyond 24 months from the original factory ship date | 4 YEAR<br>Not to extend beyond 60 months from the original factory ship date | 5 YEAR<br>Not to extend beyond 72 months from the original factory ship date |
|---|---|---|---|---|
| HOIST | **Manufactured Components** | | | |
| | SwapLoader Manufactured Parts (excludes replacement or service parts) includes but not limited to:<br>• Weldments • Pins<br>• Hardware • Piece Parts | | | ✓ |
| | Repair Labor | ✓ | | |
| | **Vendor Supplied Components** | | | |
| | Cylinders | | ✓ | |
| | Hoses | | ✓ | |
| | Fittings | | ✓ | |
| | Jib Lockout Valve | | ✓ | |
| | Hydraulic Body Lock Cylinder | | ✓ | |
| | Repair Labor | ✓ | | |

| | | 1 YEAR<br>Not to extend beyond 24 months from the original factory ship date | 4 YEAR<br>Not to extend beyond 60 months from the original factory ship date | 5 YEAR<br>Not to extend beyond 72 months from the original factory ship date |
|---|---|---|---|---|
| OPTIONS & ACCESSORIES | **Manufactured Components** | | | |
| | SwapLoader Manufactured Parts (excludes replacement or service parts) includes but not limited to:<br>• Bumpers • Sub-Frames<br>• Stabilizers (structural)<br>• Dual Rollers | | | ✓ |
| | Repair Labor | ✓ | | |
| | **Vendor Supplied Components** | | | |
| | Includes but not limited to:<br>• Pumps • EHVs<br>• Valves • Controls<br>• Sensors • Tanks<br>• Toolboxes • Tarps<br>• Lights • Fenders<br>• PTOs • All vendor replacement parts | Reverts to Vendor Warranty | | |
| | Repair Labor | | | |

**Coverage Start Date:**

- Derived from the completed warranty registration at www.swaploader.com/warranty-registration/. In the event warranty registration is not completed, the factory ship date will be used.
- Items under "hoists" or "manufactured components" on page 1 are allowed a 12-month period between factory shipment and in service date to account for distributor stock.

**Warranty Process:**

- Unless otherwise stated the following warranty process must be followed for repairs and/or replacement parts to be covered:
  - Prior to any parts orders or repair work, contact SwapLoader at 888-767-8000 or warranty@swaploader.net to initiate a claim and pre-authorize repairs.
  - Distributor will then order replacement parts and SwapLoader will invoice the distributor for the replacement parts and freight.
  - After authorized repair is completed the distributor must submit a fully completed warranty claim form.
  - If required by SwapLoader, defective parts will be assigned an RGA (return goods authorization) number, and those parts must be returned freight prepaid with a copy of the RGA form within 30 days of repair or credit consideration will not be given.
  - Upon evaluation of the returned parts if warranty is approved credit will be issued to the appropriate distributor account for the approved warranty costs which may include parts, labor, and/or freight.
  - SwapLoader will, at its discretion, adjust labor credit to pre-authorized or known repair times for covered repairs or service.

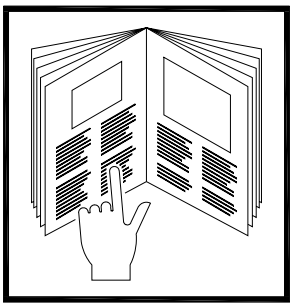
**Warranty Limitations & Responsibilities:**

- Warranty service must be performed by a distributor or service center authorized by SwapLoader to sell and/or service SwapLoader products. Distributors or service centers will use only new or remanufactured parts or components furnished by SwapLoader U.S.A. LTD.
- Warranty service, repairs or returns must be pre-authorized by SwapLoader to be considered for credit.
- SwapLoader will, at its discretion, either repair defective parts or replace them with equivalent parts.
- SwapLoader will ship any replacement parts by the most economical, yet expedient means possible. Expedited freight delivery will be at the expense of the owner.
- Labor rates and credits are determined by the SwapLoader Distributor agreement.
- This warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear and tear, accident, mishap, untrained operators, or improper or unintended use. The owner has the obligation of performing routine care and maintenance duties as stated in SwapLoader's written instructions, recommendations, and specifications. Any damage resulting from owner/operator failure to perform such duties shall void the coverage of this warranty. The cost of labor and supplies associated with routine maintenance will be paid by the owner.
- Warranty Registration must be submitted within 15 days of Retail Sale of SwapLoader hoist to www.swaploader.com. If unit has not been registered, then the warranty start date will revert to the original factory ship date. Warranty Registration is the ultimate responsibility of the owner. If the owner is unsure product registration has been completed, contact SwapLoader at 888-767-8000 or send email sales@swaploader.net to confirm.
- In no event will SwapLoader, the SwapLoader distributor or any company affiliated with SwapLoader be liable for business interruptions, costs of delay, or for any special, indirect, incidental, or consequential costs or damages. Such costs may include, but are not limited to:
  - loss of time
  - loss of revenue
  - loss of use
  - wages
  - salaries
  - commissions
  - lodging
  - meals
  - towing
  - hydraulic fluid
  - travel
  - mileage
  - any other incidental costs
- Warranty shall not apply if the equipment is operated in abnormal conditions or operated at capacities more than factory ratings.
- Warranty is expressly void if the seal on the main relief control valve has been tampered with or broken.
- Warranty is expressly void if serial number plate or stamping is tampered with.
- Paint, plating, and coatings are not covered under this warranty policy.
- All products purchased by SwapLoader from outside vendors shall be covered by the warranty offered by that respective manufacturer unless defined otherwise on page 1.

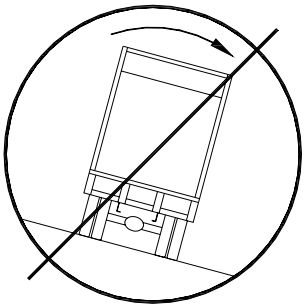
IT IS EXPRESSLY UNDERSTOOD AND AGREED THAT THERE ARE NO WARRANTIES MADE BY THE MANUFACTURER OR ITS AGENTS, REPRESENTATIVES OR DISTRIBUTORS, EITHER EXPRESSED, IMPLIED, OR IMPLIED BY LAW, EXCEPT THOSE EXPRESSLY STATED ABOVE IN THIS STANDARD LIMITED WARRANTY AGAINST DEFECTS IN MATERIAL AND WORKMANSHIP. THE MANUFACTURER AND ITS AGENTS, REPRESENTATIVES AND DISTRIBUTORS SPECIFICALLY DISCLAIM ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

# SAFETY SUGGESTIONS

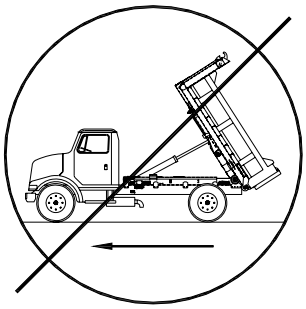
1. Do not operate or service this equipment until you have been properly trained and instructed in its use and have read the operation and service manual.

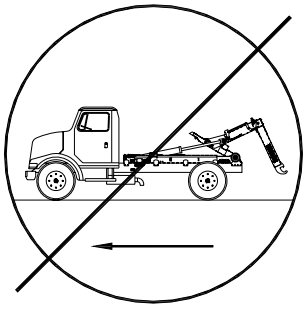


2. Do not operate this equipment on uneven ground.



3. Do not drive with the hoist in the dump position or with the hook to the rear.



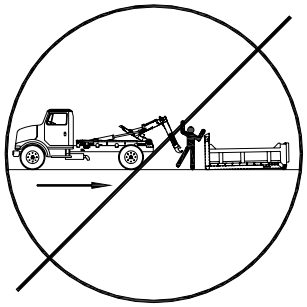


4. Do not exceed 1,500 Engine RPM when operating the Power Take Off (P.T.O.). Never leave the P.T.O. in gear while transporting.

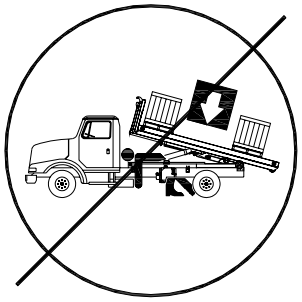
5. The hoist must be used with containers that properly fit the hook and rear holddowns. The container specifications must match the hoist specifications.

6. Keep the containers and hoist in good working order. **DO NOT** use if repairs are needed. Perform periodic inspections and maintenance as required by the maintenance section of the operator's manual.

7. Make sure work area is clear of people and obstacles prior to dumping or unloading containers. SwapLoader strongly recommends that a back up alarm be installed on the truck chassis. The operation of the hook hoist is that the truck is backed up to the body to pick it up and so there is a potential pinch point between the body and the hook.

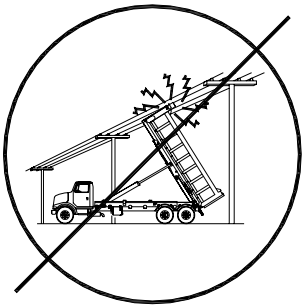


8. Any container, which is on the hoist, **MUST** be unloaded prior to performing any repairs or maintenance to the hoist. Also, **DO NOT** allow any person to work on or be under the hoist in a raised position without first installing adequate safety blocks to eliminate all possibility of the hoist accidentally lowering. SwapLoader strongly recommends that if possible the container should be dismounted from the hoist prior to performing any maintenance to the hoist.



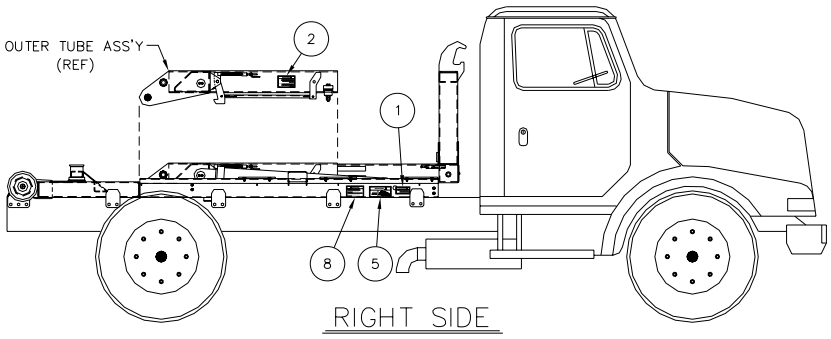
9. It is the responsibility of the owner and/or installer to insure that any additional safety devices required by state or local codes are installed on the SwapLoader Hoist and/or Truck Chassis.

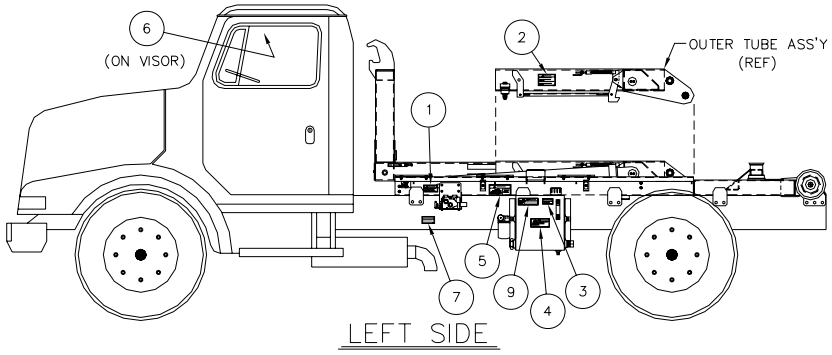
10. Keep away from overhead power lines. Serious injury or death can result from contact with electrical lines. Use care when operating hoist near electrical lines to avoid contact.



11. Avoid contact with high-pressure fluids. Escaping fluid under pressure can penetrate the skin causing serious injury. Avoid hazardous conditions by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Search for leaks with a piece of cardboard, while protecting hands and body from the high-pressure fluids.

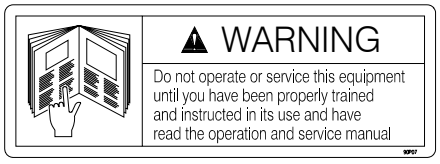
12. It is the responsibility of the owner to provide proper maintenance of the Safety Decals. Regular inspection and replacing of Safety Decals that have any fading or damage which would impair their function should be done (See the illustration on the following page for location of Safety Decals).

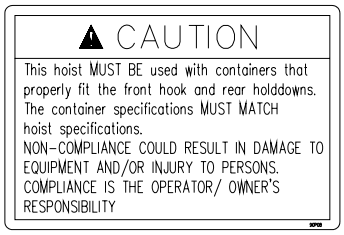
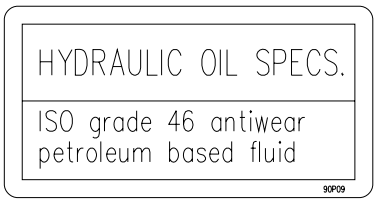
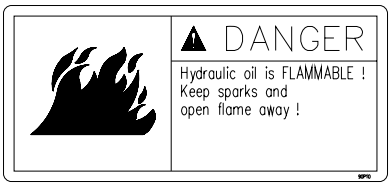
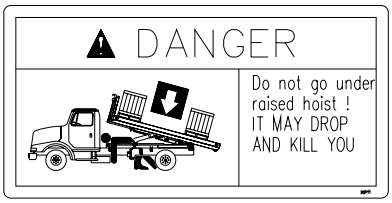
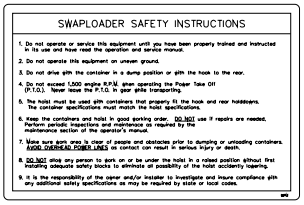
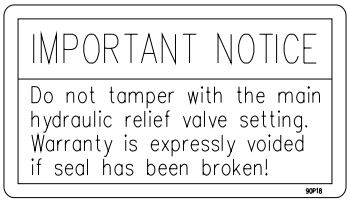


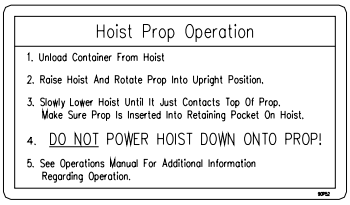
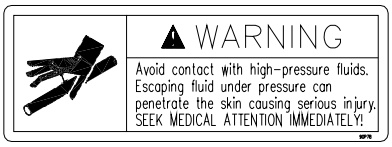




| ITEM | QTY | P/N | DESCRIPTION |
|---|---|---|---|
| 1 | 2 | 90P07 | OPERATION & SERVICE MANUAL |
| 2 | 2 | 90P08 | HOIST-BODY SPECIFICATIONS |
| 3 | ONE | 90P09 | HYDRAULIC OIL SPECIFICATIONS |
| 4 | ONE | 90P10 | HYDRAULIC OIL FLAMMABLE |
| 5 | 2 | 90P11 | HOIST FALLING |
| 6 | ONE | 90P13 | SAFETY INSTRUCTIONS |
| 7 | ONE | 90P18 | RELIEF VALVE |
| 8 | ONE | 90P52 | PROP DECAL |
| 9 | ONE | 90P78 | HIGH-PRESSURE FLUID |

The following is a list of all the Swaploader Safety Decals, and their part numbers. Please use when reordering replacement decals.

| | |
|---|---|
| 90P07 – OPERATIONS & SERVICE MANUAL |   |

| | |
|---|---|
| 90P08 – HOIST-BODY SPECIFICATIONS |  |
| 90P09 – HYDRAULIC OIL SPECIFICATIONS |  |
| 90P10 – HYDRAULIC OIL FLAMMABLE |  |
| 90P11 – HOIST FALLING |  |
| 90P13 – SWAPLOADER SAFETY INSTRUCTIONS |  |
| 90P18 – RELIEF VALVE |  |

| | |
|---|---|
| 90P52 – PROP DECAL (OPTIONAL) |  |
| 90P78 – HIGH-PRESSURE FLUID |  |

# INSTALLATION

## INITIAL INSPECTION

When the SwapLoader hoist is received from the factory, you should inspect the hoist for damage, which may have occurred in shipment. If damage has occurred, you should contact the shipper immediately. Be sure to note any damage or missing items on bill of Lading.

You should then check the hoist to insure you have received all the parts as indicated by the Packing List and the Ship Loose Box List.

If you have any problems, shortages, or questions, please contact SwapLoader U.S.A., Ltd. immediately.

## GENERAL INSTALLATION PROCEDURE

The installation of the SwapLoader on a truck chassis will generally follow these steps:

1. Install hoist assembly onto truck chassis.

2. Mount the hydraulic control valve to the hoist and install the hydraulic plumbing from the control valve to the hydraulic cylinders. Then install the control levers in the cab and route the control cables to the hydraulic control value assembly.

3. Install the hydraulic tank, hydraulic filter, and hydraulic plumbing between the hydraulic tank and the control valve assembly.

4. Select and install the P.T.O. on the truck transmission. (Note: This can be done prior to hoist installation on the truck chassis.)

5. Install the hydraulic pump and the plumbing from the pump to the hydraulic tank and control valve assembly.

6. Fill the hydraulic tank with oil, bleed the air from the pump suction line, and start up the unit.

Although SwapLoader attempts to include the mounts and attaching fasteners with each hoist unit, your particular installation may require some additional mounts or modifications. If you have problems with your installation, please contact SwapLoader at 1-888-767-8000, as we may be aware of another customer who has installed a SwapLoader on a similar truck chassis.

## HOIST INSTALLATION TO TRUCK CHASSIS

1. Place the SL-330 hoist assembly on the truck chassis. The truck chassis mounting surface should be flat without any steps or protrusions. If necessary, shim bars need to be added to ensure a flat surface on which to support hoist. The truck chassis should meet the following minimum specifications (See Figures A):

   RBM for each frame channel: 1,600,000 in.-lb.
   Total RBM: 3,200,000 in.-lb.
   Minimum clear frame rail for mounting: 191" (See Fig. A&B)
   Front Axle Cap: 12,000 lb. (Min)
   Total Rear Axle Capacity: 21,000 lb. (Min)
   CT Dim: 132” to 138” (138” preferred)
   CA Dim: 142” to 156” (156” preferred)

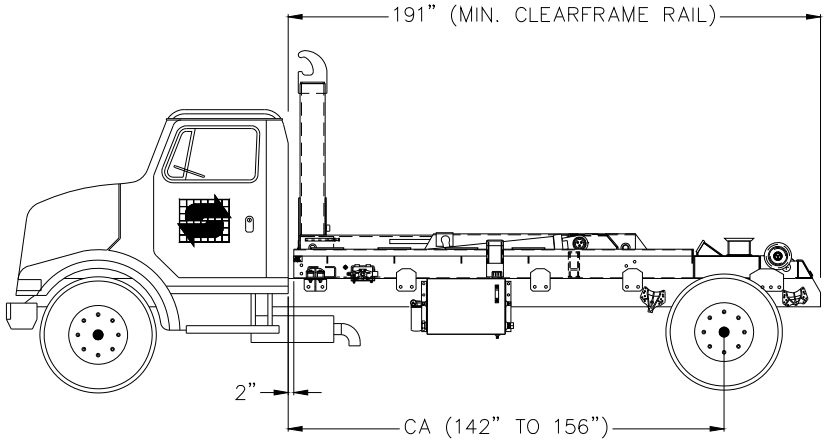



**Figure A**

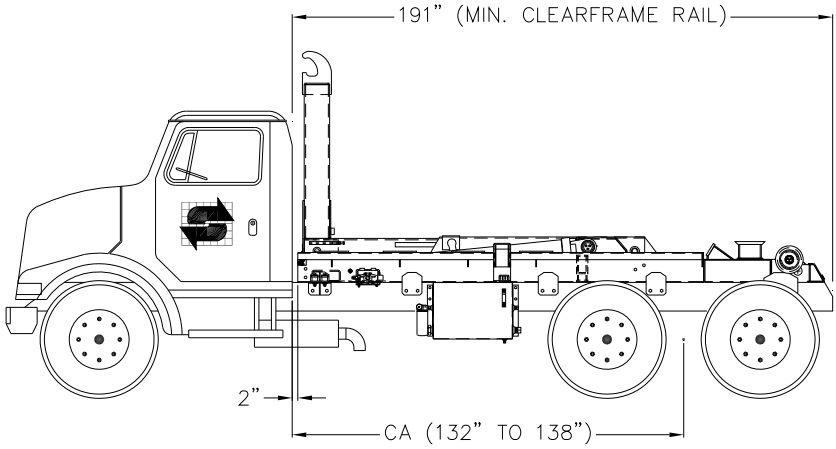


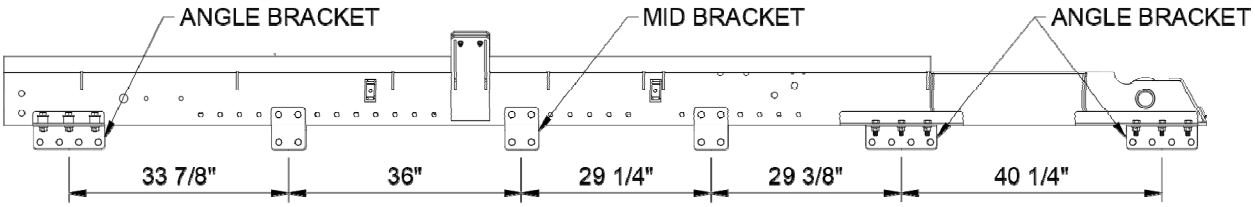

**Figure B**

**Note: The above specifications are a minimum requirement. It is the responsibility of the owner/operator to ensure the completed chassis meets or exceeds all federal,**

**state, and local regulations. Also, the hoist should not be used to lift and haul any load that exceeds the load rating of any of the individual components of the completed chassis (tires, axles, suspension, etc.)**

The clear frame dimension indicated in the picture above allows for the overall length of the hoist plus 5 inches for cab clearance and rear light bar mounting. Extra frame length may be needed to allow for mounting additional accessories (e.g., Cab Guard, Tarper, Light Kit, etc.). For example, when mounting a light kit on a truck with a long CA, check that the hoist and the light kit are positioned far enough back to eliminate any interference between the fender and the light kit. You should also consider the final weight distribution with regard to the bridge code when positioning the hoist.

2. There are two types of mount brackets used on the Model SL-400 hoist as indicated in Figure B or Drawing No. 44H85. They are the angle brackets (89H46), and the mid brackets (Pt. No. 89H51).




## Figure B

Locate the mount brackets on the side of the hoist as indicated in Figure B. These dimensions are flexible because of possible interference with chassis components. Also allow for mounting the control valve assembly and the hydraulic tank. You should consult the truck chassis supplier for any limitations regarding drilling mount holes in the truck chassis frame rails. Typically, the holes must be at least 2 3/4" from the top of the truck chassis rails, but may vary (reference figure C, D, & E).

Once the locations of the mount brackets have been determined, use the mount brackets as a template for marking the mounting holes in the truck chassis frame rails. Drill the 21/32 diameter holes required and attach the brackets to the truck chassis with the 5/8-inch diameter bolts, washers, and locking hex nuts provided. Torque to 220 ft.lbs.

3. Weld the mount brackets to the hoist mainframe as indicated on Figures C thru E. You may need to modify the mount brackets or add shim plates to allow for variances in the width of the truck chassis as well as to allow for top rivets, stepped channels, etc.

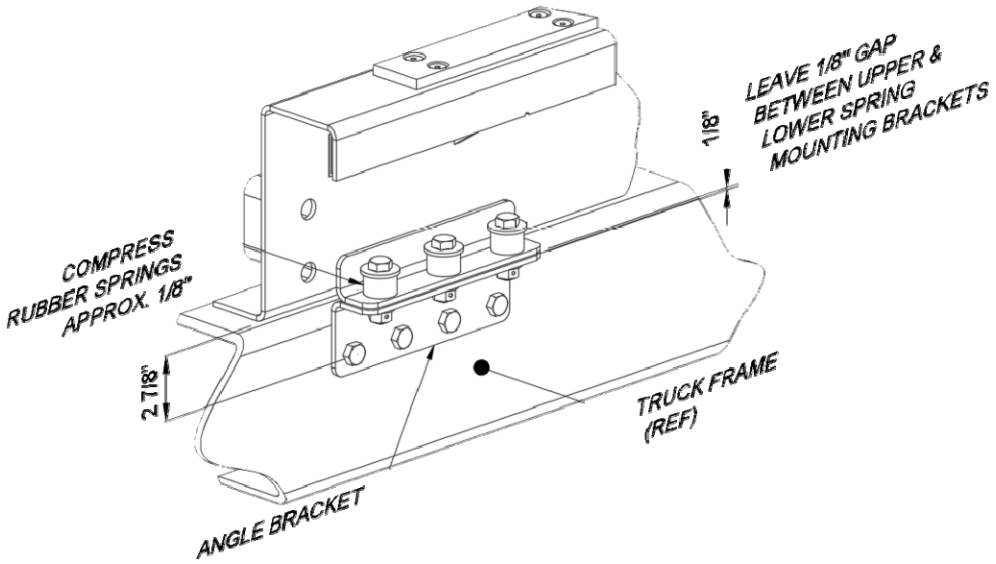



**Figure C**

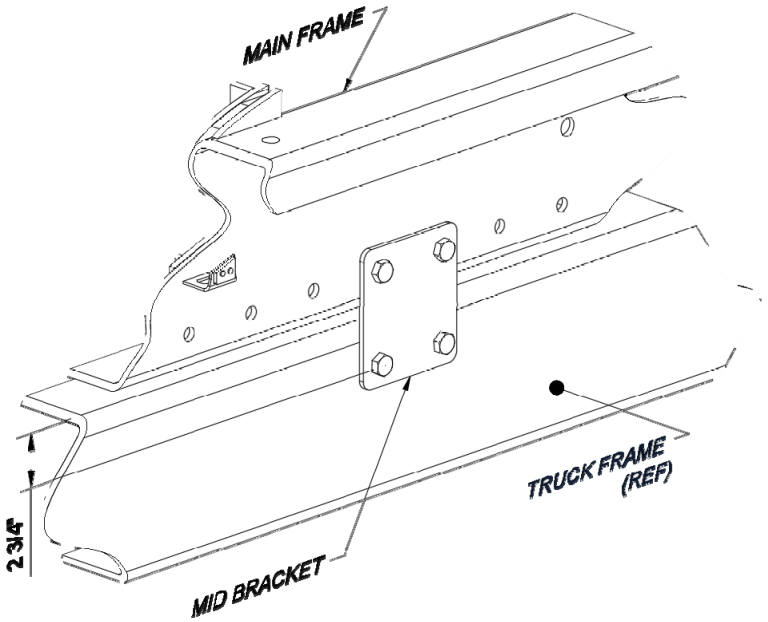



**Figure D**

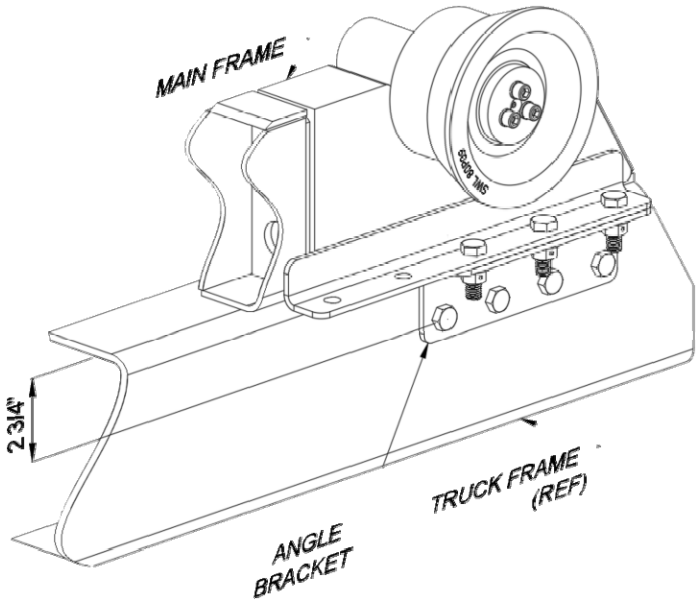



**Figure E**

**Note: Prior to any welding, consult the truck manufacturer for any special precautions that may need to be taken. Typically, the batteries must be disconnected and the ground lead from the welder should be connected as close as possible to the part being welded to avoid the possibility of arching across bearings, gears, etc.**

**Note: The hoist mainframe is made from high strength low alloy steel. Use an appropriate welding process.**

## CONTROLS INSTALLATION - MANUAL

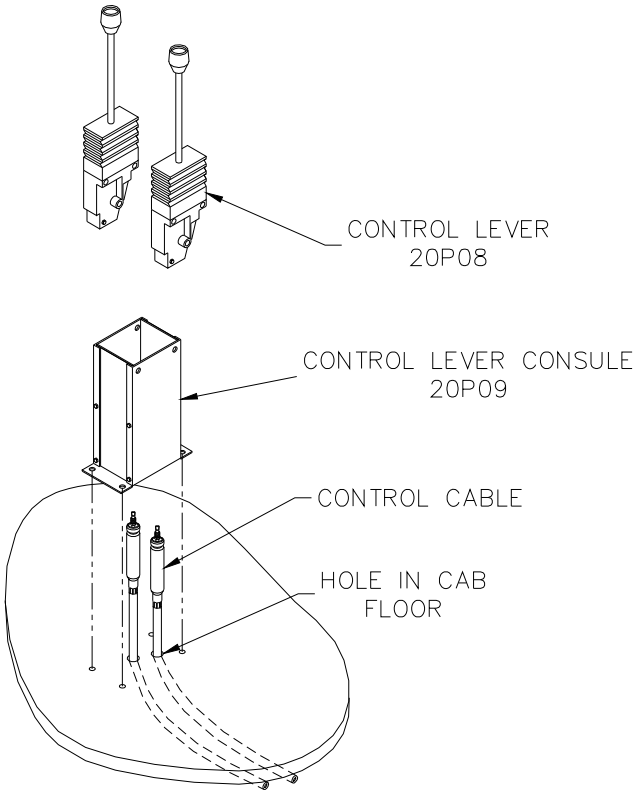
1. Attach the valve mount bracket (Pt. No. 41H01) to the mainframe as indicated on Dwg. No. 90H57 with the fasteners provided (See Drawing 42H96).

2. Mount the hydraulic control valve assembly (Pt. No. 20P88) to the valve mount bracket as shown on Drawing No. 90H57 with the fasteners provided.

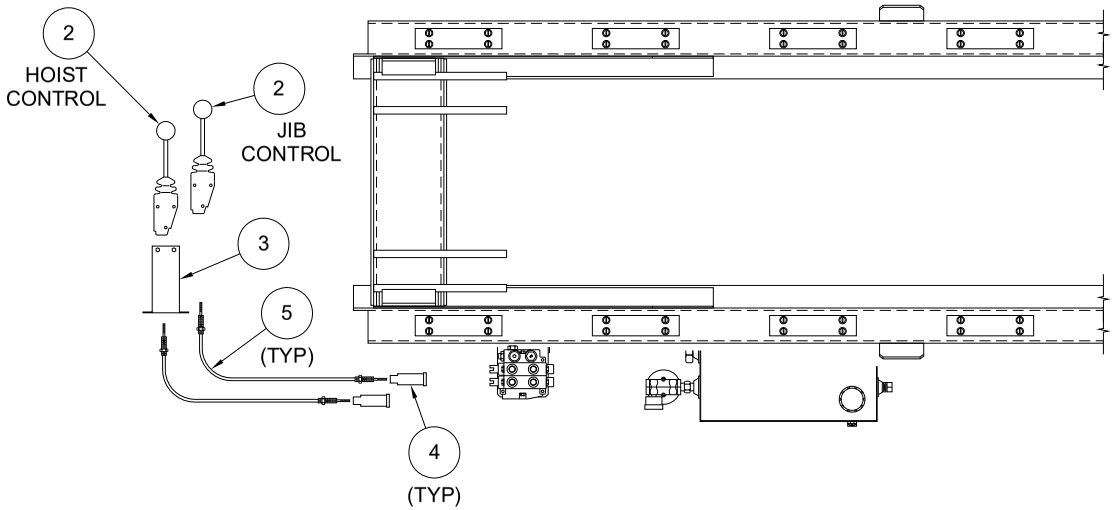
3. Install the hydraulic adapters, connect the hydraulic tubing (Pt. Nos. 12P67 and 12P68), and connect the hydraulic hose assemblies (Pt. No. 11P98 and 11P99) to the control valve assembly as indicated on Drawing No. 91H03. The clamp assemblies that are provided in the Loose Parts Box should support the tubing (See Drawing 42H96).

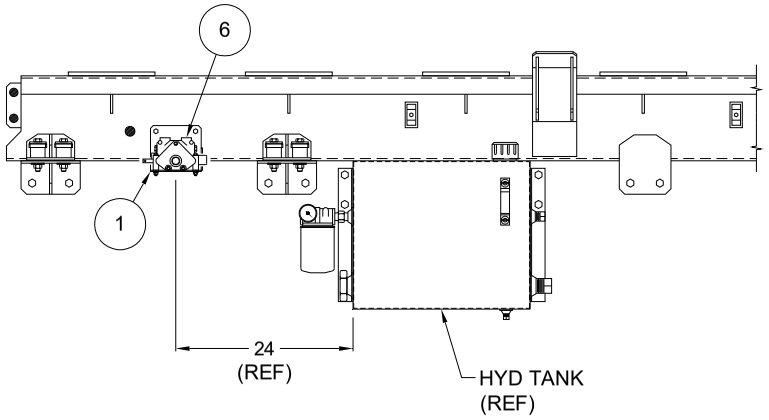
4. Determine the best location in the cab for the control levers (Pt. No. 20P08). The location should be such that the controls can be easily reached while operating the truck. A control lever console (Pt. No. 20P09) is provided to facilitate the mounting of the control levers.

5. Assemble and install the control lever console (See diagram below). Typically, the console is fastened to the floor of the cab and the control cables are routed through additional holes drilled in the floor. Your particular installation may require that additional brackets be fabricated, or other modifications made.



| PARTS LIST | | | | | |
|---|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
| 1 | ONE | 41H01 | VALVE MOUNT BRACKET WDMT | 7.12 | |
| 2 | 2 | 20P08 | REMOTE VALVE CONTROL HANDLE | 2.80 | |
| 3 | ONE | 20P09 | CONTROL HANDLE MOUNT CONSOLE | 4.05 | |
| 4 | 2 | 20P10 | BONNET CONNECTION KIT | 0.50 | |
| 5 | 2 | 20P40 | CONTROL CABLE 96" LG | 2.00 | |
| 6 | ONE | 20P88 | HYD VALVE ASS'Y | 27.00 | |
| | | | | 50.71 | TOTAL |




NOTE:
A 2 SECTION CONTROL VALVE ASS'Y IS SHOWN. A 3 SECTION CONTROL VALVE ASS'Y IS REQUIRED WHEN A STABILIZER IS UTILIZED

SWAPLOADER U.S.A. LTD.

MANUAL CONTROL ASS'Y - 2 SECTION

SL-330/400/406

90H57 ~ REV A



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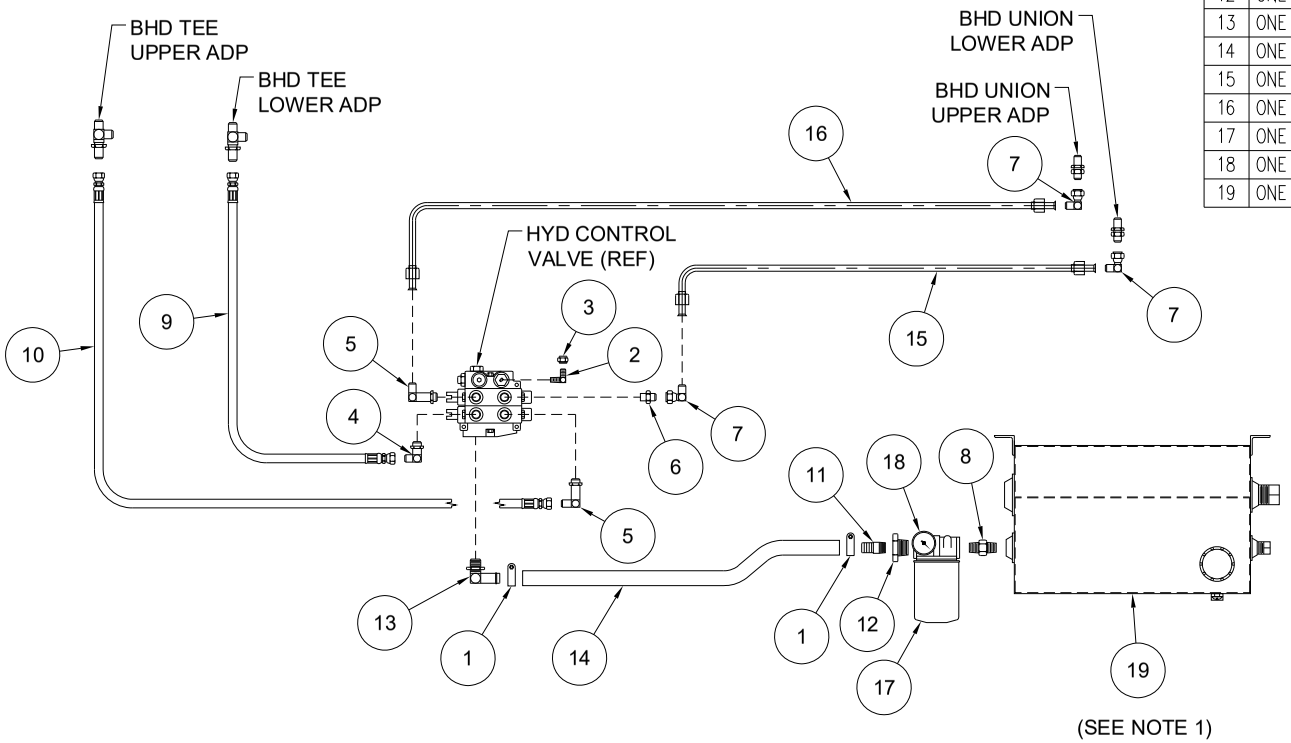



## PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | 2 | 10P21 | T-BOLT CLAMP, 1 1/2ø | 0.10 | TBC-150 |
| 2 | ONE | 10P37 | ADP, HYD MJIC / MP 90° | 0.30 | 2501-4-4 |
| 3 | ONE | 10P38 | ADP, HYD FMJIC CAP | 0.10 | 304-C-4 |
| 4 | ONE | 11P04 | ADP, HYD MJIC / ORB 90° | 0.40 | 6801-10 |
| 5 | 2 | 11P05 | ADP, HYD MJIC / ORB LL 90° | 0.40 | 6801-LL-10 |
| 6 | ONE | 11P06 | ADP, HYD MJIC / ORB | 0.30 | 6400-10 |
| 7 | 3 | 11P07 | ADP, HYD MJIC / FMJIC SVL 90° | 0.40 | 6500-10 |
| 8 | ONE | 11P78 | ADP, HYD MP / MP | 0.70 | 5404-20 |
| 9 | ONE | 11P98 | HOSE ASS'Y 1/2 HP x 28 | 1.37 | |
| 10 | ONE | 11P99 | HOSE ASS'Y 1/2 HP x 33 | 1.52 | |
| 11 | ONE | 12P19 | ADP, HYD HOSE INS / MP | 0.30 | ST-10 |
| 12 | ONE | 12P20 | ADP, HYD MP / FP | 0.30 | 1 1/4 x 1 |
| 13 | ONE | 12P26 | ADP, HYD HOSE INS / ORB 90° | 0.60 | 4601-16-12 |
| 14 | ONE | 12P31 | HOSE 1 LP x 30 | 1.65 | |
| 15 | ONE | 12P67 | HYD TUBING - REAR LOWER | 3.77 | |
| 16 | ONE | 12P68 | HYD TUBING - REAR UPPER | 3.96 | |
| 17 | ONE | 20P61 | HYDRAULIC FILTER | 4.50 | |
| 18 | ONE | 20P64 | FILTER INDICATOR GAUGE | - | |
| 19 | ONE | 20P86 | HYDRAULIC TANK - 30 GAL | 73.00 | |
| | | | | 94.97 | TOTAL |

NOTE:
HYD TANK ASS'Y CONSISTS OF:
TANK WELDMENT, TANK MOUNTED STRAINER,
SIGHT GAUGE, FILLER/BREATHER CAP,
MAGNETIC DRAIN PLUG, AND PORT PLUGS.

SWAPLOADER™ U.S.A. LTD.

HYD. SUB-ASS'Y - CHASSIS TANK CIRCUIT

SL-330/400

91H03



PT-91H03.dwg 08/20/09 14:16

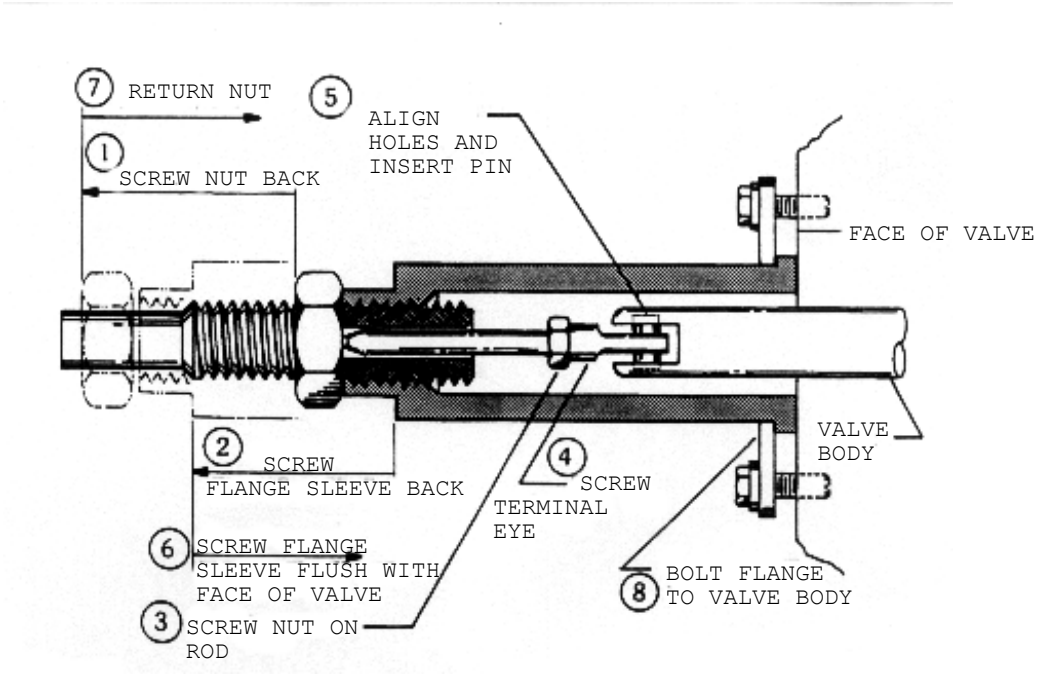
6. Attach the control cables to the control levers and route the cable through the holes in the cab. Install the control levers in the console. Levers should be installed such that when the levers are pushed forward the control cable is extended. See Drawing No. 90H57 (Manual Control Assembly) for control lever orientation.

7. Route the cables to the control valve location and attach them to the control valve with the bonnet connection kits provided (Pt. No. 20P10). See the following instruction sheet for installation procedures. The control cables supplied are 96 inches long. Your particular mounting may require different length control cables, which can be purchased locally or through Swaploader. Take proper care when routing the control cables, as a good cable path is essential for a proper operating system. Keep bends in the cable path to a minimum and be as generous as possible. Under no circumstances should any bend be tighter than an 8" radius. Protect the cable from heat above 225 degrees F. and avoid hot areas such as exhaust pipes, etc.. Protect the cable from physical damages such as pinching or crushing, and do not use cable supports, which may crush or deform the cable. Allow room for flexing where the cable is attached to moving parts of the equipment, so that the cable is neither kinked nor stretched.

## INSTALLATION PROCEDURE FOR A HYDRAULIC CONTROL CABLE TO HYDRAULIC VALVE WITH BONNET CONNECTION KIT

1. Turn .750-16 UNF Jam Nut entire length of Threaded Hub back over the Cable. Place Flange onto Sleeve.
2. Turn Flange/Sleeve Assembly entire length of Threaded Hub back over the Cable.
3. Turn .250-28 UNF Jam Nut onto Threaded Rod until it bottoms.
4. Turn Terminal Eye onto Treaded Rod until it bottoms against Jam Nut. (Minor adjustments may be necessary to align Terminal Eye with spool yoke.)
5. Slide the Terminal Eye into yoke on spool and align the holes. Insert Clevis Pin through yoke and Terminal Eye holes. Install Retaining Ring into groove between Terminal Eye and one side of the Yoke.
6. Now, with the Cable attached to the valve and control head, turn the Flange/Sleeve Assemble back onto the Threaded Hub until it is flush with the valve face. When turning on the Flange/Sleeve Assembly, make sure that the control head remains in neutral.
7. Thread the .750-16 UNF Jam Nut back over Threaded Hub and tighten against the Sleeve to lock in position.
8. Bring Flange into position on bolt assembly to valve housing.

**NOTE: FOR WORK SECTION NEXT TO INLET COVER, USE SPACER KIT.**



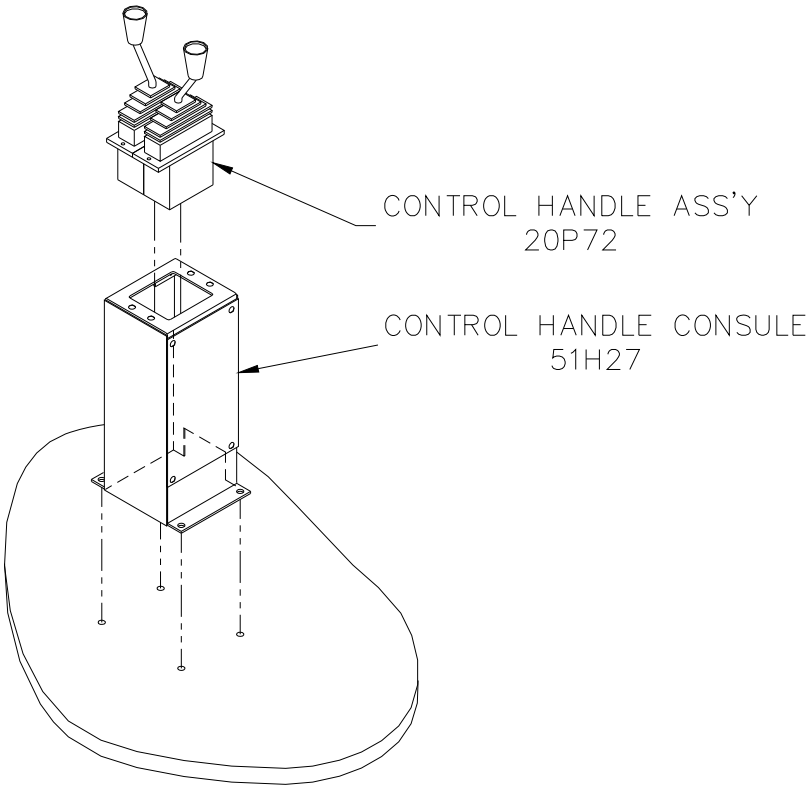
## CONTROLS INSTALLATION - AIR SHIFT (OPTION)

1. Attach the valve mount bracket (Pt. No. 40H01) to the mainframe as indicated on Drawing No. 90H58 with the fasteners provided.

2. Mount the hydraulic control valve assembly (Pt. No. 20P88) to the valve mount bracket as shown on Drawing No. 90H58 with the fasteners provided. Attach the airshift kits (Pt. No. 20P95) to the hydraulic control valve. Reference installation instructions included with the airshift kits.

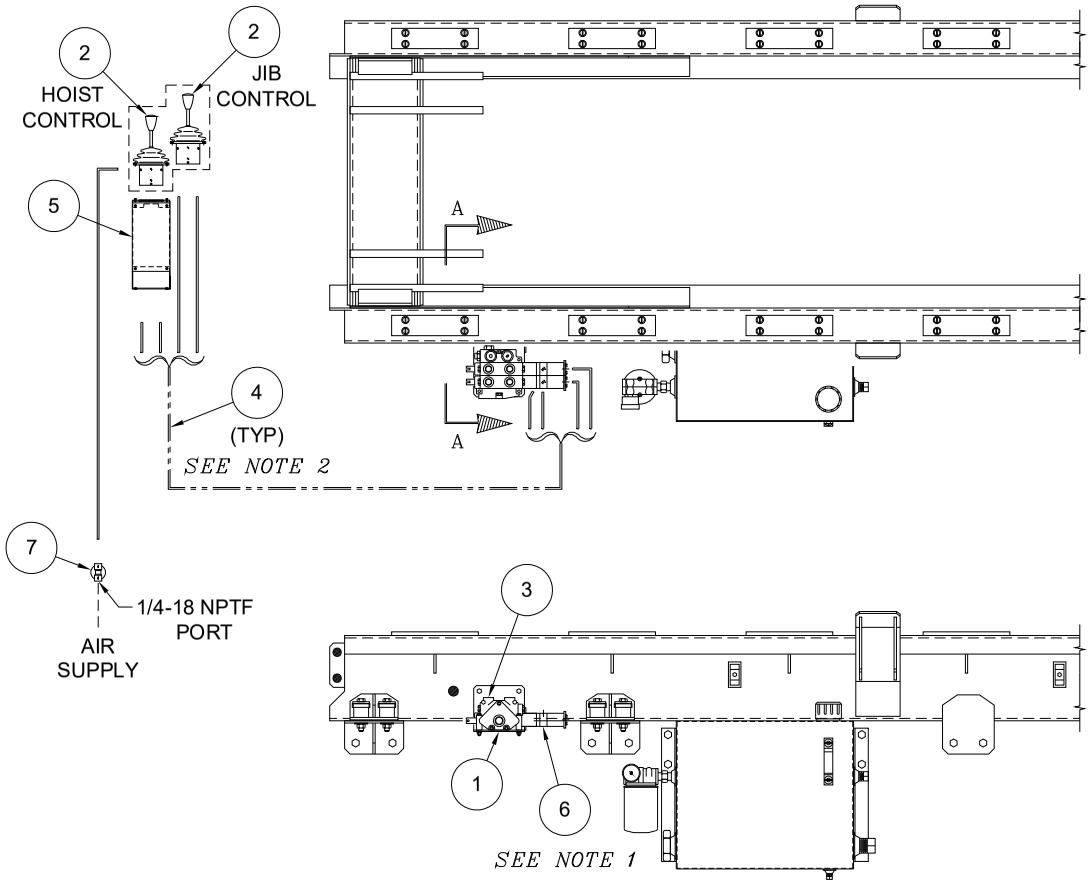
3. Install the hydraulic adapters and connect the hydraulic hose assemblies (11P98 and 11P99) and the hydraulic tubing (Pt. Nos. 12P67 and 12P68) to the control valve assembly as indicated on Drawing No. 91H03. The clamp assemblies that are provided in the Loose Parts Box should support the tubing (See Drawing 42H96).

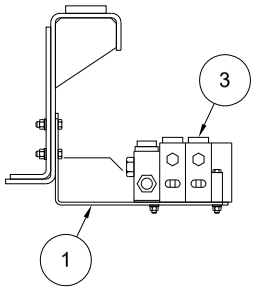
4. Determine the best location in the cab for the control handle assembly (Pt. No. 20P72). The location should be such that the controls can be easily reached while operating the truck. A control handle console (Pt. No. 51H27) is provided to facilitate the mounting of the control handles (See diagram below).




5. Install the air fittings and hose as shown on Drawing No. 90H60 (Air Circuit, Control Valve). An air pressure protection valve (Pt. No. 20P74) is provided so you can tap into the truck's air supply without jeopardizing the integrity of the air system. The air hose is provided in bulk length, which you can cut to length as required for running the air lines. Take care in routing the air lines and avoid hot areas such as exhaust pipes, etc.

| PARTS LIST | | | | | |
|---|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
| 1 | ONE | 41H01 | VALVE MOUNT BRACKET | 7.12 | |
| 2 | ONE | 20P72 | CONTROL HANDLE ASS'Y | 1.60 | |
| 3 | ONE | 20P88 | HYD CONTROL VALVE ASS'Y | 27.00 | |
| 4 | ONE | 12P94 | AIR LINE KIT | 1.40 | |
| 5 | ONE | 51H27 | AIR CONTROL CONSOLE ASS'Y | 6.23 | |
| 6 | 2 | 20P95 | HYD VALVE SECTION AIR SHIFT KIT | 1.42 | |
| 7 | ONE | 20P74 | AIR PRESSURE PROTECTION VALVE | 0.59 | WM778A |
| | | | | 46.78 | TOTAL |




SECTION A–A

NOTE:
1. 20P95 AIR SHIFT KIT TO BE INSTALLED ON HYD CONTROL VALVE BY HOIST INSTALLER. REFERENCE INSTALLATION INSTRUCTIONS INCLUDED WITH THE AIR SHIFT KIT.
2. SEE DRAWING 90H60 FOR AIR SHIFT KIT PLUMBING DIAGRAM.

SWAPLOADER™ U.S.A. LTD.

AIR CONTROL ASS'Y - 2 SECTION

SL-330/400/406

90H58 ~ REV C

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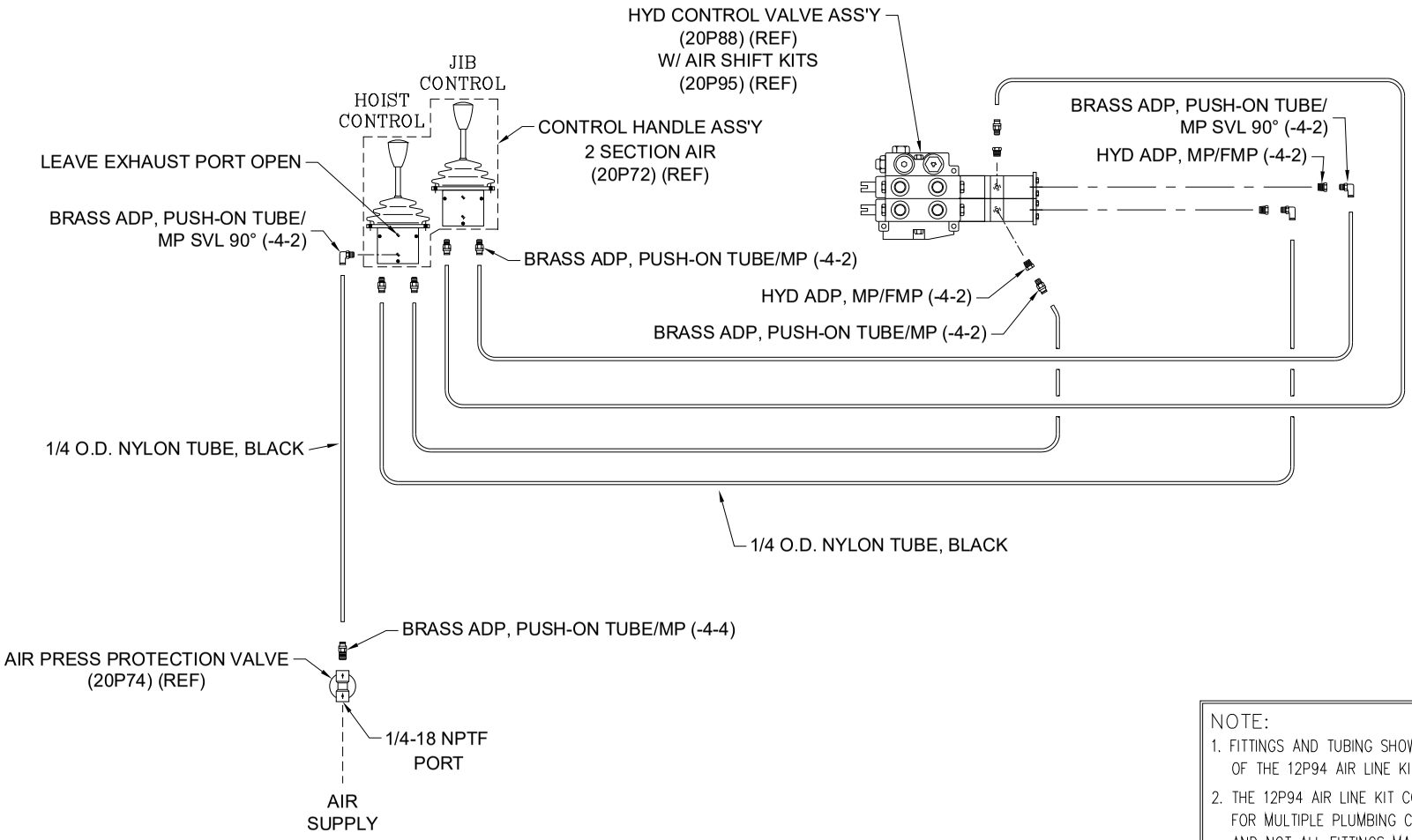



NOTE:
1. FITTINGS AND TUBING SHOWN ARE PART OF THE 12P94 AIR LINE KIT.
2. THE 12P94 AIR LINE KIT CONTAINS FITTINGS FOR MULTIPLE PLUMBING CONFIGURATIONS AND NOT ALL FITTINGS MAY BE UTILIZED.

SWAPLOADER U.S.A. LTD.

AIR CIRCUIT, CONTROL VALVE - 2 SECTION

SL-330/400/406

90H60 ~ REV A

## HYDRAULIC TANK INSTALLATION

1. Select a location to mount the hydraulic tank. Reference Figure G or Drawing No. 90H57 for the suggested location of the hydraulic tank to the rear of the control valve assembly on the left-hand side of the truck. The hydraulic hoses have been sized for the tank to be mounted in this general area. The tank can be located on the right-hand side or behind the cab, if necessary, which means longer hoses may be required.

2. Drill four (4) holes for 1/2-inch diameter bolts (provided) in the mount angle of the hydraulic tank (two per angle) and the frame rails of the truck chassis. Mount the hydraulic tank and install the hydraulic filter. Install the hydraulic return hose and the hose barb fitting between the filter and the control valve assembly as shown on Drawing No. 91H03. The hose length can be shortened if necessary. Secure the hose to the barb fittings with the hose clamps provided.

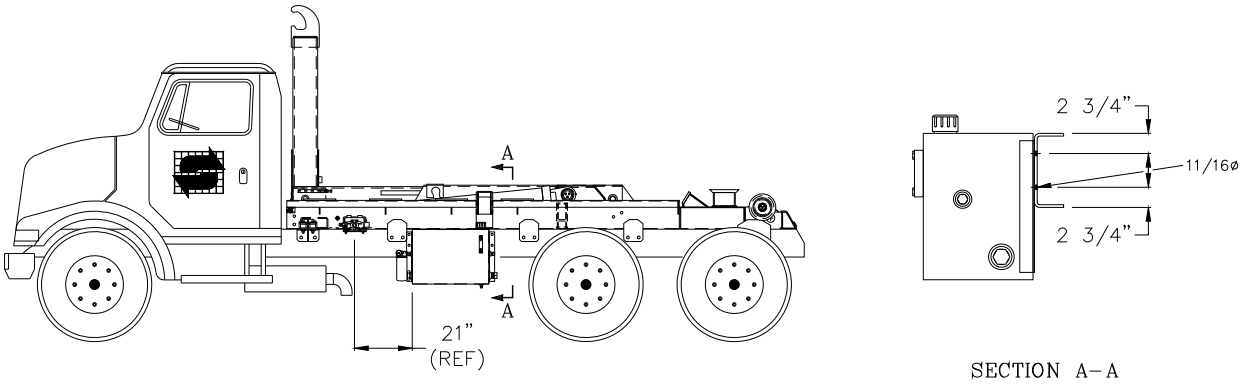



**Figure G**

## P.T.O. SELECTION

The next step is to select and install a direct drive type P.T.O. to the transmission. Please contact your local truck equipment representative for the correct unit sized on the following criteria:

| | |
|---|---|
| P.T.O. Torque Rating: | 200 ft.-lbs. (See Note 1) |
| Power at 1500 RPM: | 57 H.P. (See Note 1) |
| Output Flange: | SAE B 4 Bolt |
| Hydraulic Pump Spined Shaft Specifications: | 7/8 – 13T 16/32 D.P. |
| Hydraulic Pump Rotation: | **L.H. As provided (See Note 2).** The hydraulic pump rotation can be reversed to R.H. by a qualified hydraulic technician or it can be sourced through Swaploader. |
| Ratio of Pump RPM to Engine RPM: | 80% to 100% |

**NOTE 1:** P.T.O. torque and power requirements are based on the unit operating at main relief pressure. Normal operating pressure will be less.

**NOTE 2:** P.T.O. output rotation will need to be R.H. (clockwise) as viewed looking at output flange of P.T.O. for a L.H. Pump.

**NOTE 3:** Do not operate pump at speeds over 1500 R.P.M.

**NOTE 4:** Always disengage the P.T.O. after each operating cycle.

## HOW TO IDENTIFY WHAT PUMP IS NEEDED

The SwapLoader factory supplied pump is a bushing style gear pump, because of the pressure requirements of the SwapLoader hooklift hoist. By design the bushing style pumps are single rotation (rotation specific).

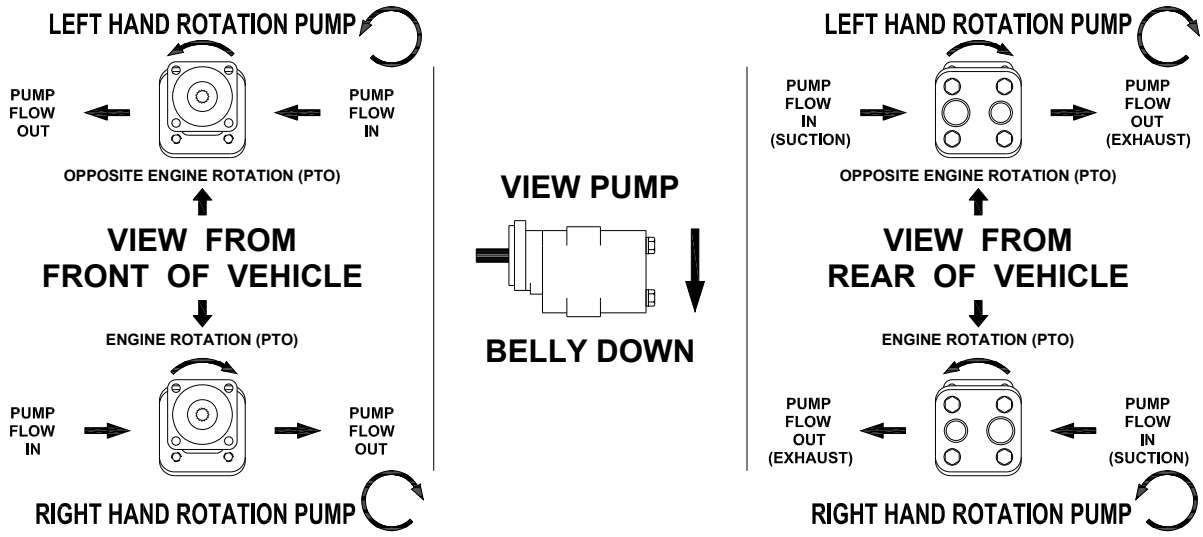
All SwapLoader hooklift hoists come standard with a CCW (left hand rotation pump), which will work for most manual transmission applications. For most automatic transmission applications a CW (right hand rotation pump) is needed; call SwapLoader for price and availability. **NOTE: Consult the PTO supplier whenever uncertain about the correct pump rotation for a particular application.**

The table below lists the SwapLoader part number for both left and right hand rotation pumps for the SL-330 hoist model:

| MODEL | L.H. Rotation Pump (standard) | R.H. Rotation Pump (special) |
|---|---|---|
| SL-330 | 20P87 | 21P03 |

## HOW TO IDENTIFY PUMP ROTATION

To better understand the effects of pump rotation we must consider the path that oil takes through the pump. Oil enters the pump through the inlet (suction) port, travels around the outside of the gears, and is forced out through the outlet (exhaust) port. Oil enters and exits the pump in the direction of its rotation.




Determine pump rotation by positioning the pump belly side down (see illustration above). Looking at the rear of the pump if the suction (largest) port is to the left side, then the pump is a CCW or left hand rotation. If the suction (largest) port is on the right side, then the pump is CW or right hand rotation.

# PUMP INSTALLATION

1. Install the hydraulic pump to the P.T.O. (Bolts are not provided).

2. Install the hydraulic fittings into ports on the hydraulic pump as shown on Drawing No. 91H04.

3. Connect the suction hose assembly to the hydraulic tank (1 1/2" I.D. hose) and route to the hydraulic pump in as short and straight line as possible. Be sure to route the hose clear of exhaust components and of the drive shaft. Extra hose is provided so the hose can be shortened to an appropriate length. Install the hose on the hose barb fittings at the tank and at the pump and secure with the hose clamps provided.

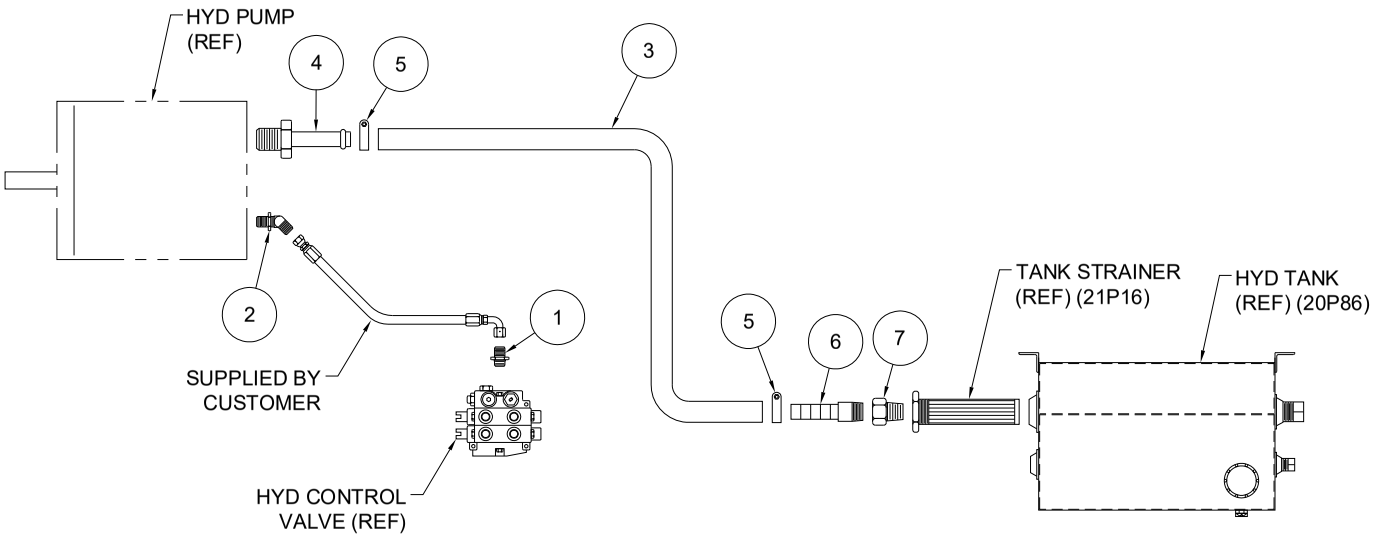
   **NOTE: Prior to startup, this hose must be filled with oil.**

4. The pressure hose the hydraulic pump to the control valve assembly is ant supplied with the hoist as it must be made to the proper length. This hose must be purchased from a local hydraulic hose assembly supplier per the following specifications:

| | |
|---|---|
| Hose I.D.: | 3/4 inch |
| Working Pressure: | 3500 PSI |
| Hose Fitting Threads: | SAE 37° (JIC) 1 1/16-12 |

5. Install the pressure hose as indicated. Tie up the pressure and suction hoses as necessary. Again, be sure the hoses are routed to avoid exhaust components and to stay clear of the drive shaft.

| PARTS LIST | | | | | |
|---|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
| 1 | ONE | 10P90 | ADP, HYD MJIC / ORB | 0.40 | 6400-12 |
| 2 | ONE | 10P91 | ADP, HYD MJIC / ORB 45° | 0.50 | 6802-12-16 |
| 3 | ONE | 11P71 | HOSE 1 1/2 LP x 120 | 9.60 | |
| 4 | ONE | 11P72 | ADP, HYD HOSE INS / ORB | 0.60 | 4604-24-20 |
| 5 | 2 | 11P77 | T-BOLT CLAMP, 2ø | 0.15 | TBC-200 |
| 6 | ONE | 11P95 | ADP, HYD HOSE INS / MP | 0.40 | STC-20 |
| 7 | ONE | 12P48 | ADP, HYD MP / FP | 0.60 | 2 x 1 1/2 |
| | | | | 12.40 | TOTAL |




SWAPLOADER™ U.S.A. LTD.

HYD SUB-ASS'Y - PUMP CIRCUIT

SL-330/400/406

91H04

PT-91H04.dwg 07/17/09 08:45

## START UP PROCEDURE

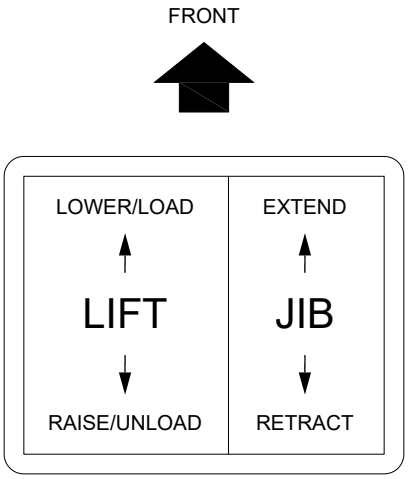
1. Fill the hydraulic tank with hydraulic oil (see oil specification in Maintenance Section.)

2. Prime the pump by loosening the clamp on the suction hose at the pump. Pull the hose back off the fitting till the air is bled from the line. Push the hose back on the fitting and retighten the clamp.

3. Engage the P.T.O. and run the pump at idle (700 to 900 RPM). Operate the cylinders at full stroke five to ten times to bleed the air from the lines and cylinders. The cylinders were filled with oil during testing at the factory, but some seepage may have occurred during shipping and installation. Refill the hydraulic tank, if needed, during this sequence and do not let the pump run without oil.

4. Check for leaks and tighten fittings as necessary.

5. Verify the movement of the control levers corresponds to the movement of the cylinders per the figure below.




6. Install all safety decals and product decals per Drawing No. 42H07 after final installation and painting have been completed. The factory prior to shipment of a hoist, will install some decals that have a premask layer. The premask will need to be removed after painting the hoist. It is very important when removing the premask not to pull the premask out and away from the decal at a 90° angle, but instead pull the premask straight down at a 180° angle to the decal surface. Should problems occur with the premask pulling the decal loose, wet the tack side of the premask with water via a spray bottle to weaken the adhesive bond, while pulling straight down on the premask.

7. Fill out pre-delivery checklist and warranty card and mail to SwapLoader U.S.A., Ltd.

**NOTE: Failure to fill out and return warranty card within 15 days of installation may possibly void the warranty.**

---

**CAUTION: The SwapLoader hoist must be used with bodies or containers that properly fit the front hook and the rear hold-downs (See figure S288). If possible, pick up one of the containers that will actually be used with the SwapLoader hoist and verify the following:**

- **Outside dimensions of the long sills match the guiding rollers on the hoist.**
- **The front hook dimensions are correct for the hoist.**
- **The rear hold-downs of the container latch into the hold-downs on the hoist.**
- **Check for any interference between the container and any part of the hoist (i.e.: Hydraulic tank, hydraulic tubing or hose, hydraulic valve, etc.)**
-

**When the SL-330 hoist is equipped with a standard 61-3/4" fixed jib see subframe Drawing No. S288, otherwise when equipped with the optional 61-3/4" to 53-7/8" adjustable dual height jib see subframe Drawing No.'s S288 or S905.**

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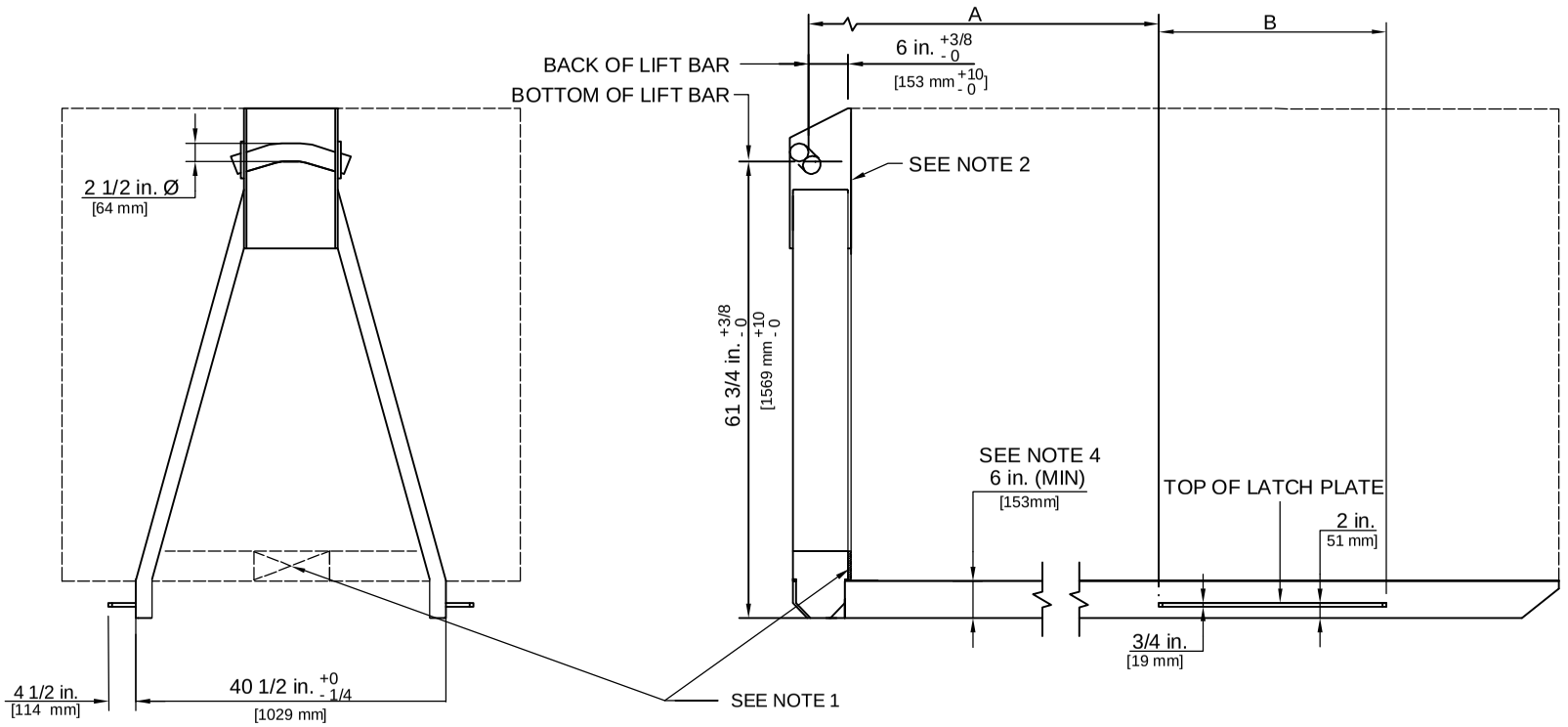
An EFCO Company

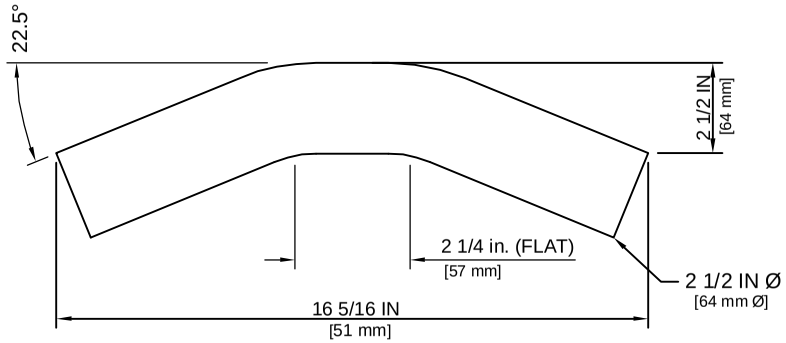
SWAPLOADER® U.S.A. LTD.

"Hooked on Quality"

# 400 SERIES 61 3/4" SUB-FRAME CRITICAL DIMENSIONS




| 400 SERIES SUB-FRAME DIMENSIONS | | |
|---|---|---|
| **HOIST COMPATABILITY** | **A** | **B** |
| SL-412 | 111 3/4" [2839 mm] | 36" [915 mm] |
| SL-240/330/400 | 123 3/4" [3143 mm] | 36" [915 mm] |
| SL-220/222/405/406/518/545 | 132 1/8" [3356 mm] | 48" [1220 mm] |
| SL-375/505/520/650/655 | 154 1/2" [3925 mm] | 48" [1220 mm] |




LIFT BAR DETAIL

NOTES

1.) A STRUCTURAL JIB CONTACT POINT LOCATED AS LOW AS ALLOWABLE ON THE FRONT OF THE BODY IS REQUIRED.

2.) WELD HOOK GUARD TO BODY OR ADD STRUCTURAL SUPPORT AS NEEDED FOR THE APPLICATION.

3.) THIS DRAWING PROVIDES THE CRITICAL SUB-FRAME DIMENSIONS FOR COMPATABILITY WITH THE SWAPLOADER HOOK LIFT HOIST. IT IS THE SUB-FRAME SUPPLIERS RESPONSIBILITY TO PROVIDE A SUB-FRAME OF SUFFICIENT CAPACITY WHICH PROPERLY SUPPORTS THE BODY/CONTAINER WHEN USED WITH THE HOOK LIFT HOIST.

4.) SWAPLOADER MANUFACTURED 400 SERIES A-FRAMES REQUIRE A 8 INCH LONGSILL HEIGHT.

SWAPLOADER™ U.S.A. LTD.

TITLE: 400 SERIES SUB-FRAMES

| DRAWING NO. | MODEL NO. | REV |
|---|---|---|
| S-936 | | D |

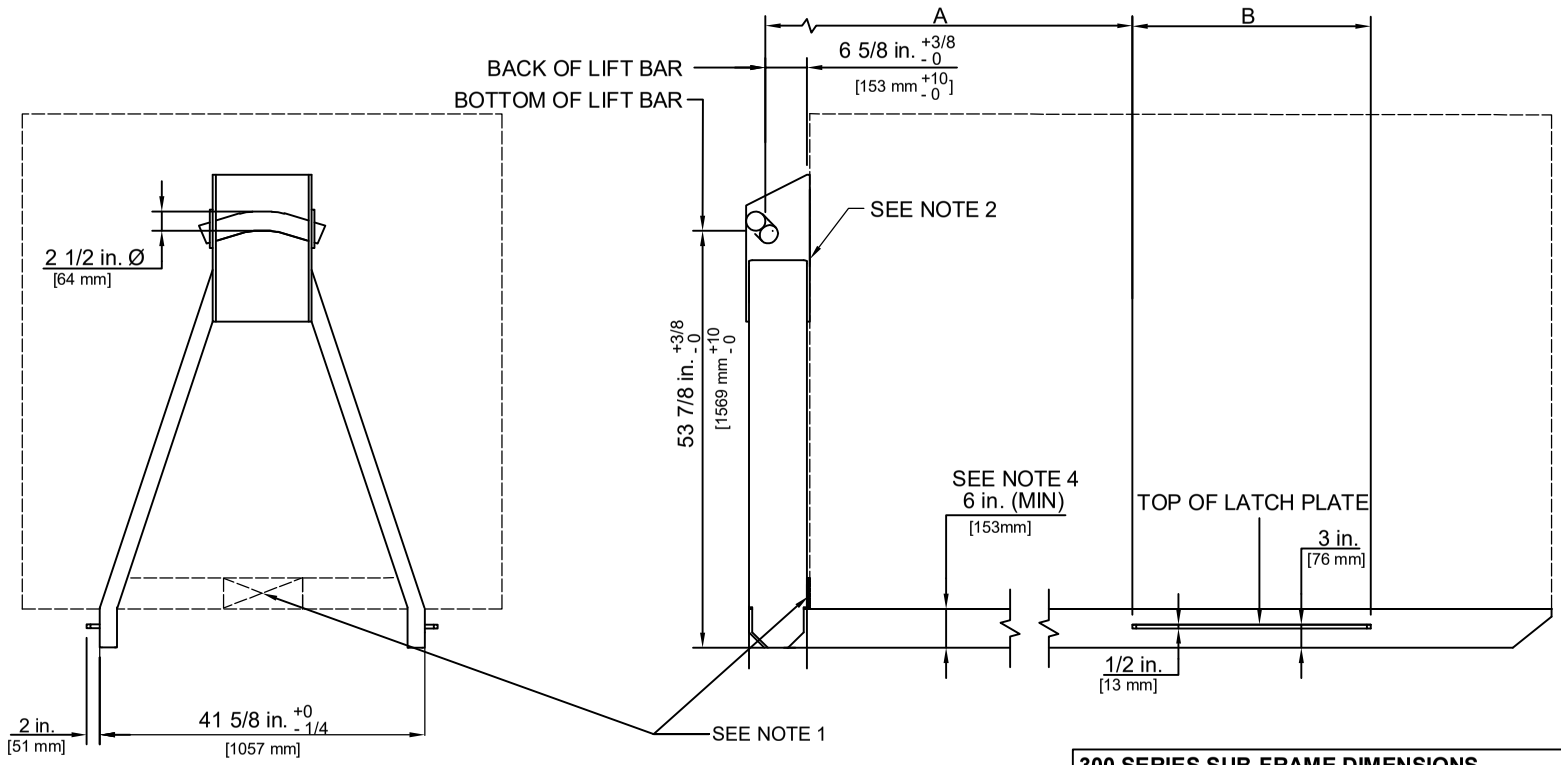
S-936 6/15/20

An EFCO Company

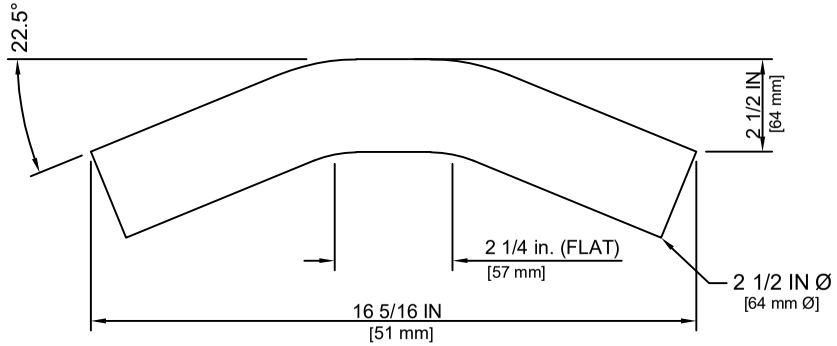
SWAPLOADER®

"Hooked on Quality" U.S.A. LTD.

# 300 SERIES 53 7/8" SUB-FRAME CRITICAL DIMENSIONS




| 300 SERIES SUB-FRAME DIMENSIONS | | |
|---|---|---|
| **HOIST COMPATABILITY** | **A** | **B** |
| SL-180/185/212/214/240/330/400/412 | 111 3/4" [2839 mm] | 36" [915 mm] |
| SL-205/220/222/406/518 | 123 3/4" [3143 mm] | 48" [1220 mm] |
| SL-520 | 154 1/2" [3925 mm] | 48" [1220 mm] |




LIFT BAR DETAIL

NOTES

1.) A STRUCTURAL JIB CONTACT POINT LOCATED AS LOW AS ALLOWABLE ON THE FRONT OF THE BODY IS REQUIRED.

2.) WELD HOOK GUARD TO BODY OR ADD STRUCTURAL SUPPORT AS NEEDED FOR THE APPLICATION.

3.) THIS DRAWING PROVIDES THE CRITICAL SUB-FRAME DIMENSIONS FOR COMPATABILITY WITH THE SWAPLOADER HOOK LIFT HOIST. IT IS THE SUB-FRAME SUPPLIERS RESPONSIBILITY TO PROVIDE A SUB-FRAME OF SUFFICIENT CAPACITY WHICH PROPERLY SUPPORTS THE BODY/CONTAINER WHEN USED WITH THE HOOK LIFT HOIST.

4.) SWAPLOADER MANUFACTURED 300 SERIES A-FRAMES REQUIRE A 6 INCH LONGSILL HEIGHT.

SWAPLOADER™ U.S.A. LTD.

TITLE

300 SERIES SUB-FRAMES

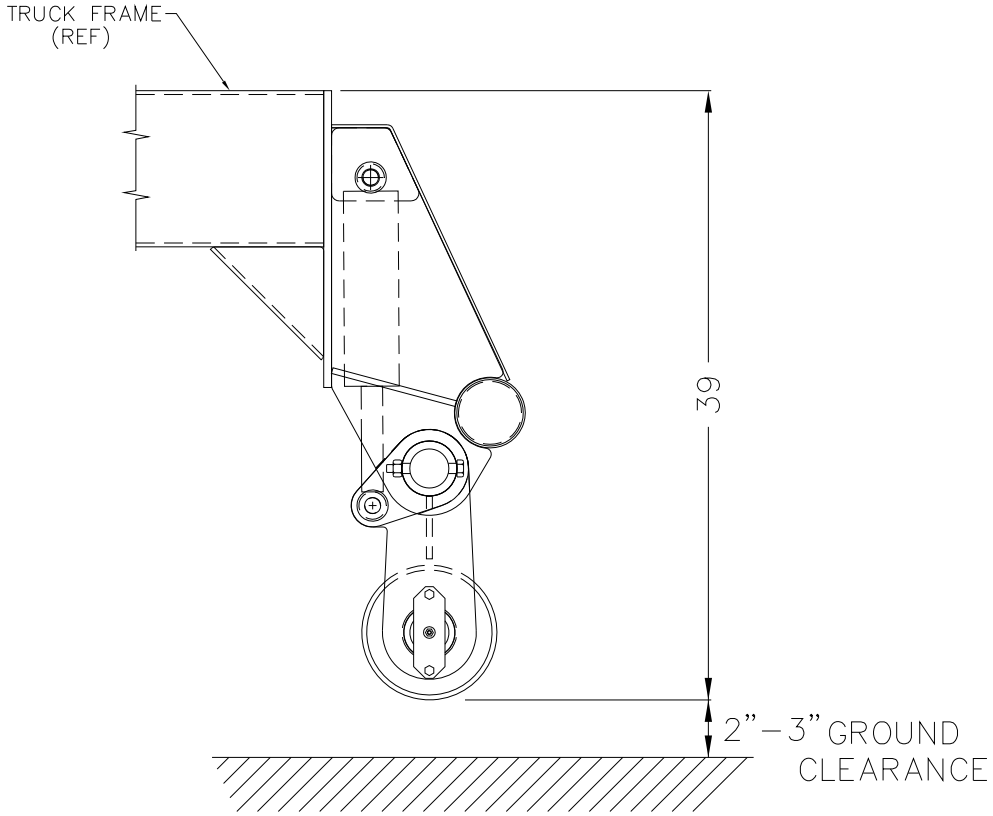
| DRAWING NO. | MODEL NO. | REV |
|---|---|---|
| S-935 | | E |

S-935 4/15/21

## STABILIZER INSTALLATION (OPTION)

1. The hoist installation for a unit with the stabilizer option is much the same as that for the standard unit except that a three section hydraulic control valve is used. (See Drawing No. 90H68 for Manual Control or Drawing No. 90H69 for Air Controls for the correct installation and plumbing diagrams for a hoist with three control circuits in the Option section of the Parts List pages of the manual).

2. The following diagram gives the approximate position of the stabilizer roller from the top of the truck chassis frame rail with the mounts as provided by SwapLoader. When extended down, the roller should touch the ground only when the vehicle is loading a heavy container. Therefore, with the truck empty, leave 2 to 3 inches of clearance between the ground and the roller.




Also, you will need to check that when the roller is up in the transport position it does not interfere with any part of the rear axle, rear suspension, or brake components. If some interference will occur, you may slant the stabilizer mounting back from the vertical position until you leave sufficient clearance. This can be achieved by cutting the truck chassis frame rails off at an angle before installing the stabilizer mounts. Do not slant the mounting more than eight degrees (about a 14:2 pitch).

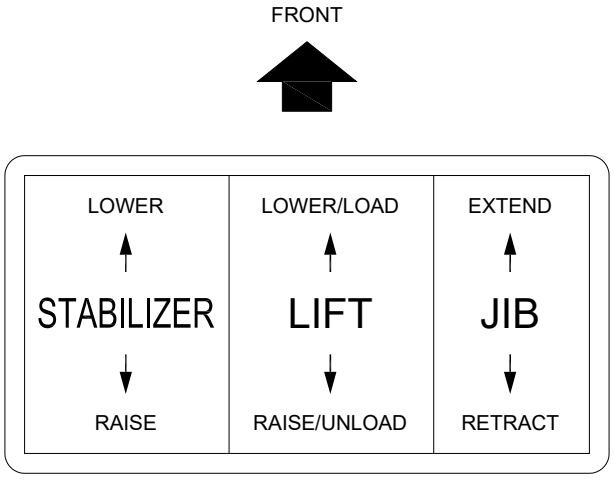
3. Once the required position of the stabilizer has been determined, install as shown on drawing 42H62 in the Options section of the hoist manual. [*Field weld size requirements are also indicated on drawing 42H62 in the Options section of the hoist manual.*]

**Note: Prior to any welding, consult the truck manufacturer for any special precautions that may need to be taken. Typically the batteries must be disconnected and the ground lead from the welder should be connected as close as possible to the part being welded to avoid the possibility of arching across bearings, gears, etc.**

**Note: The hoist mainframe is made from high strength low alloy steel. Use an appropriate welding process.**

4. Install the hydraulic adapters and hoses from the three-section hydraulic control valve to the hydraulic cylinder (Pt. No. 21P84) shown on drawings 42H62 & 90H83 in the Option section of the manual. Tie up all loose hoses as required. Be sure the hoses are routed to avoid exhaust components and all moving components of the rear axles.

5. After the start procedure has been completed on the hoist, verify that the movement of each control lever corresponds to the movement of the cylinders per the figure below.




Operate the stabilizer through 5 to 8 cycles to remove the air from the hydraulic cylinders and lines.

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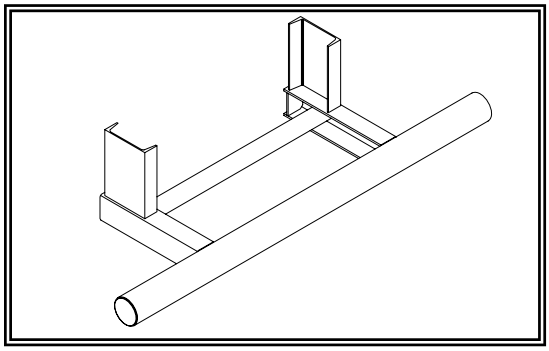

# REAR BUMPER ASSEMBLY

(52H11)

## INSTALLATION INSTRUCTIONS

**1.** Review all directions and diagrams provided before starting bumper installation.

**2.** Trim truck frame to indicated dimensions (See Fig. 1). These dimensions will facilitate the mounting of the rear light assembly if it is also being mounted.

**3.** Measure the distance from the bottom of the truck frame to the ground (NOTE: This should be performed on a level surface). Based this measurement and the dimensions in Fig. 1, the vertical channel [P/N: 63H94] may need to be modified in length to meet the Office of Motor Carrier Safety (OMCS) regulations. Regulation 393.86 requires that no bumper be located more than 30" off the ground when the truck is empty, and the end of the bumper should not be located more than 24" from the extreme rear of the vehicle, including truck bodies (See Fig. 2). Once the length has been determined for the vertical channels, weld them to the truck frame (See additional notes on next page).

**4.** Center the bumper weldment [P/N: 52H12] on the vertical channels [P/N: 63H94]. Position rear of bumper from rear of the hoist as indicated by the bumper location chart. This is crucial in order to ensure that the container longsills do not contact the bumper during the dump cycle (See Fig. 1 & 2).

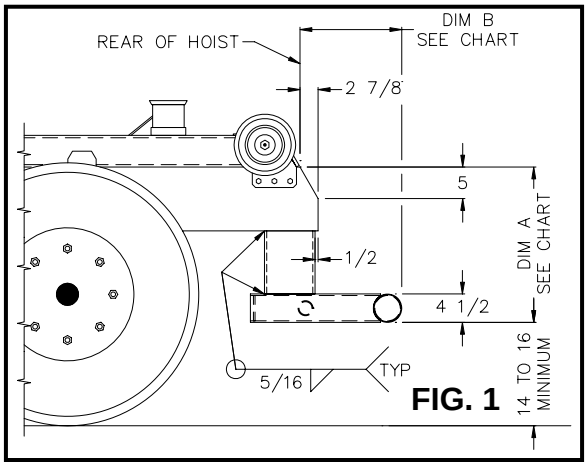


**FIG. 1**

| BUMPER LOCATION CHART | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DIM. A | DIM B. (Max) | | | | | | | |
| | SL-105 | SL-145 | SL-180 | SL-220/222 & SL-240 | SL-2418 | SL-330 & SL-400 | SL-406 & SL-505/545 | SL-650 |
| 24 5/8" | 13 1/2 | 15 3/4 | 15 1/4 | 17 | 14 1/4 | 14 | 16 1/2 | 18 |
| 22 5/8" | 12 1/4 | 14 1/2 | 14 | 15 3/4 | 13 | 12 3/4 | 15 | |
| 20 5/8" | 11 | 13 | 12 3/4 | 14 1/4 | 11 3/4 | | | |
| 18 5/8" | 9 3/4 | 11 3/4 | 11 1/2 | | | | | |

***All Figures are for Illustration Purposes <u>Only</u>***

10/05/09

# REAR BUMPER ASSEMBLY
(52H11)

**INSTALLATION INSTRUCTIONS (continued)**

**5.** Weld the bumper weldment to the vertical channels (See Fig. 1 & 3).

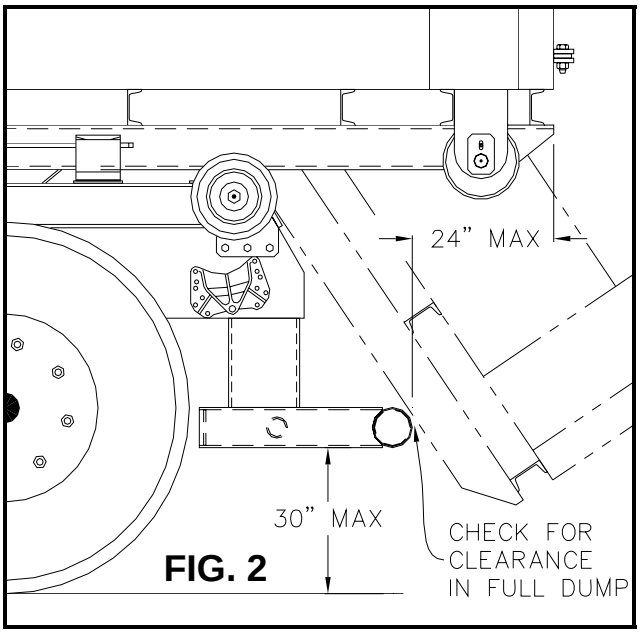

**FIG. 2**

## ADDITIONAL NOTES:

*1. Prior to any welding, consult the truck manufacture for any special precautions that may need to be taken. Typically the batteries must be disconnected and the ground lead from the welder should be as close to the part being welded to avoid the possibility of arcing across bearings, gears, etc.*

*2. All welds should be done utilizing a low hydrogen welding process.*

## MATERIAL LIST

| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
|---|---|---|---|---|
| 1 | 1 | 52H12 | REAR BUMPER WDMT | 95.66 |
| 2 | 2 | 63H94 | VERTICAL CHANNEL | 9.58 |
| | | | TOTAL | 114.82 |

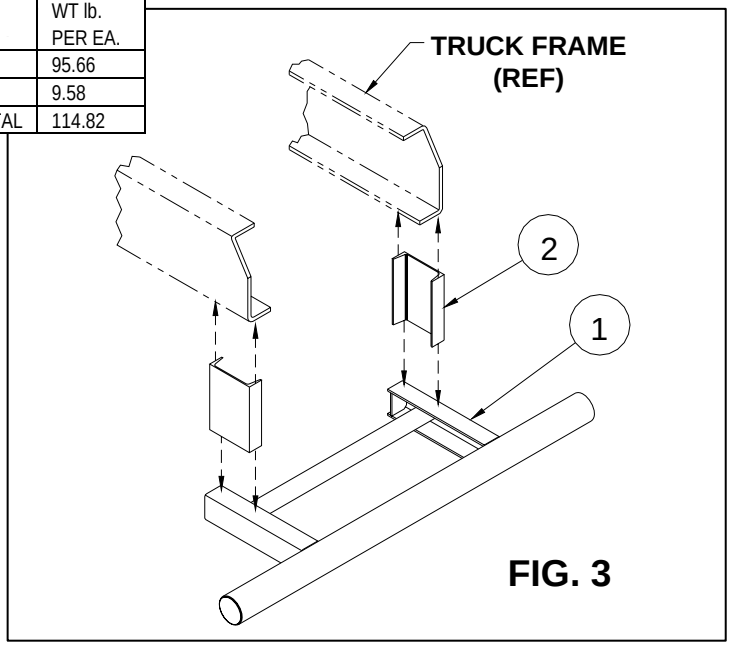

**FIG. 3**

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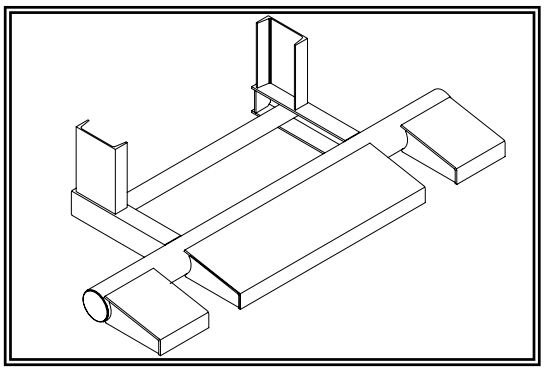

# REAR BUMPER ASS'Y w/ EXTENSIONS

(52H11 with 52H13 Extensions)

## INSTALLATION INSTRUCTIONS

**1.** Review all directions and diagrams provided before starting bumper installation.

**2.** Trim truck frame to indicated dimensions (See Fig. 1). These dimensions will facilitate the mounting of the rear light assembly if it is also being mounted.

**3.** Measure the distance from the bottom of the truck frame to the ground (NOTE: This should be performed on a level surface). Based this measurement and the dimensions in Fig. 1, the vertical channel [P/N: 63H94] may need to be modified in length to meet the Office of Motor Carrier Safety (OMCS) regulations. Regulation 393.86 requires that no bumper be located more than 30" off the ground when the truck is empty, and the end of the bumper should not be located more than 24" from the extreme rear of the vehicle, including truck bodies (See Fig. 2). Once the length has been determined for the vertical channels, weld them to the truck frame (See additional notes on next page).

**4.** Center the bumper weldment [P/N: 52H12] with factory installed extensions [ P/N: 52H13] on the vertical channels [P/N: 63H94]. Position rear of bumper from rear of the hoist as indicated by the bumper location chart. This is crucial in order to ensure that the container longsills do not contact the bumper during the dump cycle (See Fig. 1 & 2).

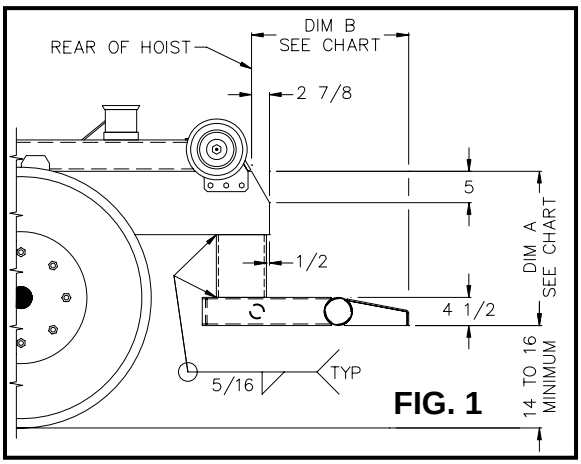


**FIG. 1**

| BUMPER LOCATION CHART | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DIM. A | DIM B. (Max) | | | | | | | |
| | SL-105 | SL-145 | SL-180 | SL-220/222 & SL-240 | SL-2418 | SL-330 & SL-400 | SL-406 & SL-505/545 | SL-650 |
| 24 5/8" | 19 3/4 | 22 1/2 | 21 3/4 | 25 1/4 | 21 3/4 | 21 1/2 * | 24 1/4 * | 27 |
| 22 5/8" | 18 1/2 | 21 | 20 1/2 | 23 3/4 | 20 1/2 | 20 * | 22 3/4 * | |
| 20 5/8" | 17 1/4 | 19 1/2 | 19 1/4 | 22 1/4 | 19 1/4 | | | |
| 18 5/8" | 16 | 18 1/4 | 18 | | | | | |

* Dimensions assume 6" tall longsills. For 8" tall longsills add 2 ¼" to the dimension shown.

***All Figures are for Illustration Purposes Only***

05OCT09

# REAR BUMPER ASS'Y w/ EXTENSIONS

## (52H11 with 52H13 Extensions)

**INSTALLATION INSTRUCTIONS (continued)**

**5.** Weld the bumper weldment to the vertical channels (See Fig. 1 & 3).

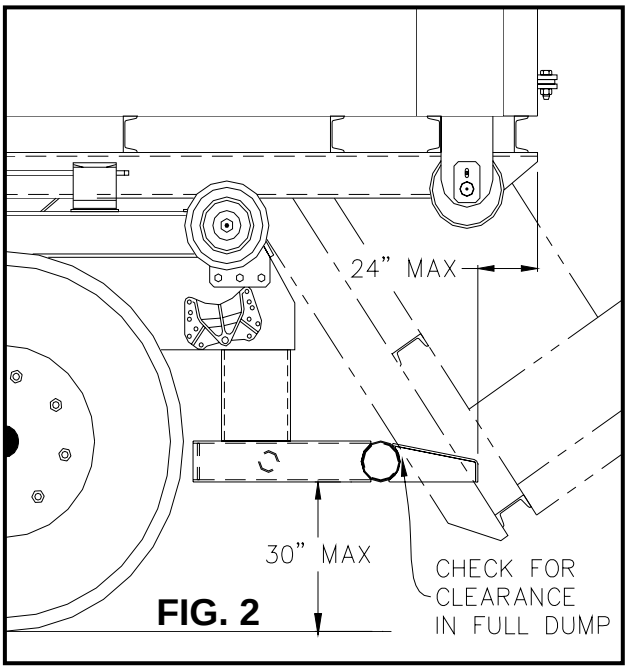


**FIG. 2**

## ADDITIONAL NOTES:

*1. Prior to any welding, consult the truck manufacture for any special precautions that may need to be taken. Typically the batteries must be disconnected and the ground lead from the welder should be as close to the part being welded to avoid the possibility of arcing across bearings, gears, etc.*

*2. All welds should be done utilizing a low hydrogen welding process.*

| MATERIAL LIST | | | | |
|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
| 1 | 1 | 52H12 | REAR BUMPER WDMT | 95.66 |
| 2 | 2 | 63H94 | VERTICAL CHANNEL | 9.58 |
| 3 | 1 | 52H13 | REAR BUMPER EXTENSIONS | 58.42 |
| | | | TOTAL | 173.24 |

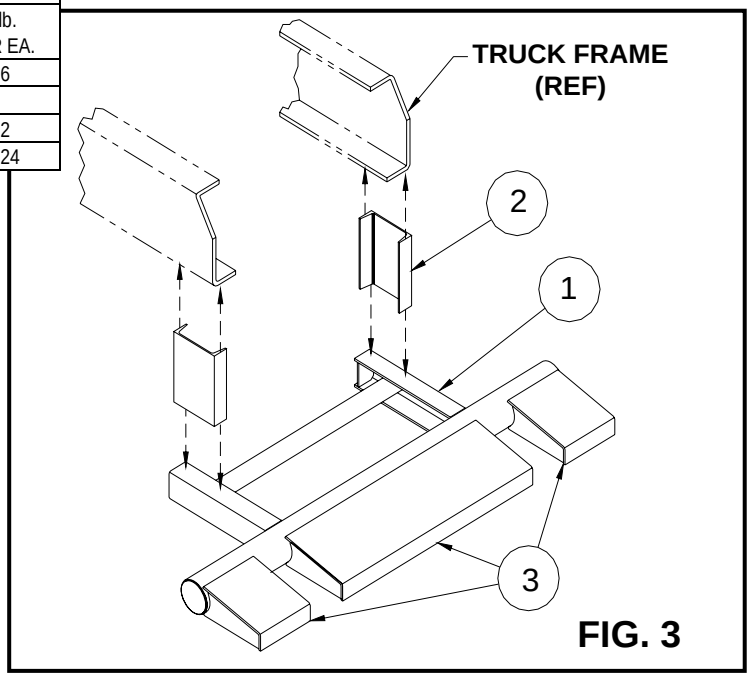


**FIG. 3**

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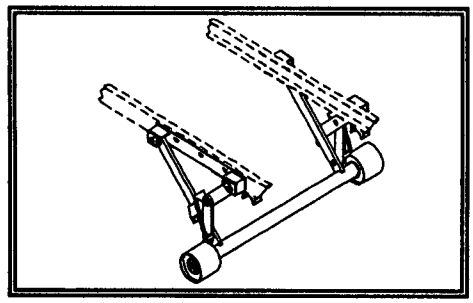

# BUMPER ASSEMBLY, DROP DOWN
## (51H11)

## INSTALLATION INSTRUCTIONS

1. Review all directions and diagrams provided before starting bumper installation. Typically, a drop down bumper is needed when the rear of the container extends beyond the back of the truck such that the distance between the truck bumper and container rear exceeds 24" (See Fig. 1).Office of Motor Carrier Safety (OMCS) Regulation 393.86 requires that no bumper be located more than 30" off the ground when the truck is empty, and the end of the bumper should not be located more than 24" from the extreme rear of the vehicle, including truck bodies (See Fig. 1).

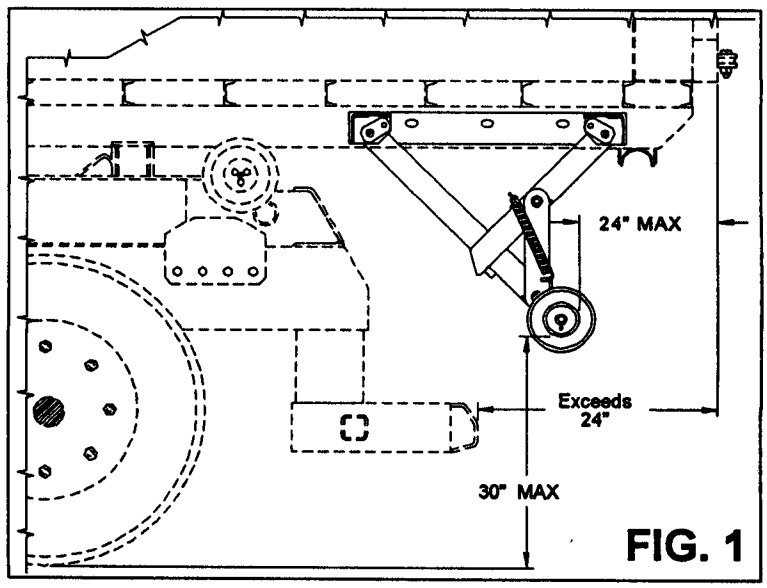


FIG. 1

# BUMPER ASSEMBLY, DROP DOWN
## (51H11)

## INSTALLATION INSTRUCTIONS (continued)

2. Position drop down bumper on the longsills of the sub-frame (See Fig. 2 & 3). The mount brackets [Part No. 51H17] need to be positioned correctly to allow for sufficient room for bumper cradles [Part No. 51H19] (See Fig.2). Weld mount brackets onto the longsills of the sub-frame.

3. Position bumper cradles [Part No. 51H19] on the longsills of the sub-frame. Check bumper cradles for squareness with respect to each other. The bumper tube [Part No.51H16] should come to rest within the bumper cradles when the container rests on the ground (See Fig. 2 & 3). Weld bumper cradles into place on longsills.

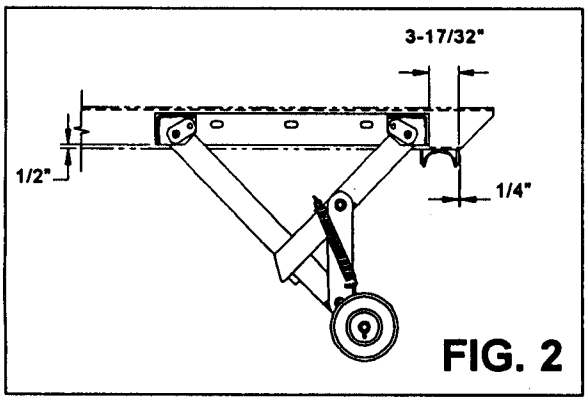

FIG. 2

***ADDITIONAL NOTES:***

*1. Prior to any welding, consult the truck manufacturer for any special precautions that may need to be taken. Typically the batteries must be disconnected and the ground lead from the welder should be connected as close as possible to the part being welded to avoid the possibility of arcing across bearings, gears, etc.*

*2. During installation of the bumper, check to make sure that the position of the bumper does not interfere with the loading and unloading of truck bodies.*

**MATERIAL LIST**

| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
|---|---|---|---|---|
| 1 | 1 | 51H12 | LONG PIVOT ARM R.H. | 16.08 |
| 2 | 1 | 51H13 | LONG PIVOT ARM L.H. | 16.08 |
| 3 | 1 | 51H14 | SHORT PIVOT ARM R.H. | 8.89 |
| 4 | 1 | 51H15 | SHORT PIVOT ARM L.H. | 8.89 |
| 5 | 1 | 51H16 | BUMPER TUBE | 113.05 |
| 6 | 2 | 51H17 | MOUNT BRACKET | 19.94 |
| 7 | 4 | 51H18 | BUMPER PIN | 1.12 |
| 8 | 2 | 51H19 | BUMPER CRADLE | 1.64 |
| 9 | 2 | 51H20 | BUMPER ROLLER | 27.07 |
| 10 | 6 | 01P06 | 3/4-10 SLOTTED HEX NUT | .22 |
| 11 | 6 | 00786 | 3/4 DIA. FLAT WASHER HT | .10 |
| 12 | 6 | 00P98 | 5/32 DIA. X 1-1/2 COTTER PIN | .01 |
| 13 | 4 | 00P03 | 3/8-16 X 3/4 HHCS | .11 |
| 14 | 4 | 00755 | 3/8 DIA. LOCK WASHER | .05 |
| 15 | 10 | 90P20 | 1/4-28 GREASE ZERK | .01 |
| 16 | 2 | 90P33 | 1-1/8 OD X 10 SPRING | .60 |
| | | | TOTAL | 268.69 |

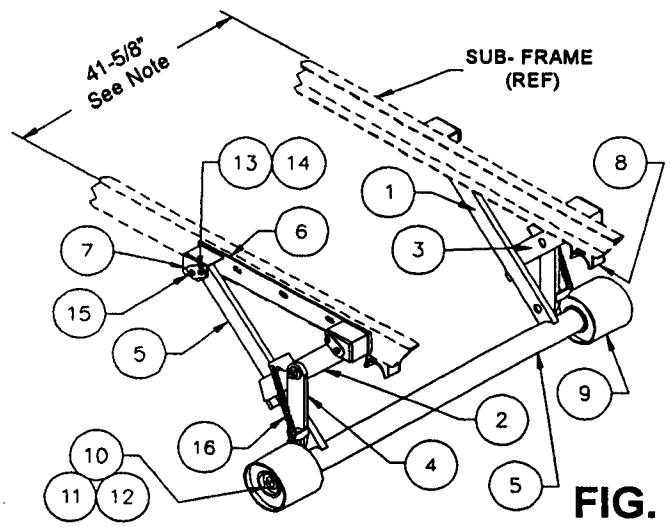

FIG. 3

Note: If width of the Longsills is under 41-5/8", add shims under the 51H17 brackets to get the dimension.

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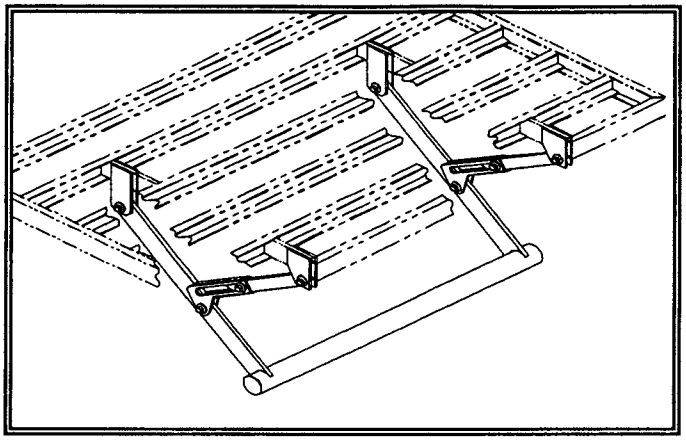


# FOLDING BUMPER
## (51H44)

# FOLDING BUMPER
## (51H44)

## INSTALLATION INSTRUCTIONS

1. Review all directions and diagrams provided before starting bumper installation. Typically, a folding bumper is needed when the rear of the container extends beyond the back of the truck such that the distance between the truck bumper and container rear exceeds 24" (See Fig. 1). Office of Motor Carrier Safety (OMCS) Regulation 393.86 requires that no bumper be located more than 30" off the ground when the truck is empty, and the end of the bumper should not be located more than 24" from the extreme rear of the vehicle, including truck bodies (See Fig. 1). The folding bumper will need to be used in conjunction with the Roller Assembly [10H90] and Roller Mount Brackets Assembly [10H91] for the container to function properly.

2. Locate the best position for the support bars between the cross members. Fabricate four support bars out of 4" x 1" bar cut to the length needed to fit between the cross members (See Fig. 3). Figure 3 shows a width dimension of 56-1/2". This width can be adjusted if interference occurs with other items on the container, but cannot exceed the width of the bumper tube. Weld the four bars between the cross members.

3. Weld the front [62H87] and rear [62H88] brackets to the support bars. Be sure to maintain the dimensions as indicated so that the bumper folds properly (See Fig. 2 & 3).

4. Weld the Pivot arms [62H84] to the Bumper Tube Weldment [51H46]. Be sure to maintain the width dimension that was used to locate the support bars in Step 2.

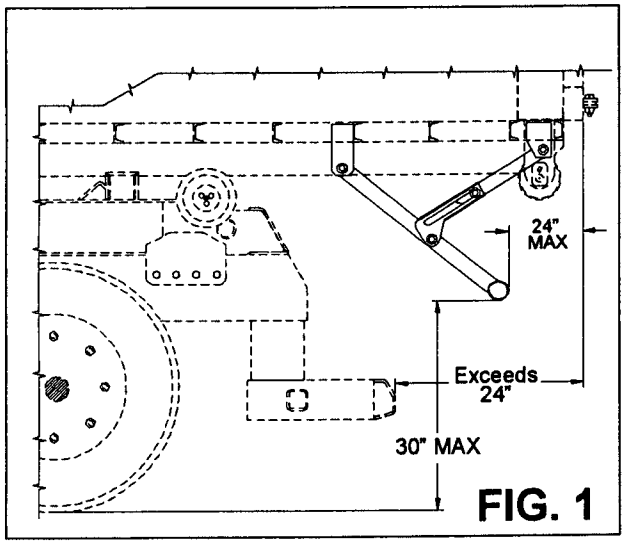


FIG. 1

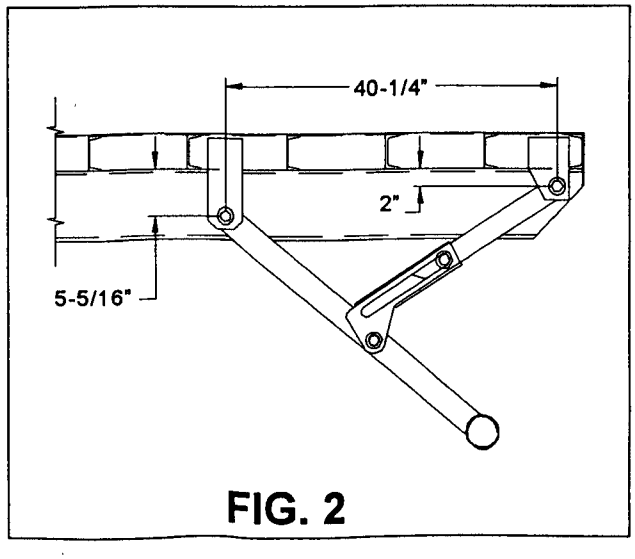


FIG. 2

5. Assemble the Bumper Assembly to the Front and Rear Brackets (See Fig. 3). Refer to the Typical Bolted Connection (See Fig. 4) for all connections.

6. Raise the bumper into the folded position several times to ensure the mechanism works smoothly and freely.

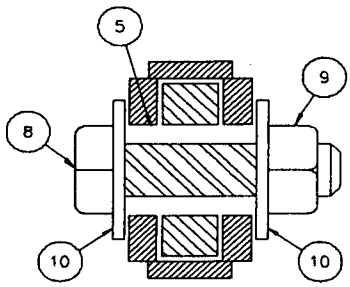
## MATERIAL LIST

| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
|---|---|---|---|---|
| 1 | 2 | 51H45 | SLIP BRACKET WDMT. | 9.17 |
| 2 | 1 | 51H46 | BUMPER TUBE WDMT. | 47.83 |
| 3 | 2 | 62H84 | PIVOT ARM | 24.79 |
| 4 | 2 | 62H85 | SLIDE ARM | 10.67 |
| 5 | 8 | 62H86 | BUSHING | .39 |
| 6 | 4 | 62H87 | FRONT BRACKET | 4.45 |
| 7 | 4 | 62H88 | REAR BRACKET | 3.16 |
| 8 | 8 | 01P15 | 3/4-10 X 3 HHCS GR-8 | .56 |
| 9 | 8 | 00P72 | 3/4-10 LOCKING HEX NUT | .20 |
| 10 | 16 | 00774 | 3/4 DIA. FLAT WASHER | .05 |
| | | | TOTAL | 177.53 |

## *ADDITIONAL NOTES:*

*1. Prior to any welding, consult the truck manufacturer for any special precautions that may need to be taken. Typically the batteries must disconnected and the ground lead from the welder should be connected as close as possible to the part being welded to avoid the possibility of arcing across bearings, gears, etc.*

*2. During installation of the bumper, check to make sure that the position of the bumper does not interfere with the loading and unloading of truck bodies.*




TYPICAL BOLTED CONNECTION

FIG. 4

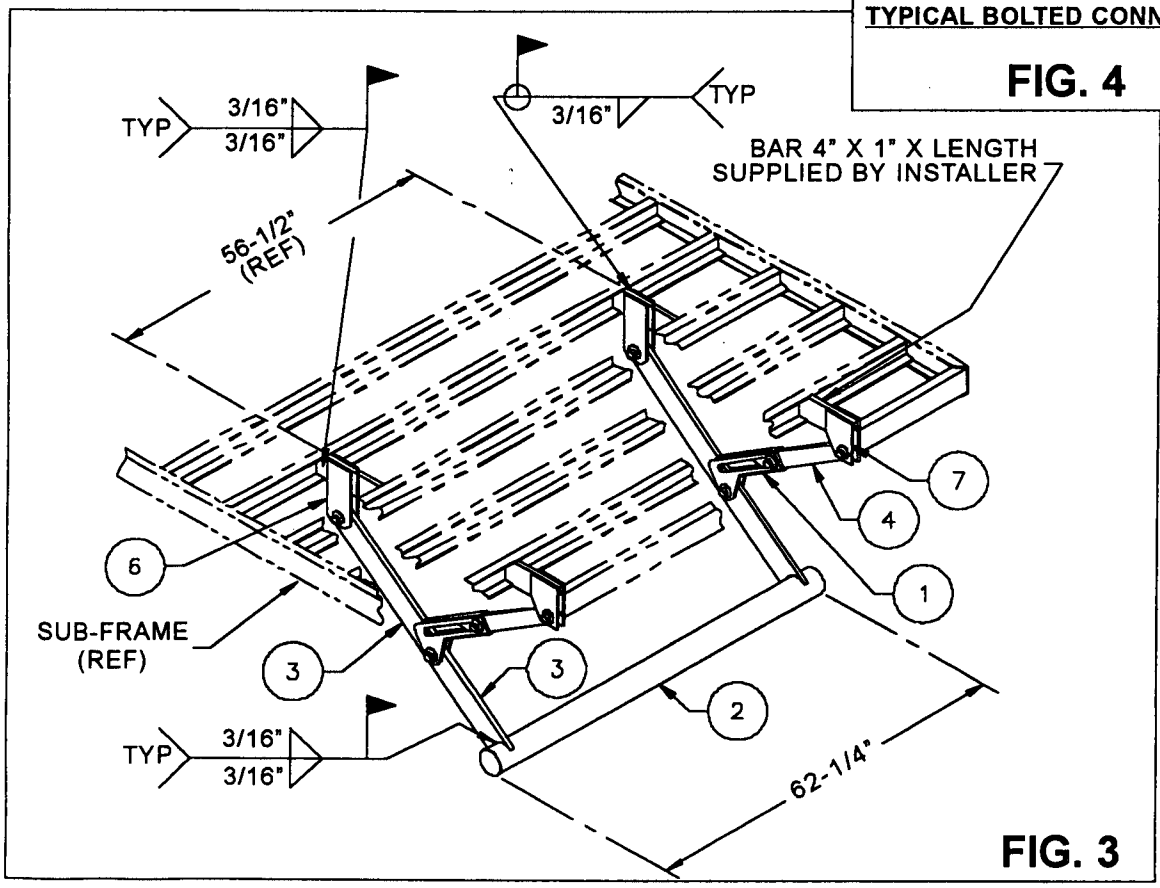



FIG. 3

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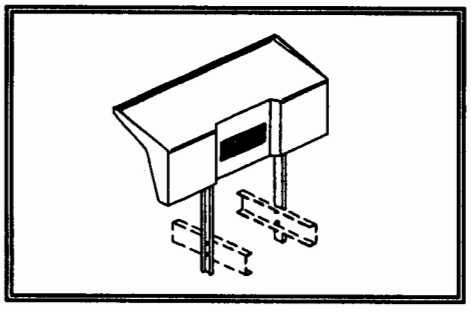

# CAB GUARD ASSEMBLY

## (50H99)

## INSTALLATION INSTRUCTIONS

1. Review all directions and diagrams provided before starting cab guard installation.
2. Position cab guard weldment [Part No. 50H95] on frame with sufficient clearance between cab and cab guard (See Fig.1).
3. Determine location for mounting holes. Mounting holes should not be located within 2-3/8" of the truck frame edge (See Fig. 1). Drill 21/32" dia. mount holes through cab guard channels.

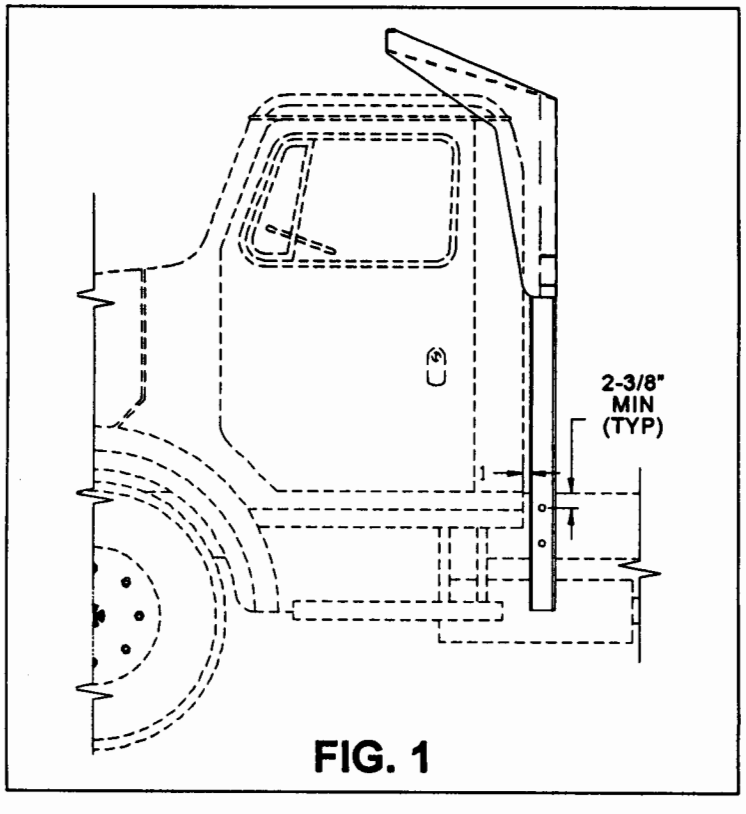


FIG. 1

# CAB GUARD ASSEMBLY
## (50H99)

## INSTALLATION INSTRUCTIONS (continued)

4. Mark mounting holes through the cab guard weldment onto truck frame. Remove cab guard weldment and drill 21/32" dia. holes in truck frame.

5. Attach cab guard weldment to truck frame using fasteners provided (See Fig. 2).

**MATERIAL LIST**

| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
|---|---|---|---|---|
| 1 | 1 | 50H95 | CAB GUARD WDMT. | 295.36 |
| 2 | 4 | 00P69 | 5/8-11 X 2 HHCS | .33 |
| 3 | 4 | 00P55 | 5/8-11 LOCKING HEX NUT | .18 |
| 4 | 4 | 00785 | 5/8 DIA. WASHER HT. | .08 |
| | | | TOTAL | 292.72 |

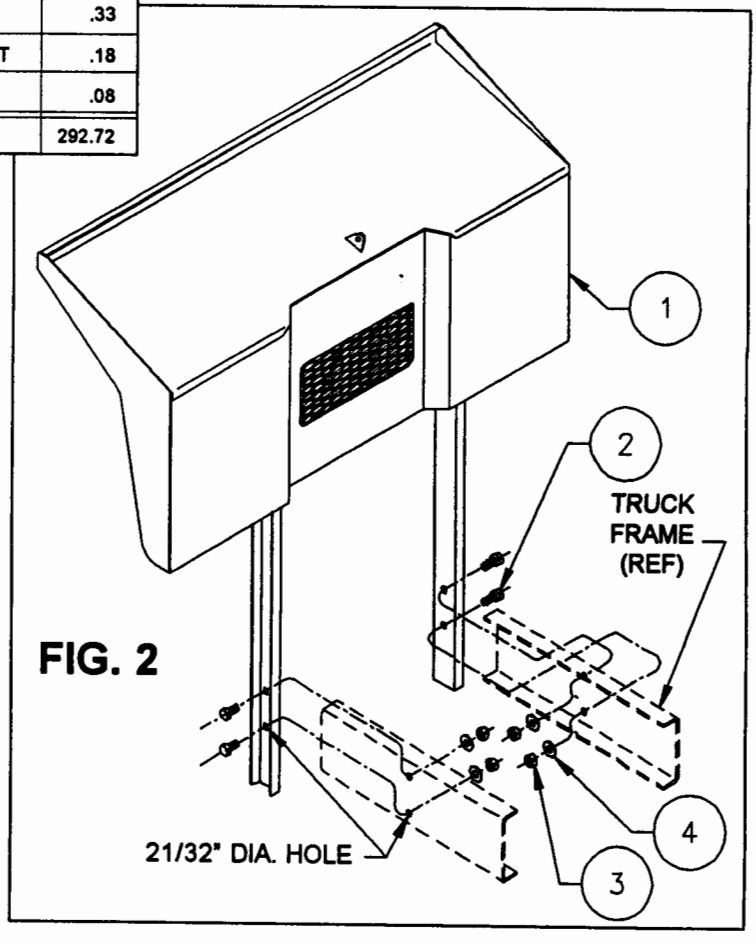


FIG. 2

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# CONTAINER VARIABILITY SYSTEM ASSEMBLY
## (42H70)

[Hoist Models: SL-330, SL-375, SL-400, SL-405 & SL-406]

## INSTALLATION INSTRUCTIONS

1. Review all directions and diagrams provided before starting the C.V.S. installation.

2. Attach the base plate bracket [Part No. 86H76 to the C.V.S. sub-assembly [Part No. 12H01] with fasteners provided (See drawing 42H70 *Section View A-A*).

3. Position the C.V.S. sub-assembly with attached base plate bracket on the side of the mainframe z-channel (See drawing 42H70). Drill the necessary 13/32 Dia. holes into the z-channel using the C.V.S. sub-assembly with attached base plate bracket as the pattern to aid in locating hole placement. To allow for C.V.S. sub-assembly [Part No. 12H01] fastener clearance some notching of the z-channel lip may be necessary.

4. Attach the C.V.S. sub-assembly and base plate bracket to the mainframe z-channel with fasteners provided (See drawing 42H70).

5. Drain hydraulic oil level in the tank to just below the 1 1/4” NPT Port.

6. Remove the 90 degree hydraulic fitting [Part No. 11P07] that connects the upper hydraulic steel tubing to the top bulkhead fitting (See drawing 91H03). Replace with a swivel tee hydraulic fitting [Part No. 12P44] and retighten the hydraulic fittings (See drawing 90H88).

7. Remove the 1 1/4" NPT plug from the hydraulic tank. Install hydraulic fittings 12P20 & 12P92 as shown and tighten (See drawing 90H88).

8. Install the two 90 degree hydraulic fitting [Part No. 12P69] into the hydraulic valve on the 12H01 C.V.S. sub-assembly and tighten (See drawing 90H88).

9. Attach the hydraulic hose [Part No. 12P93] between the C.V.S. hydraulic valve and swivel tee hydraulic fitting [Part No. 12P44], and tighten (See drawing 90H88).

10. Determine the length of hose required to route the C.V.S. hydraulic valve to the hydraulic tank; the hydraulic hose [Part No. 12P93] may need shortened prior to final installation (See drawing 90H88) especially if excess length exists. The hydraulic hose [Part No. 12P93] comes with a reusable fitting that can be removed for purposes of shortening the hose. Remove the reusable fitting and shorten hose assembly as required. After hose has been shortened, lubricate the insert threads of the fitting and the I.D. of the hose (See Fig. 1). Measure 1 3/16 inches from the end of the hose and mark the hose for the socket depth. Screw the hose into the socket (left-hand thread) to the depth marked on the hose. Screw the insert into the socket until the insert touches the socket. Clean the inside of the hose assembly by either clean compressed air through it or by flushing it.

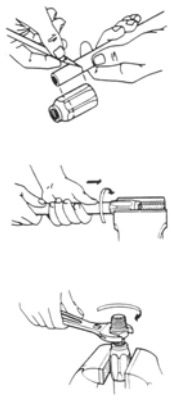


Figure 1

11. Once the 12P93 hose length is adjusted, install between the C.V.S. hydraulic valve and the hydraulic tank fittings (See drawing 90H88), and tighten.

12. Remove the 90 degree hydraulic fitting [Part No. 11P06] that connects from the upper bulkhead fitting inside the mainframe to the 12P03 hydraulic hose that runs to the jib lockout valve (See drawing 90H55 & 90H88 – *Note 3*).

13. Replace with hydraulic fittings [Part No. 12P69 & 13P04] and relief valve assembly [Part No. 21P93] and tighten (See drawing 90H88).

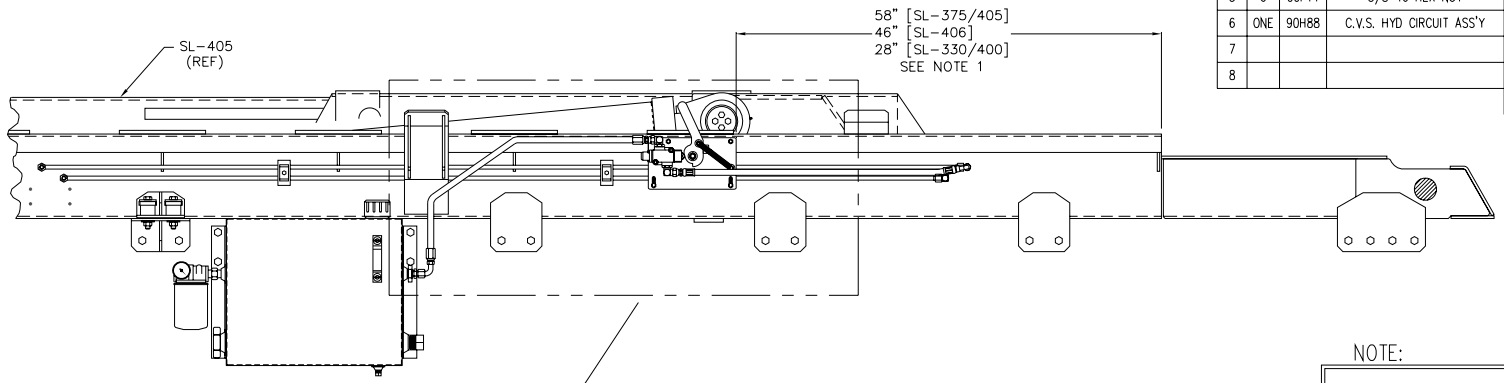
14. Refill hydraulic tank to proper fluid level.

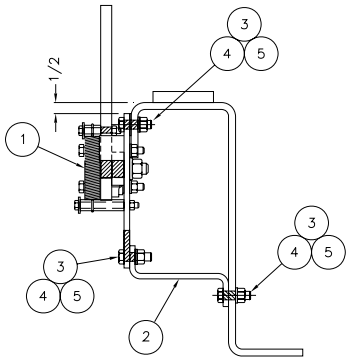
15. Verify that the C.V.S. is operating properly. Start the truck, engage the P.T.O., and then retract the jib cylinder full stroke. Next, while extending the jib cylinder back out have someone push or rotate the C.V.S. lever arm forward (toward the back of the truck cab). The C.V.S. is operating properly when the jib cylinder stops extending by rotating the C.V.S. lever arm forward.

16. Containers to be used in conjunction with the C.V.S. need modified by adding a stop tab to the side of the container longsill (See drawing S-878). Dimensions given are a recommendation only. When modifying containers for use with the C.V.S. it is the primary responsibility of the installer to verify that adequate rear end overhang and full latch plate engagement into body locks exists for each container.

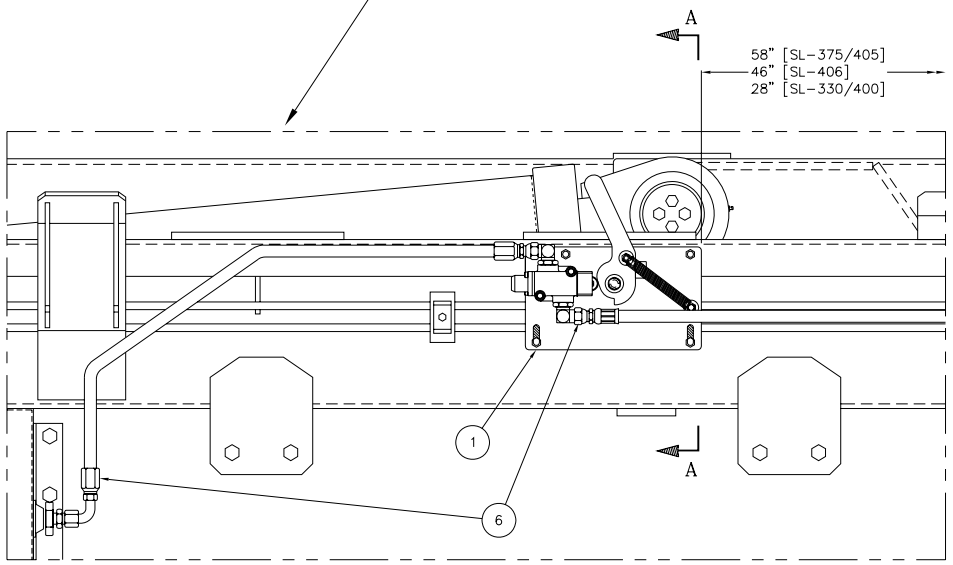
## MATERIAL LIST

| ITEM | QTY. | P/N | DESCR. | WT.- lb. PER EACH | REMARKS |
|---|---|---|---|---|---|
| 1 | ONE | 12H01 | C.V.S. SUB-ASS'Y | 11.23 | |
| 2 | ONE | 86H74 | BASE PLATE BRACKET | 5.53 | |
| 3 | 6 | 00755 | 3/8ø LOCK WASHER | 0.01 | |
| 4 | 6 | 00P13 | 3/8-16 x 1 1/4 HHCS | 0.06 | GR 8 |
| 5 | 6 | 00P14 | 3/8-16 HEX NUT | 0.02 | GR 8 |
| 6 | ONE | 90H88 | C.V.S. HYD CIRCUIT ASS'Y | 8.00 | |
| 7 | | | | | |
| 8 | | | | | |
| | | | | 25.30 | TOTAL |




SECTION A-A




NOTE:

1. DRILL 13/32ø HOLES INTO THE MAINFRAME AS NEEDED TO POSITION THE 12H01 AS INDICATED. USE THE 12H01 & 86H74 AS A PATTERN TO AID IN LOCATING HOLE PLACEMENT. TO ALLOW FOR FASTENER CLEARANCE THE MAINFRAME Z-RAIL WILL NEED TO BE NOTCHED.
2. SEE DRAWING S-878 FOR THE RECOMMENDED CONTAINER LONGSILL STOP TAB LOCATION.

| NO. | REVISION | DATE | BY |
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| A | ADDED SL-406 | 7/28/09 | DGS |

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SWAPLOADER™ U.S.A. LTD.

TITLE: CONTAINER VARIABILITY SYSTEM ASSEMBLY

CUSTOMER:

| SCALE: | MODEL No. | DRAWING No. |
|---|---|---|
| 3/4" = 12 | 300/400 SERIES HOIST | 42H70 A |

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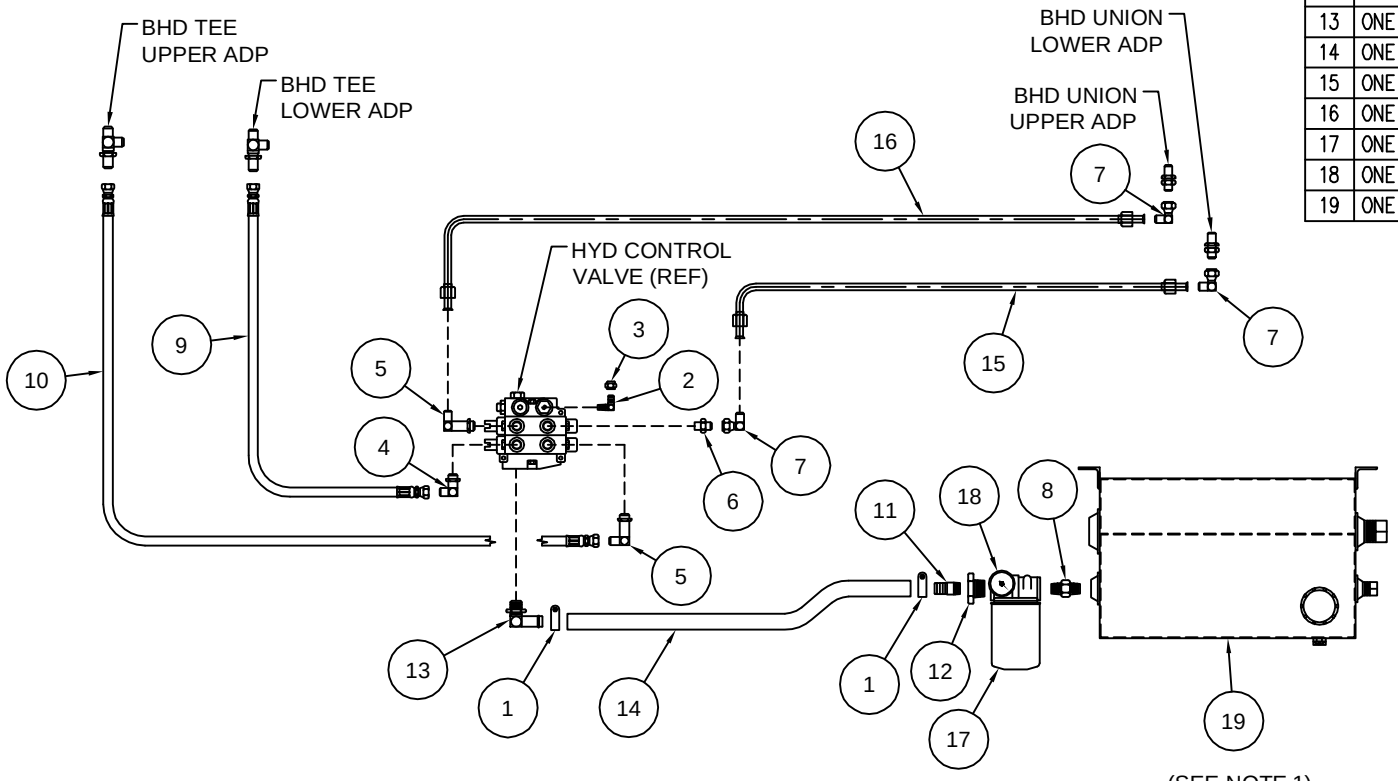


(SEE NOTE 1)

## PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | 2 | 10P21 | T-BOLT CLAMP, 1 1/2ø | 0.10 | TBC-150 |
| 2 | ONE | 10P37 | ADP, HYD MJIC / MP 90° | 0.30 | 2501-4-4 |
| 3 | ONE | 10P38 | ADP, HYD FMJIC CAP | 0.10 | 304-C-4 |
| 4 | ONE | 11P04 | ADP, HYD MJIC / ORB 90° | 0.40 | 6801-10 |
| 5 | 2 | 11P05 | ADP, HYD MJIC / ORB LL 90° | 0.40 | 6801-LL-10 |
| 6 | ONE | 11P06 | ADP, HYD MJIC / ORB | 0.30 | 6400-10 |
| 7 | 3 | 11P07 | ADP, HYD MJIC / FMJIC SVL 90° | 0.40 | 6500-10 |
| 8 | ONE | 11P78 | ADP, HYD MP / MP | 0.70 | 5404-20 |
| 9 | ONE | 11P98 | HOSE ASS'Y 1/2 HP x 28 | 1.37 | |
| 10 | ONE | 11P99 | HOSE ASS'Y 1/2 HP x 33 | 1.52 | |
| 11 | ONE | 12P19 | ADP, HYD HOSE INS / MP | 0.30 | ST-10 |
| 12 | ONE | 12P20 | ADP, HYD MP / FP | 0.30 | 1 1/4 x 1 |
| 13 | ONE | 12P26 | ADP, HYD HOSE INS / ORB 90° | 0.60 | 4601-16-12 |
| 14 | ONE | 12P31 | HOSE 1 LP x 30 | 1.65 | |
| 15 | ONE | 12P67 | HYD TUBING - REAR LOWER | 3.77 | |
| 16 | ONE | 12P68 | HYD TUBING - REAR UPPER | 3.96 | |
| 17 | ONE | 20P61 | HYDRAULIC FILTER | 4.50 | |
| 18 | ONE | 20P64 | FILTER INDICATOR GAUGE | - | |
| 19 | ONE | 20P86 | HYDRAULIC TANK - 30 GAL | 73.00 | |
| | | | | 94.97 | TOTAL |

NOTE:
HYD TANK ASS'Y CONSISTS OF:
TANK WELDMENT, TANK MOUNTED STRAINER,
SIGHT GAUGE, FILLER/BREATHER CAP,
MAGNETIC DRAIN PLUG, AND PORT PLUGS.

SWAPLOADER™ U.S.A. LTD.

**HYD. SUB-ASS'Y - CHASSIS TANK CIRCUIT**

SL-330/400

91H03

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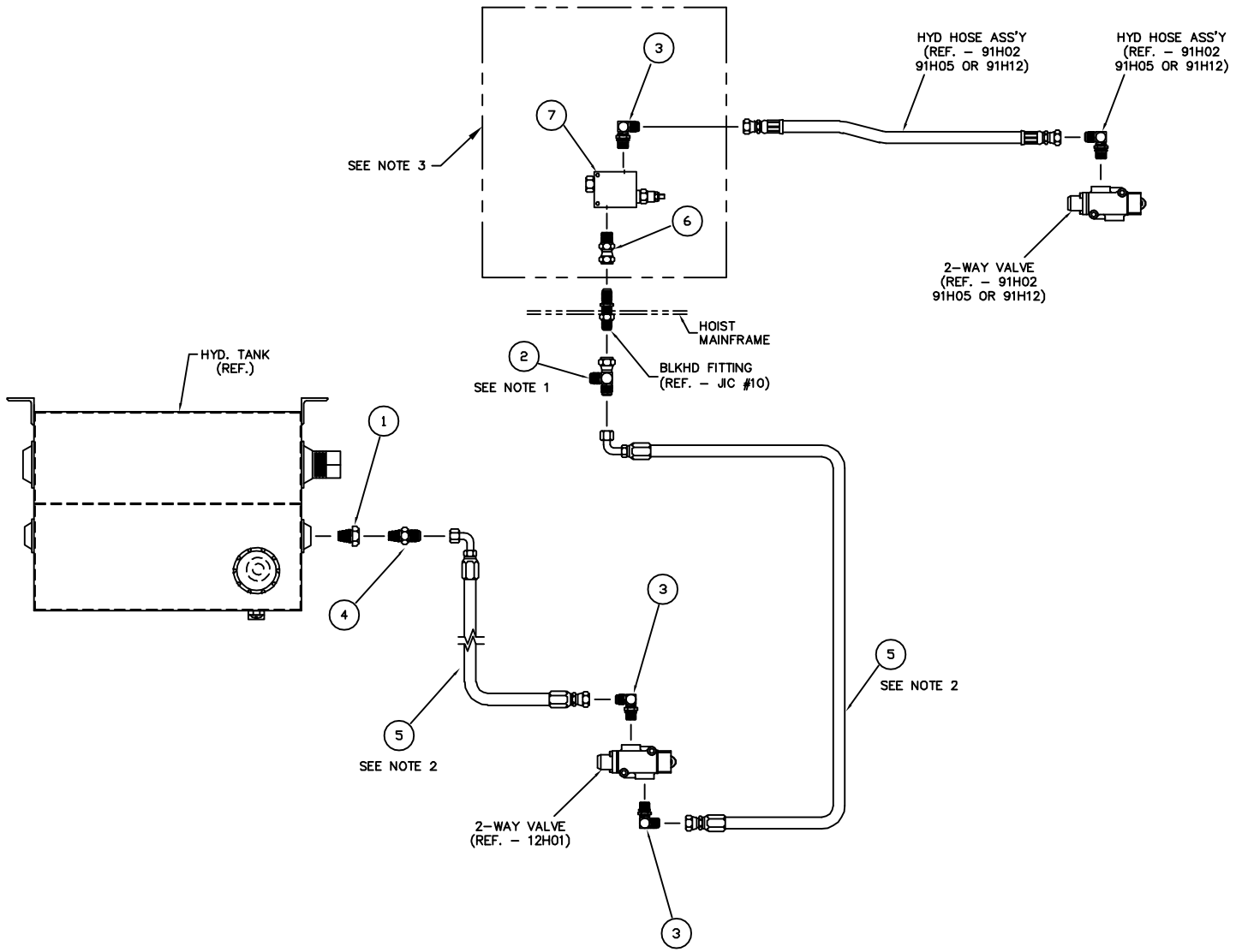


## MATERIAL LIST

| ITEM | QTY. | P/N | DESCR. | WT.– lb. PER EACH | REMARKS |
|---|---|---|---|---|---|
| 1 | ONE | 12P20 | HYD ADP, MP/FP | 0.30 | 1 1/4 x 1 |
| 2 | ONE | 12P44 | HYD ADP, MJIC/FMJIC SVL TEE | 0.40 | 6602–10 |
| 3 | 3 | 12P69 | HYD ADP, MJIC/ORB 90° | 0.30 | 6801–10–8 |
| 4 | ONE | 12P92 | HYD ADP, MJIC/MP | 0.40 | 2404–10–16 |
| 5 | 2 | 12P93 | HOSE ASS'Y 1/2 HP x 48 | 2.25 | |
| 6 | ONE | 13P04 | HYD ADP, ORB/FMJIC SVL | 0.30 | 6402–8–10 |
| 7 | ONE | 21P93 | RELIEF VALVE ASS'Y RPEC–LDN–FNJ | 1.20 | |
| 8 | | | | | |
| 9 | | | | | |
| 10 | | | | | |
| | | | | 8.00 | TOTAL |

NOTE:

1. REPLACE 11P07 FITTING ON THE UPPER BULKHEAD FITTING WITH 12P44.
2. THE 12P93 HOSE ASS'Y HAS FIELD ASSEMBLED ENDS. SHORTEN HOSE TO AN APPROPRIATE LENGTH.
3. REPLACE 11P07 (SL–375/405) OR 12P09 (SL–330/400/406) FITTING WITH 12P69, 13P04 & 21P93 AS SHOWN.

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| A | ADDED SL–406 | 7/28/09 | DGS |

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| | FILE |
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SWAPLOADER U.S.A. LTD.

TITLE: HYD. SUB–ASSEMBLY C.V.S. CIRCUIT

CUSTOMER:

SCALE: 1 1/2" = 12 | MODEL No.: 300/400 SERIES HOIST | DRAWING No.: 90H88 A

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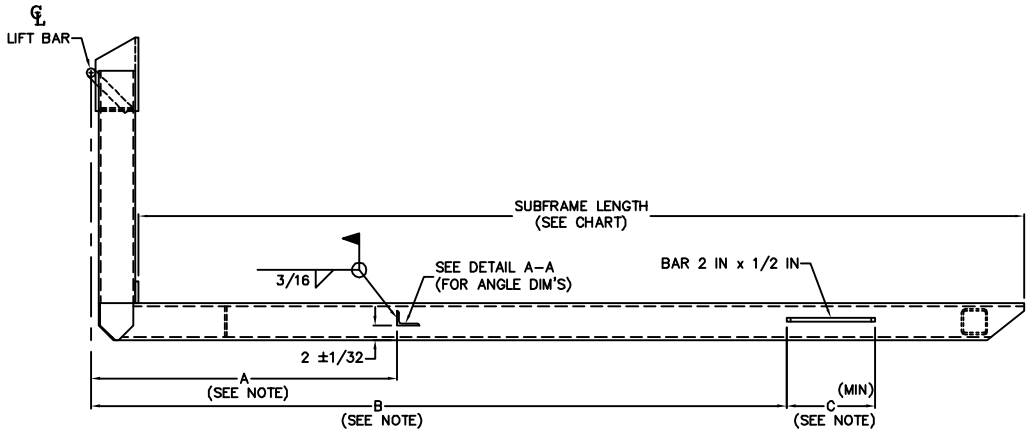


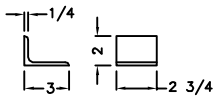


DETAIL A-A




| HOIST | SUBFRAME LENGTH | A | B | C |
|---|---|---|---|---|
| SL-145/185/212 | 10' | 40" | 95" | 12" |
| | 11' | 52" | 95" | 18" |
| SL-180 | 12' | 49" | 95" | 12" |
| | 13' | 61" | 95" | 18" |
| SL-220/222 | 14' | 74 1/2" | 124 5/8" | 12" |
| | 16' | 98 1/2" | 124 5/8" | 18" |
| SL-240 | 12' | 58 1/2" | 112 5/8" | 12" |
| | 13' | 70 1/2" | 112 5/8" | 18" |
| SL-330/400 | 12' | 75 1/4" | 125" | 12" |
| | 13' | 75 1/4" | 125" | 12" |
| SL-375 | 17' | 90" | 150" | 24" |
| | 18' | 102" | 150" | 36" |
| SL-405 | 15' | 64" | 134" | 12" |
| | 16' | 76" | 134" | 24" |
| SL-406 | 16' | 76" | 134" | 12" |
| | 17' | 88" | 134" | 24" |

NOTE:

1. DIMENSIONS GIVEN ARE RECOMMENDATIONS ONLY. IT IS THE RESPONSIBILITY OF THE CONTAINER VARIABILITY SYSTEM INSTALLER TO VERIFY THAT ADEQUATE REAR END OVERHANG AND LATCH PLATE ENGAGEMENT INTO BODY LOCK EXISTS.

| NO. | REVISION | DATE | BY |
|---|---|---|---|
| D | ADDED SL-212 SPECS | 8/01/19 | NA |
| C | ADDED SL-185 SPECS | 2/09/11 | DGS |
| B | ADDED SL-406 SPECS; REV'D SL-180 DIMS; 49 WAS 55 & 61 WAS 67 | 7/28/09 | DGS |
| A | ADDED SL-180 SPECS | 9/29/05 | DGS |

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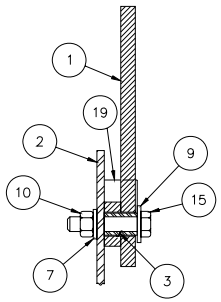
SWAPLOADER™ U.S.A. LTD.

TITLE: SUBFRAME MODIFICATIONS FOR CONTAINER VARIABILITY SYSTEM

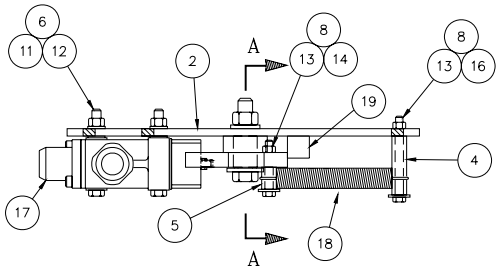
CUSTOMER: . .

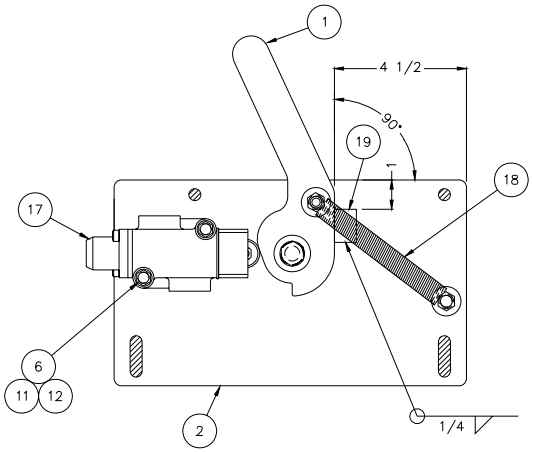
| SCALE | DRWG. No. | DRAWING No. |
|---|---|---|
| 3/4" = 12 | C.V.S. | S-878 C |

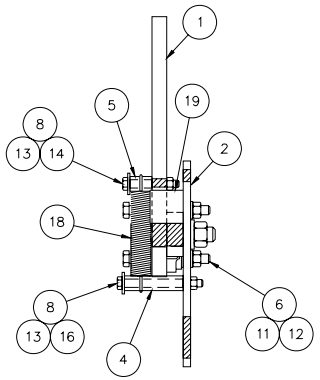
SUBFRAME.dwg 08/01/19




SECTION A–A




## MATERIAL LIST

| ITEM | QTY. | P/N | DESCR. | WT.– lb. PER EACH | REMARKS |
|---|---|---|---|---|---|
| 1 | ONE | 12H02 | LEVER ARM WDMT | 1.98 | |
| 2 | ONE | 23H70 | BASE PLATE | 5.81 | |
| 3 | ONE | 23H73 | LEVER ARM SLEEVE | 0.09 | |
| 4 | ONE | 23H74 | LONG SPRING SLEEVE | 0.08 | |
| 5 | ONE | 23H75 | SHORT SPRING SLEEVE | 0.03 | |
| 6 | 2 | 00752 | 5/16ø LOCK WASHER | 0.01 | |
| 7 | ONE | 00760 | 1/2ø LOCK WASHER | 0.02 | |
| 8 | 2 | 00770 | 1/4ø FLAT WASHER | 0.01 | |
| 9 | ONE | 00772 | 1/2ø FLAT WASHER | 0.02 | |
| 10 | ONE | 00P02 | 1/2–13 HEX NUT | 0.06 | GR 8 |
| 11 | 2 | 00P19 | 5/16–18 x 2 3/4 HHCS | 0.06 | GR 8 |
| 12 | 2 | 00P20 | 5/16–18 HEX NUT | 0.01 | GR 8 |
| 13 | 2 | 00P51 | 1/4–20 METAL LOCKING NUT | 0.01 | GR C |
| 14 | ONE | 00P74 | 1/4–20 x 1 3/4 HHCS | 0.03 | GR 8 |
| 15 | ONE | 01P40 | 1/2–13 x 2 1/2 HHCS | 0.19 | GR 8 |
| 16 | ONE | 01P41 | 1/4–20 x 2 3/4 HHCS | 0.04 | GR 8 |
| 17 | ONE | 21P28 | HYD VALVE | 2.20 | |
| 18 | ONE | 90P84 | 11/16ø x 5 SPRING | 0.30 | |
| 19 | ONE | 24H23 | LEVER STOP | 0.18 | |
| | | | | 11.23 | TOTAL |

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SWAPLOADER™ U.S.A. LTD.

TITLE: CONTAINER VARIABLITY SYSTEM SUB-ASSEMBLY

CUSTOMER:

| SCALE: | MODEL No. | DRAWING No. |
|---|---|---|
| 3" = 12 | SL-145 | 12H01 |

12H01.dwg 06/24/04 14:06

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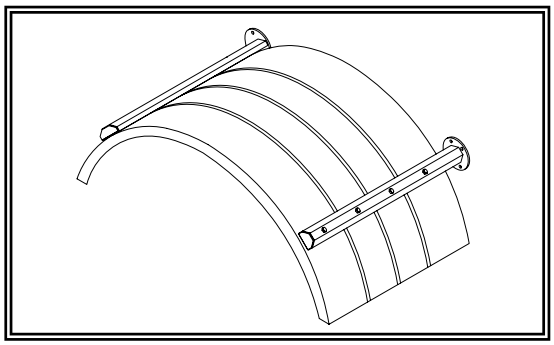


# FENDER ASSEMBLY, SINGLE AXLE

## Aluminum (10H93) / Steel (11H13)

***(Diamond Plate Only)***

## INSTALLATION INSTRUCTIONS

1. **Review all directions and diagrams provided before starting fender installation.**

2. **Center fender above tire using block to maintain the proper height. Fender should be approximately 5" above tire to allow for suspension movement (See Fig. 1). A maximum width of 48" from center of the truck to the outside edge of the fender should be maintained (See Fig. 2).**

3. **Place fender bracket weldements [Part No. 10H74] on fender. Position the brackets to avoid any mounting obstacles on hoist and/or truck chassis.**

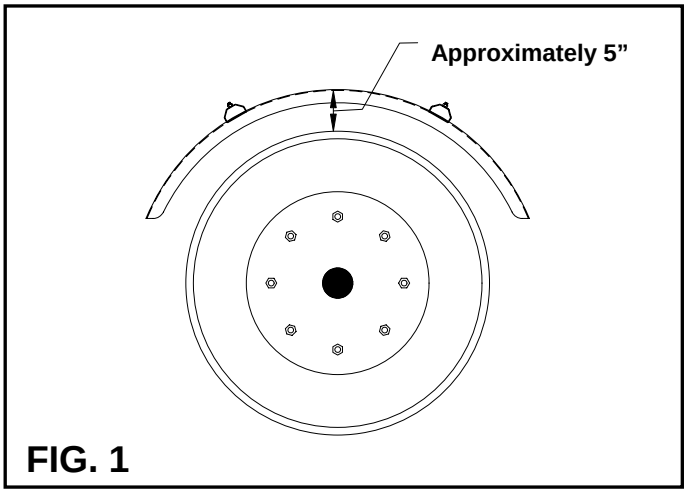



**FIG. 1**

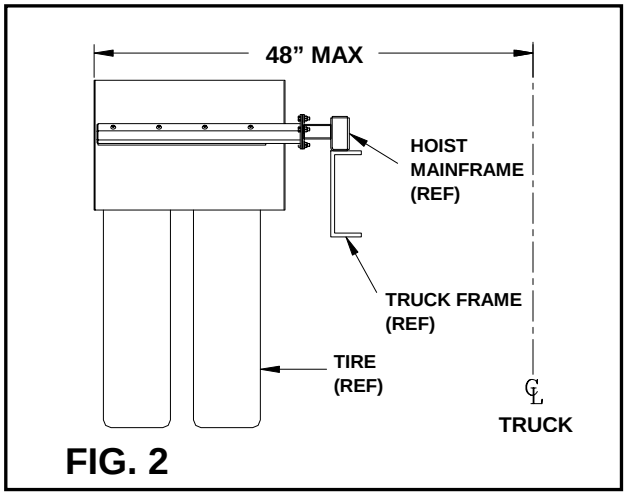



**FIG. 2**

***All Figures are for Illustration Purposes Only***

10/02/09

# FENDER ASSEMBLY, SINGLE AXLE

## Aluminum (10H93) / Steel (11H13)

## INSTALLATION INSTRUCTIONS (continued)

4. **Mark mounting holes through the fender bracket weldment onto the fender. Remove the bracket and drill 7/16" dia. Holes in fender (See FIG. 3).**

5. **Attach fender bracket weldments to fender using fasteners provided.**

6. **Weld mounting plates [Part No. 21H37] to fender tubes [Part No. 21H61].**

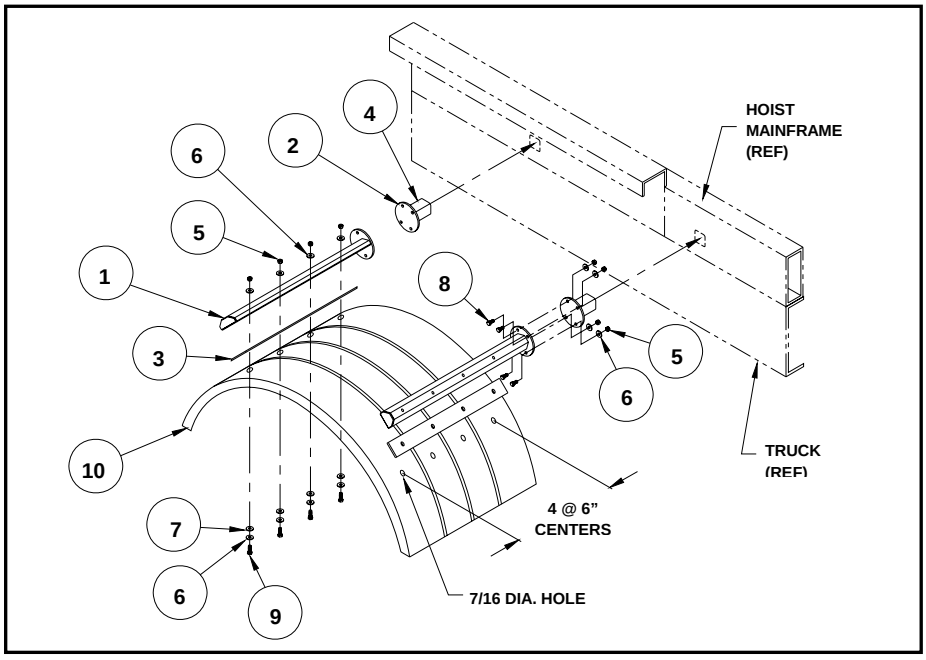
7. **Position fender tubes with mount plates on hoist mainframe; align with fender bracket weldments. (NOTE: Fender tube length may need to be modified to fit specific application.)**

8. **Weld fender tube to hoist mainframe. If attaching the fender tubes to the truck chassis, an additional mount plate may need to be fabricated so the assembly can be bolted to the to the truck chassis.**

9. **Attach fender bracket weldment [Part No. 10H74] to mounting plate [Part No. 21H37] using fasteners provided (See FIG. 3).**

**MATERIAL LIST**

| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
|---|---|---|---|---|
| 1 | 4 | 10H74 | FENDER BRACKET WDMT. | 8.05 |
| 2 | 4 | 21H37 | MOUNTING PLATE | 1.09 |
| 3 | 4 | 21H42 | RUBBER SPACER | .85 |
| 4 | 4 | 21H61 | FENDER TUBE | 1.26 |
| 5 | 32 | 00P34 | 3/8-16 UNC LOCKING NUT | .02 |
| 6 | 48 | 00771 | 3/8 DIA. FLAT WASHER | .05 |
| 7 | 16 | 00P78 | 3/8 DIA. NYLON WASHER | - |
| 8 | 16 | 00P44 | 3/8-16 UNC X 1-1/2 HHCS | .07 |
| 9 | 16 | 01P21 | 3/8-16 UNC X 2-1/2 HHCS | .09 |
| 10 | 2 | | FENDER | |
| | | 90P24 | FENDER – ALUMINUM | 19.00 |
| | | 90P25 | FENDER – STEEL | 35.00 |
| | | | ALUMINUM FENDER TOTAL | 87.80 |
| | | | STEEL FENDER TOTAL | 119.80 |




**ADDITIONAL NOTES:**

*Prior to any welding, consult the truck manufacture for any special precautions that may need to be taken. Typically the batteries must be disconnected and the ground lead from the welder should be as close to the part being welded to avoid the possibility of arcing across bearings, gears, etc.*

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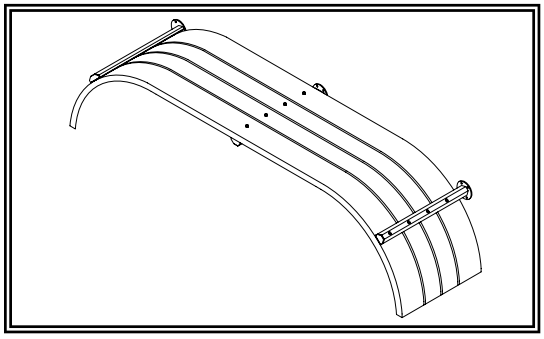

# FENDER ASSEMBLY, TANDEM AXLE

Steel (11H14)

## INSTALLATION INSTRUCTIONS

1. **Review all directions and diagrams provided before starting fender installation.**

2. **Center fender above tire using block to maintain the proper height. Fender should be approximately 6” above tire to allow for suspension movement (See Fig. 1). A maximum width of 48” from center of the truck to the outside edge of the fender should be maintained (See Fig. 2).**

3. **Place fender bracket weldments [Part No. 10H74] on fender. Position the brackets to avoid any mounting obstacles on hoist and/or truck chassis.**

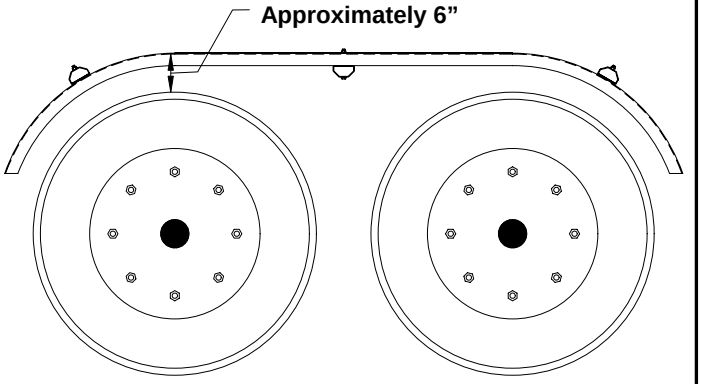


**FIG. 1**

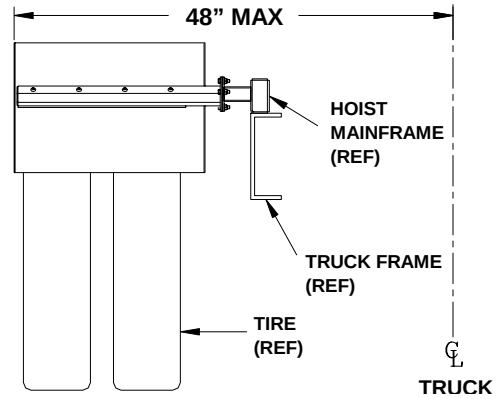


**FIG. 2**

***All Figures are for Illustration Purposes Only***

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# FENDER ASSEMBLY, TANDEM AXLE

Steel (11H14)

## INSTALLATION INSTRUCTIONS (continued)

**4. Mark mounting holes through the fender bracket weldment onto the fender. Remove the bracket and drill 7/16" dia. Holes in fender (See FIG. 3).**

**5. Attach fender bracket weldments to fender using fasteners provided.**

**6. Weld mounting plates [Part No. 21H37] to fender tubes [Part No. 21H61].**

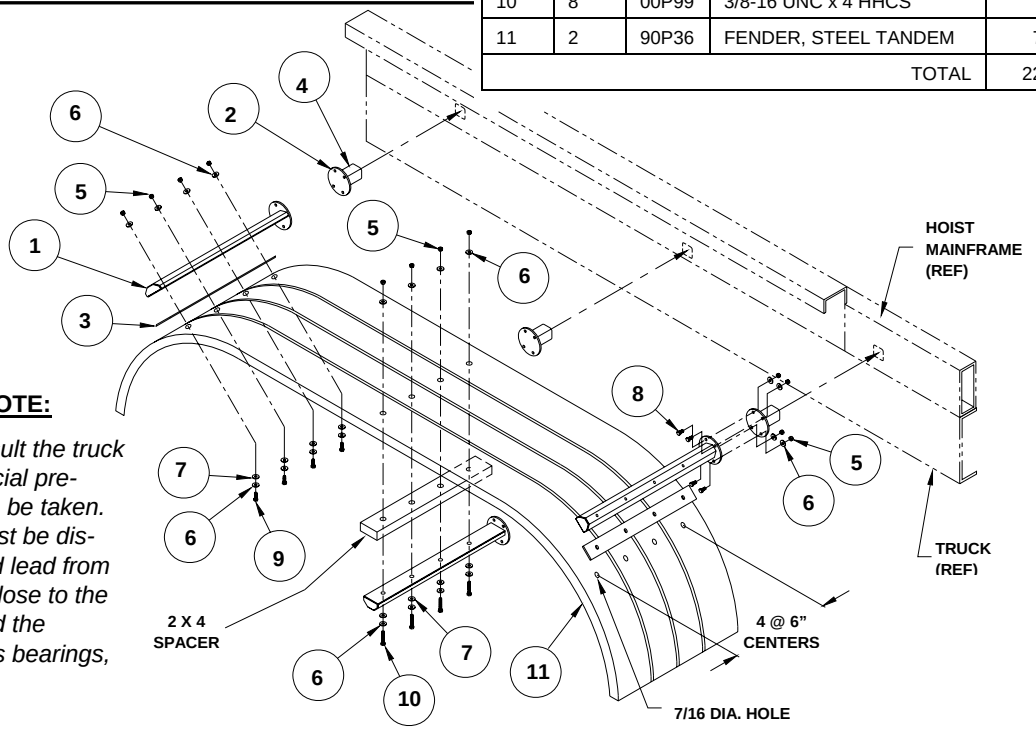
**7. Position fender tubes with mount plates on hoist mainframe; align with fender bracket weldments. (NOTE: Fender tube length may need to be modified to fit specific application.)**

**8. Weld fender tubes to hoist mainframe. If attaching the fender tubes to the truck chassis, an additional mount plate may need to be fabricated so the assembly can be bolted to the truck chassis.**

**9. Attach fender bracket weldment [Part No. 10H74] to mounting plate [Part No. 21H37] using fasteners provided (See FIG. 3).**

**MATERIAL LIST**

| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
|---|---|---|---|---|
| 1 | 6 | 10H74 | FENDER BRACKET WDMT. | 8.05 |
| 2 | 6 | 21H37 | MOUNTING PLATE | 1.09 |
| 3 | 6 | 21H42 | RUBBER SPACER | .85 |
| 4 | 6 | 21H61 | FENDER TUBE | 1.26 |
| 5 | 48 | 00P34 | 3/8-16 UNC LOCKING NUT | .02 |
| 6 | 72 | 00771 | 3/8 DIA. FLAT WASHER | .05 |
| 7 | 24 | 00P78 | 3/8 DIA. NYLON WASHER | - |
| 8 | 24 | 00P44 | 3/8-16 UNC X 1-1/2 HHCS | .07 |
| 9 | 16 | 01P21 | 3/8-16 UNC X 2-1/2 HHCS | .09 |
| 10 | 8 | 00P99 | 3/8-16 UNC x 4 HHCS | .11 |
| 11 | 2 | 90P36 | FENDER, STEEL TANDEM | 77.00 |
| | | | TOTAL | 228.86 |




**ADDITIONAL NOTE:**

*Prior to any welding, consult the truck manufacturer for any special precautions that may need to be taken. Typically the batteries must be disconnected and the ground lead from the welder should be as close to the part being welded to avoid the possibility of arcing across bearings, gears, etc.*

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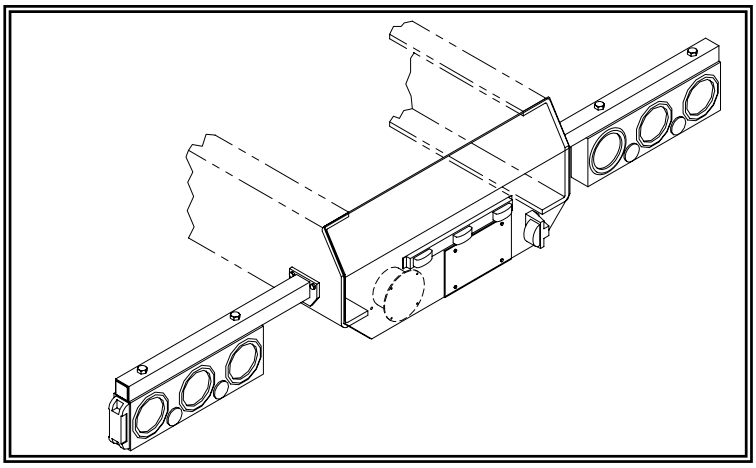

# REAR LIGHT BAR ASSEMBLY

(51H68)

10/05/09

# REAR LIGHT BAR ASSEMBLY
(51H68)

## INSTALLATION INSTRUCTIONS

**1.** Review all directions and diagrams provided before starting rear light bar installation.

**2.** Trim truck frame to indicated dimensions (See Fig. 1). This step may have already been preformed if a bumper was previously installed.

**3.** Position center plate [Part No. 63H08] on the rear of the main frame. Weld center plate to truck frame (See Fig. 2 & Additional Notes).

**4.** Position stub light bar weldment [Part No. 51H69] on truck frame. Stub light bar weldment should be as high and as far back as possible on the truck frame to avoid interference with the bumper and fenders. It may be necessary to modify the stub light bar weldment to avoid interference. Drill mounting holes as required and mount using fasteners provided (See Fig. 3).

**5.** Attach the tail light module to the stub light bar weldments with the fasteners provided (See Fig 3).

**6.** Mount the identification light bar at top center of the center plate [Part No. 63H08] using the fasteners provided (See Fig. 3).

**7.** Mount license lamp right of the license plate (See Fig. 2) using the fasteners provided (See Fig. 3).

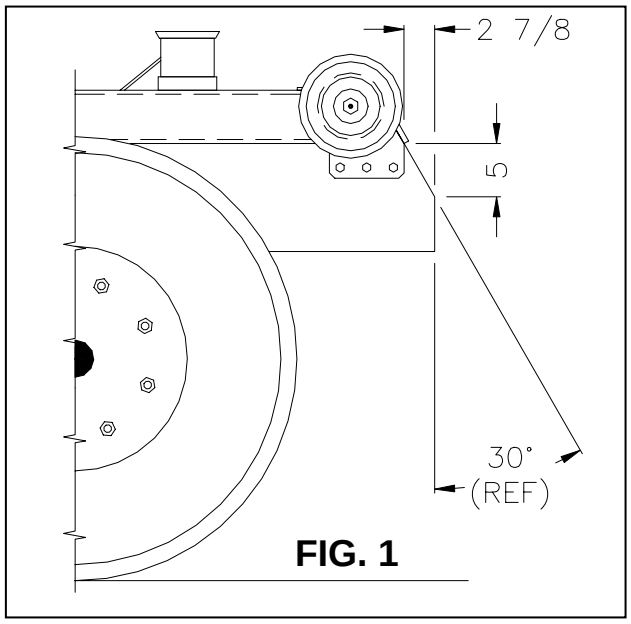


**FIG. 1**

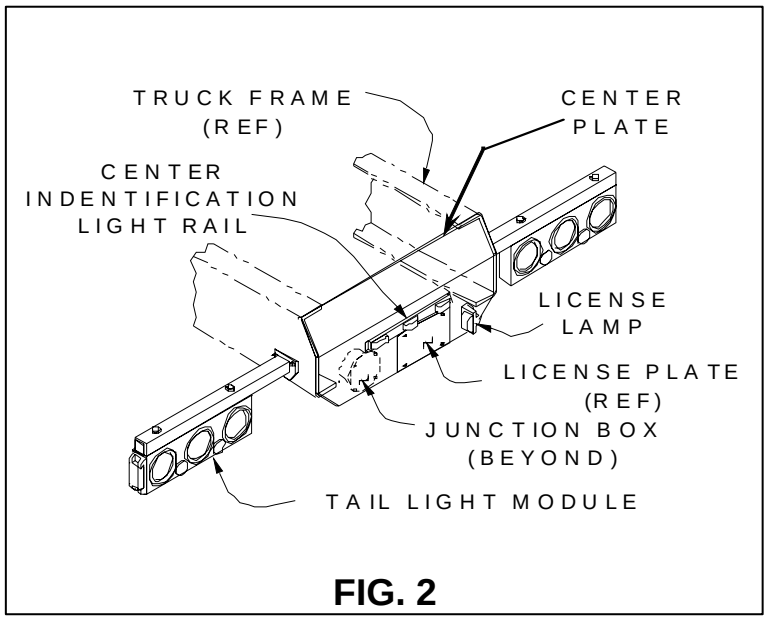


**FIG. 2**

***All Figures are for Illustration Purposes Only***

10/05/09

# REAR LIGHT BAR ASSEMBLY
## (51H68)

**8.** Mount junction box on the back left side of center plate (See Fig. 2), using the fasteners provided (See Fig. 3).

**9.** Route all wire harnesses into the junction box. Wire harnesses must enter the junction box through a compression fitting (Based on the size of the wire harness, choose a compression fitting with an appropriately sized grommet). Make wiring connections in junction box with wire harness from truck cab as indicated on wiring diagram (See Fig.4).

MATERIAL LIST

| ITEM | QTY. | P/N | DESCR. | WT.– lb. PER EACH |
|---|---|---|---|---|
| 1 | 2 | 51H69 | STUB LIGHT BAR WDMT. | 7.87 |
| 2 | ONE | 63H08 | CENTER PLATE | 27.33 |
| 3 | 6 | 00P44 | 3/8–16 x 1 1/2 HHCS | 0.07 |
| 4 | 6 | 00P34 | 3/8–16 LOCKING HEX NUT | 0.02 |
| 5 | 6 | 00771 | 3/8 DIA FLAT WASHER | 0.01 |
| 6 | 4 | 01P18 | 5/8–11 x 3 HHCS | 0.35 |
| 7 | 8 | 00P81 | #8–32 x 1 RND HD SCR | – |
| 8 | 8 | 00P82 | #8–32 HEX NUT | – |
| 9 | 8 | 00P83 | #8 LOCK WASHER | – |
| 10 | ONE | 40P26 | LIGHT KIT ASSEMBLY | 23.00 |
| 11 | REF | 40P27 | LEFT TAIL LIGHT MODULE WITH HARNESS | – |
| 12 | REF | 40P28 | RIGHT TAIL LIGHT MODULE WITH HARNESS | – |
| 13 | REF | 40P29 | SIDE MARKER LAMP | – |
| 14 | REF | 40P30 | STOP, TURN, & TAIL LAMP | – |
| 15 | REF | 40P31 | BACK–UP LAMP | – |
| 16 | REF | 40P32 | LICENSE LAMP ASSEMBLY (WITHOUT HARNESS) | – |
| 17 | REF | 40P33 | LICENSE LAMP | – |
| 18 | REF | 40P34 | LICENSE LAMP HARNESS | – |
| 19 | REF | 40P35 | IDENTIFICATION LIGHT BAR RAIL | – |
| 20 | REF | 40P36 | ID LIGHT BAR LAMP | – |
| 21 | REF | 40P37 | ID LIGHT BAR HARNESS | – |
| 22 | REF | 40P38 | JUNCTION BOX ASSEMBLY | – |
| | | | TOTAL | 68.07 |

## ADDITIONAL NOTES:

*Prior to any welding, consult the truck manufacture for any special precautions that may need to be taken. Typically the batteries must be disconnected and the ground lead from the welder should be as close to the part being welded to avoid the possibility of arcing across bearings, gears, etc.*

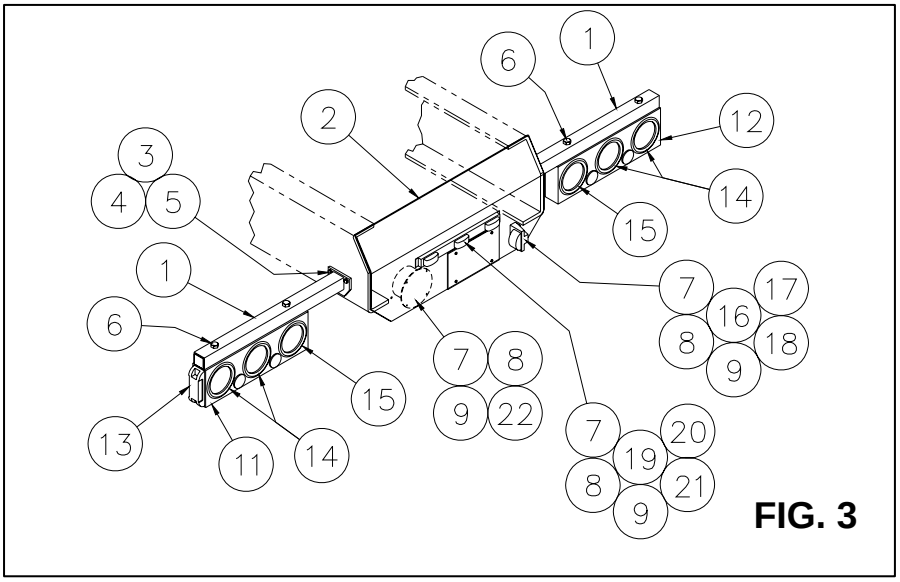


**FIG. 3**

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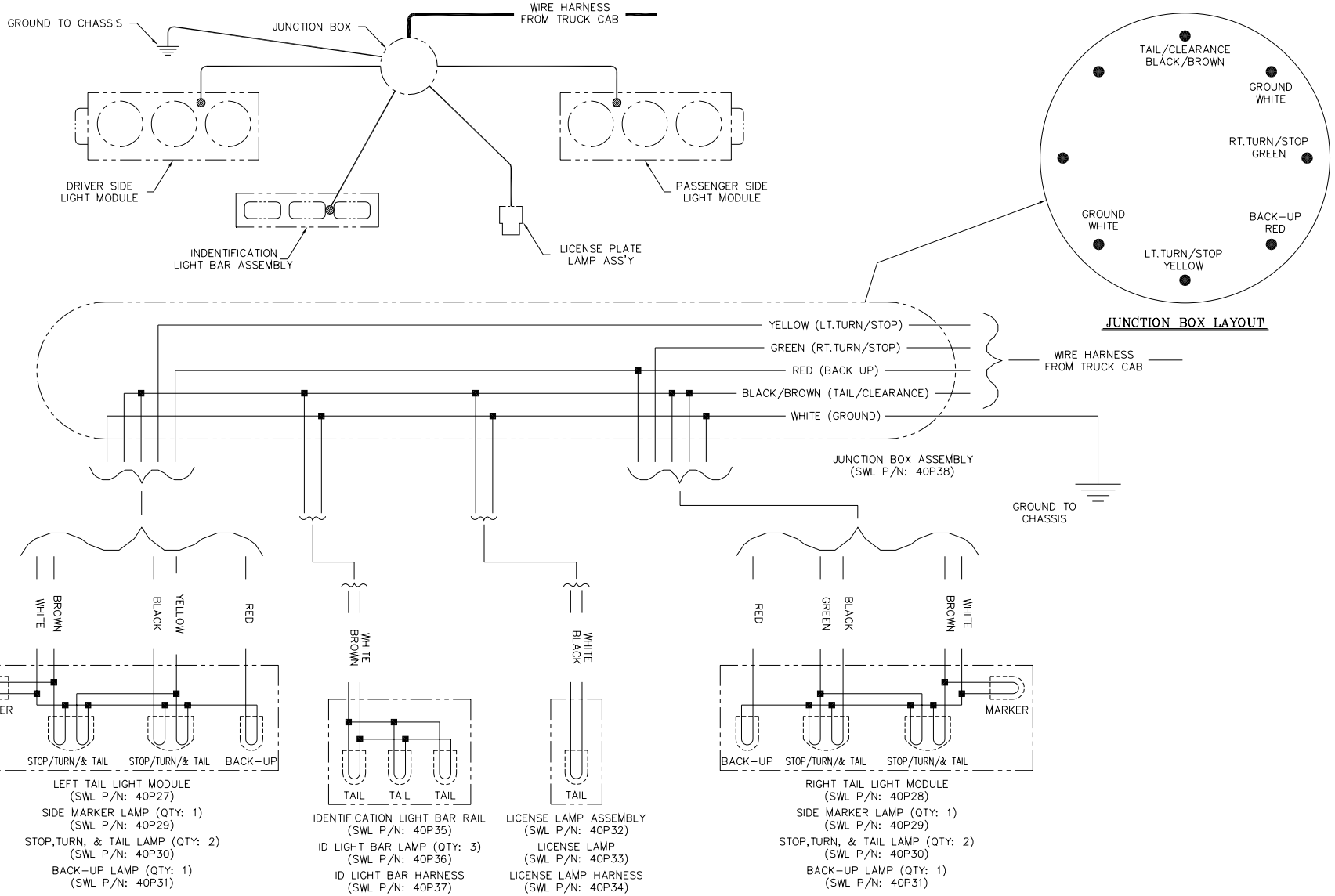
# WIRE DIAGRAM




LEFT TAIL LIGHT MODULE
(SWL P/N: 40P27)
SIDE MARKER LAMP (QTY: 1)
(SWL P/N: 40P29)
STOP, TURN, & TAIL LAMP (QTY: 2)
(SWL P/N: 40P30)
BACK-UP LAMP (QTY: 1)
(SWL P/N: 40P31)

IDENTIFICATION LIGHT BAR RAIL
(SWL P/N: 40P35)
ID LIGHT BAR LAMP (QTY: 3)
(SWL P/N: 40P36)
ID LIGHT BAR HARNESS
(SWL P/N: 40P37)

LICENSE LAMP ASSEMBLY
(SWL P/N: 40P32)
LICENSE LAMP
(SWL P/N: 40P33)
LICENSE LAMP HARNESS
(SWL P/N: 40P34)

RIGHT TAIL LIGHT MODULE
(SWL P/N: 40P28)
SIDE MARKER LAMP (QTY: 1)
(SWL P/N: 40P29)
STOP, TURN, & TAIL LAMP (QTY: 2)
(SWL P/N: 40P30)
BACK-UP LAMP (QTY: 1)
(SWL P/N: 40P31)

Fig. 4

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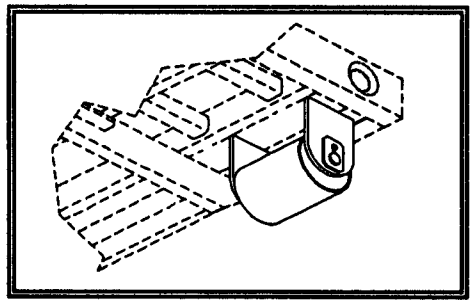

# ROLLER & ROLLER MOUNT

## (10H90 & 10H91)

## INSTALLATION INSTRUCTIONS

1. Review all directions and diagrams provided before starting the roller and roller mount installation.
2. Locate position for roller mount brackets [Part No. 32H03] between cross sills of the container. Rollers should be positioned as far back and as wide as possible for stability. For hoist and folding bumper clearance, do not place brackets any closer than 11" to the subframe longsill (See Fig.1). Also, the roller axle center line should be approximately 1-11/16" below the bottom of the subframe longsill for roller clearance (See Fig. 1).

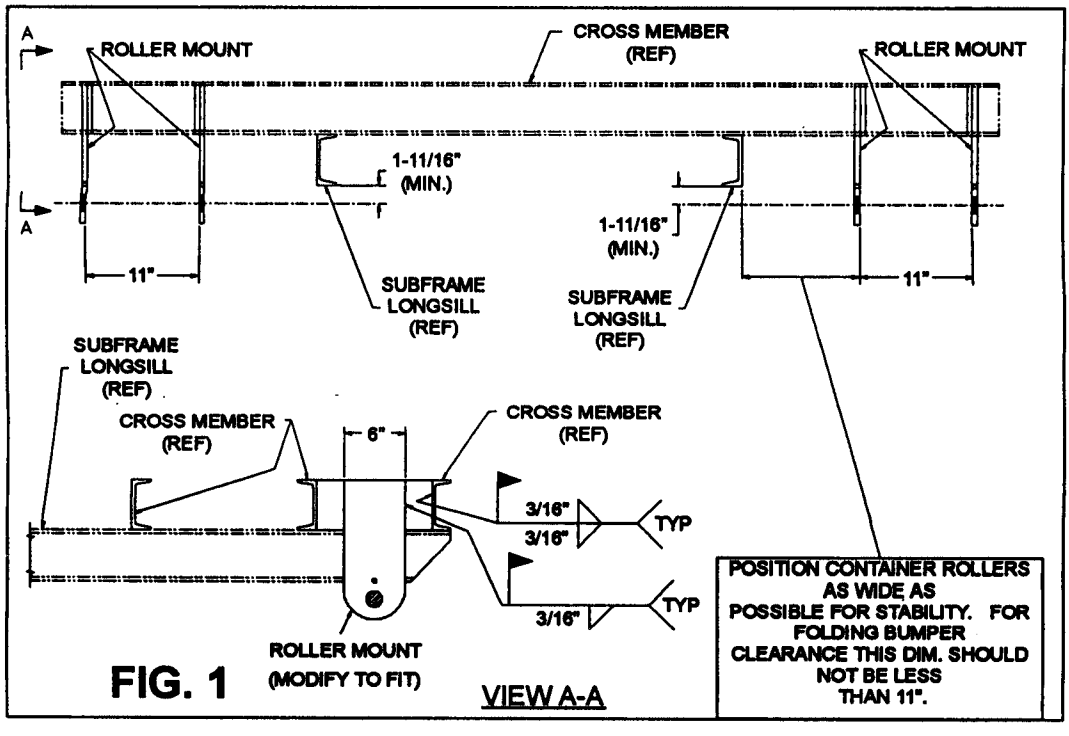


FIG. 1

VIEW A-A

# ROLLER & ROLLER MOUNT
## (10H90 & 10H91)

## INSTALLATION INSTRUCTIONS (continued)

3. Some modification to the roller mount bracket may be required for the roller mount to fit properly. If the existing container cross members are wider than 6", a fabricated support member of 1/2" plate or thicker will need to be added (See Fig. 2).

4. Once the mount brackets are located on the container, weld the roller mount brackets in place (See Fig. 1).

5. Install the roller [Part No. 10H12] between the brackets with the roller axle [Part No.10H31] and the fasteners provided (See Fig. 3). Grease the rollers before use.

**MATERIAL LIST**

| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
|---|---|---|---|---|
| 1 | 4 | 32H03 | ROLLER EAR | 11.95 |
| 2 | 2 | 10H12 | ROLLER WDMT. | 39.78 |
| 3 | 2 | 10H31 | ROLLER AXLE WDMT. | 7.28 |
| 4 | 2 | 00P62 | 3/8-16 UNC X 1 BOLT | .05 |
| 5 | 2 | 90P03 | 1/8 NPT GREASE ZERK | .01 |
| 6 | 2 | 00755 | 3/8 DIA. LOCK WASHER | .01 |
| 7 | 2 | 00P36 | 3/8 DIA. WASHER H.T. | .10 |
| | | | TOTAL | 142.26 |

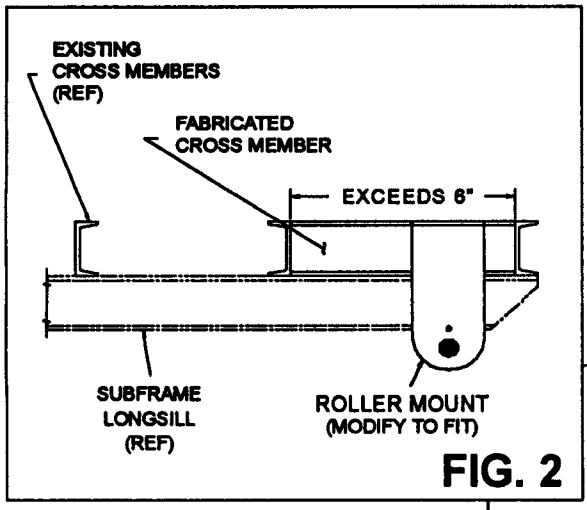


FIG. 2

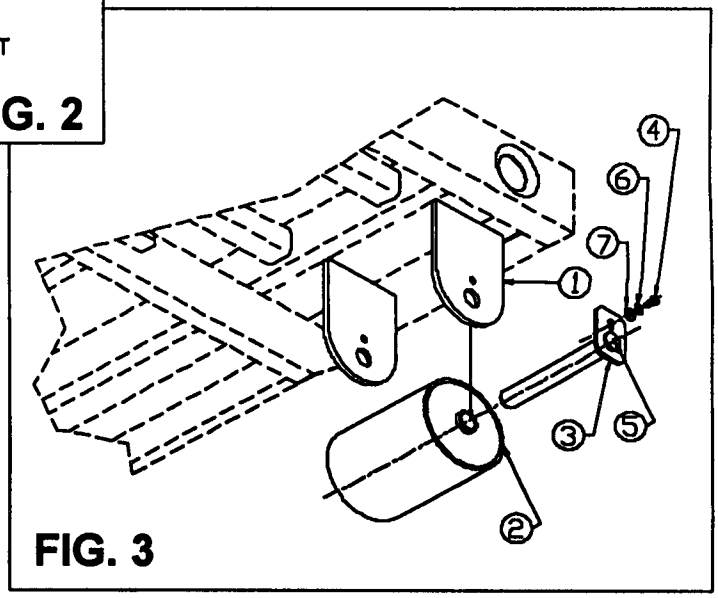


FIG. 3

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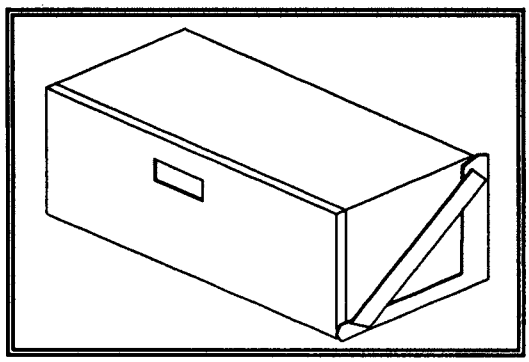

# TOOLBOX

## Aluminum (10H92) / Steel (11H12)

## INSTALLATION INSTRUCTIONS

1. Review all directions and diagrams provided before starting toolbox installation.

2. Position toolbox brackets [Part No. 10H88] on truck chassis. (NOTE: toolbox has an envelope of 18"x18"x36". See Fig. 1 for hole dimensions.)

3. Mark position of mounting holes through brackets onto truck chassis. Remove brackets and drill 9/16" dia. holes.

4. Mount toolbox brackets using fasteners provided (See Fig. 1).

5. Position toolbox [Part No. 90P27 or 90P37] on brackets. (NOTE: toolbox hinge should be on the forward, bottom edge.)

6. Mark position of mounting holes through brackets onto toolbox. Remove toolbox and drill 9/16" dia. holes.

7. Mount toolbox to brackets using fasteners provided (See Fig. 1).

# TOOLBOX
## Aluminum (10H92) / Steel (11H12)

| MATERIAL LIST | | | | |
|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT lb. PER EA. |
| 1 | 2 | 10H88 | 18" TOOLBOX BRACKET | 11.34 |
| 2 | 2 | 22H71 | TOOLBOX RUBBER SPACER (ALUMINUM TOOLBOX ONLY) | .27 |
| 3 | 1 | | 18 X 18 X 36 TOOLBOX | |
| | | 90P27 | ALUMINUM TOOLBOX | 50.00 |
| | | 90P37 | STEEL TOOLBOX | 72.00 |
| 4 | 8 | 00784 | 1/2 DIA. FLAT WASHER H.T. | .07 |
| 5 | 4 | 00P15 | 1/2-13 UNC X 1-3/4 HEX HEAD BOLT | .23 |
| 6 | 8 | 00P35 | 1/2-13 UNC METAL LOCKING NUT | .15 |
| 7 | 4 | 00P75 | 1/2-13 UNC X 1-1/2 SOCKET BUTTON HEAD BOLT | .12 |
| 8 | 4 | 00P76 | 1/2 DIA. NYLON FLAT WASHER (ALUMINUM TOOLBOX ONLY) | - |
| | | | ALUMINUM TOOLBOX TOTAL | 76.38 |
| | | | STEEL TOOLBOX TOTAL | 97.84 |

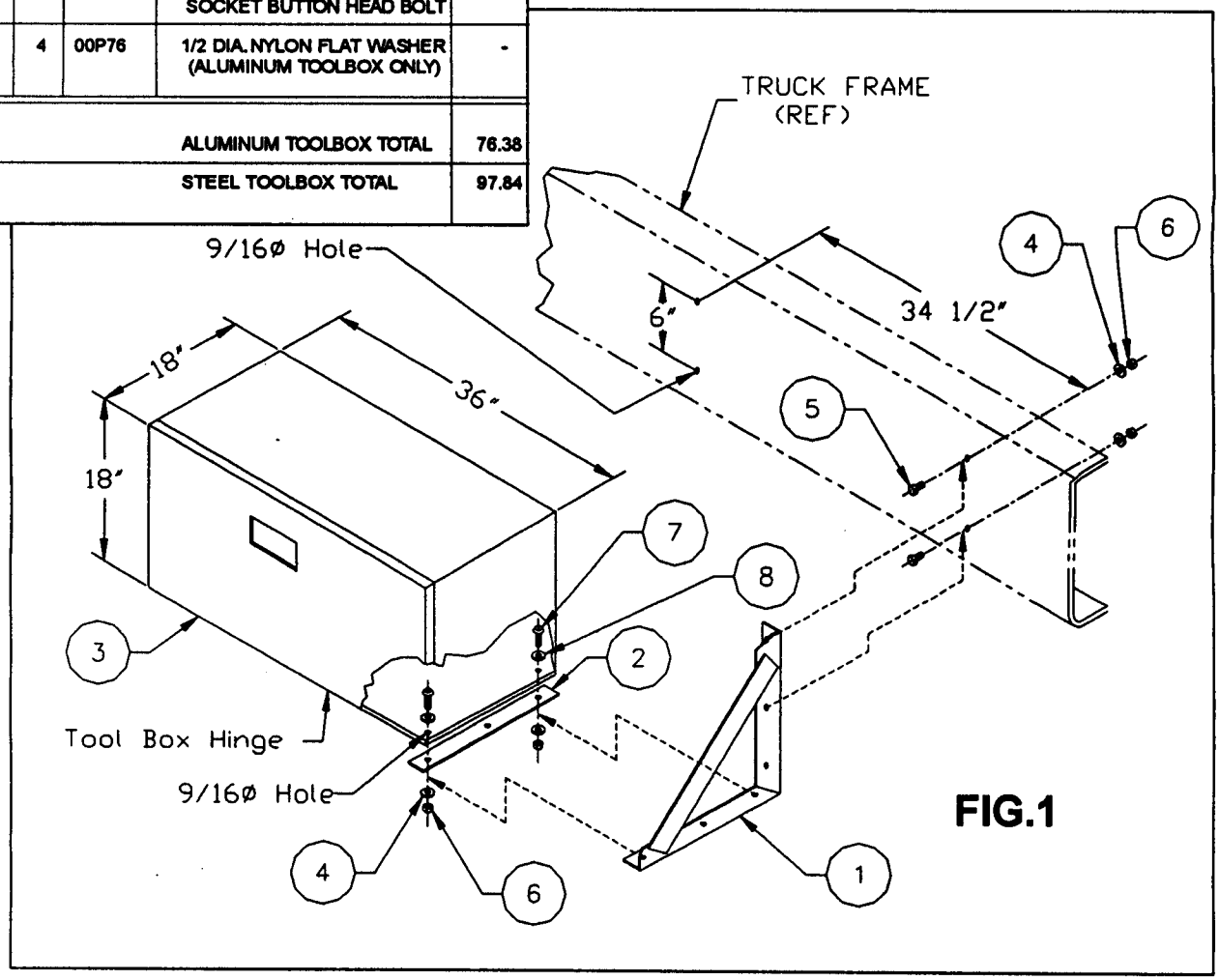


FIG.1

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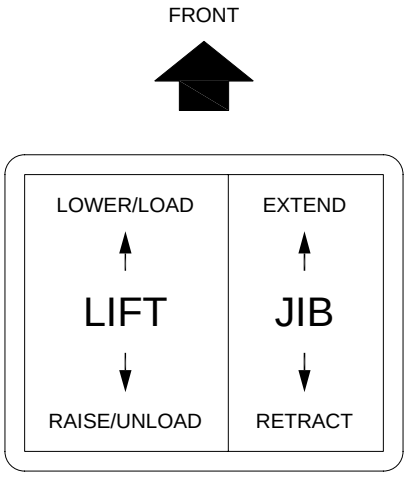
# OPERATION

## OPERATING INSTRUCTIONS

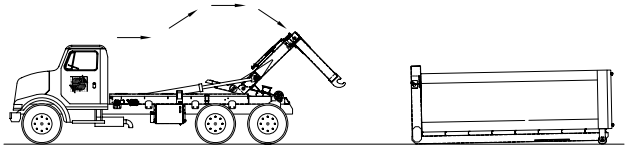
During all operations of the SwapLoader, the speed of the engine should be maintained at 1,000 to 1,200 RPM, assuming the ratio of the Power Take Off is about 100%.

## LOADING A CONTAINER

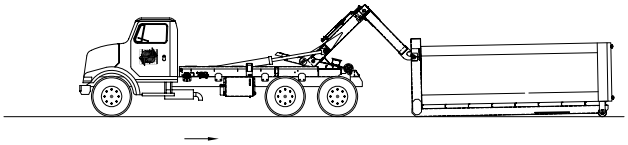
1. Engage the P.T.O. (Refer to P.T.O. manual for operation).




2. Retract the jib (right control lever backward). Then, tilt the arm backward (left control lever backward).

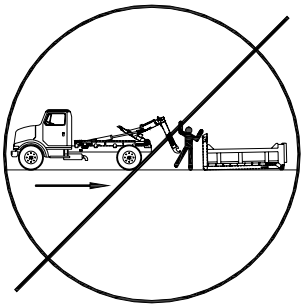


3. Make sure the work area in front of the container is clear of people and obstacles. Move the truck backwards until the hook engages the curved lifting bar of the container. **NEVER EXTEND THE JIB** to reach the proper catching height, rather tilt the arm.

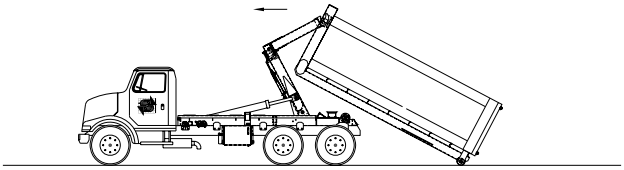


**WARNING:**

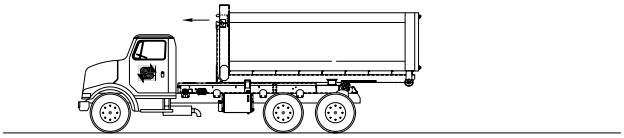
**Make sure work area is clear of people and obstacles prior to dumping or unloading containers. SwapLoader strongly recommends that a back up alarm be installed on the truck chassis. The operation of the hook hoist is that the truck is backed up to the body to pick it up and so there is a potential pinch point between the body and the hook.**



4. Cycle the arm forward (left control lever forward), making sure the curved lifting bar is securely attached to the hook. Release the brakes of the truck and steer to correctly align the truck with the container. Watch the container rails to see that they come to rest centered on the rear rollers. Do not extend the jib during lifting.



5. When the container is resting on the frame, move the jib forward all the way to ensure the container is held in the body locks (right control lever forward). Disengage the P.T.O.



**DUMPING**

1. Move the jib forward (right control forward) to ensure that the container is locked.

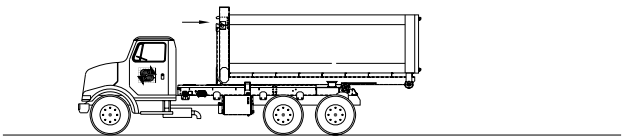
2. Extend the main lift cylinders (left control backward).

**CAUTION:**

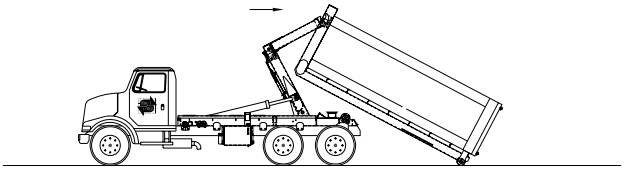
**DO NOT RETRACT THE JIB WHILE DUMPING. Retracting the jib during dumping may unlock the mechanical jib latches which could allow the container to crash down onto the hoist and/or abruptly unload.**

## PLACING A CONTAINER ON THE GROUND

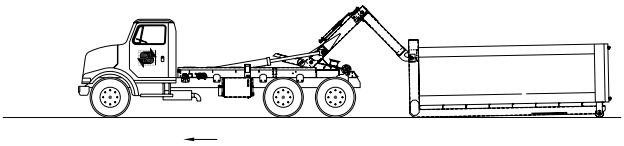
1. Move the sliding jib all the way back (right control backward) until mechanical jib latches unlock.



2. Tilt the arm backwards (left control backward). When the container touches the ground, release the brakes to free the truck for forward movement caused by the container.



3. Rotate jib all the way till the container touches the ground. Pull away from container and rotate jib back into the transport position.



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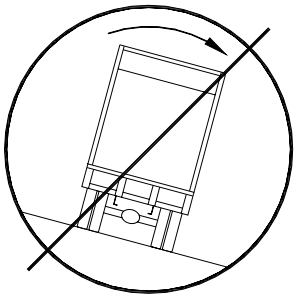
**WARNING:**

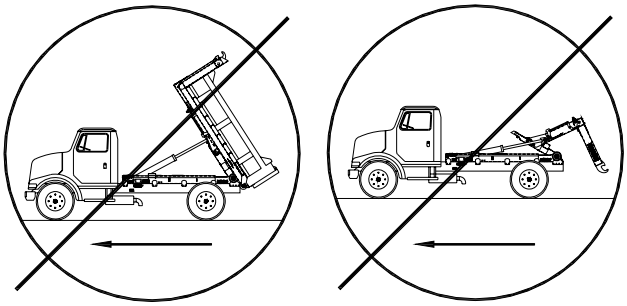
1. **DON'T OVER SPEED THE PUMP 1,500 RPM MAXIMUM.**

2. **DON'T DUMP ON UNEVEN GROUND.**



**WARNING:**
**(CONTINUED)**

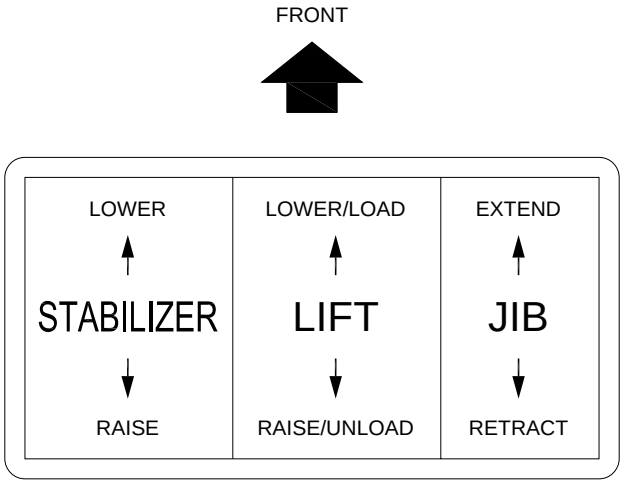
**3. DON'T DRIVE WITH THE HOIST IN THE DUMP POSITION OR WITH THE HOOK TILTED BACK.**



## OPERATING THE STABILIZER

If loading or unloading a heavy container that would cause the front end of the truck to lift off the ground, then a stabilizer should be utilized if the unit is equipped with one.

When *Loading a Container* the stabilizer should be lowered between steps 3 & 4, while when *Placing the Container on the Ground* the stabilizer should be lowered between steps 1 &2 (see the previous operating instructions on pages 3-1 to 3-3).




To lower the stabilizer, push forward on the left control lever until the roller is all the way down.

When finished with loading or unloading the container the stabilizer roller should be raised prior to disengaging the P.T.O. To raise the stabilizer, push backward on the left control lever until the roller is all the way up.

## CHANGING HOOK HEIGHTS

**54” to 61-3/4” Jib Height Adjustment Procedure:**

---

**CAUTION:**

**The following is the recommended procedure for changing hook heights on the adjustable jib from 54” to 61-3/4” heights. Failure to follow and adhere to this procedure may result in possible property damage and/or personal injury.**

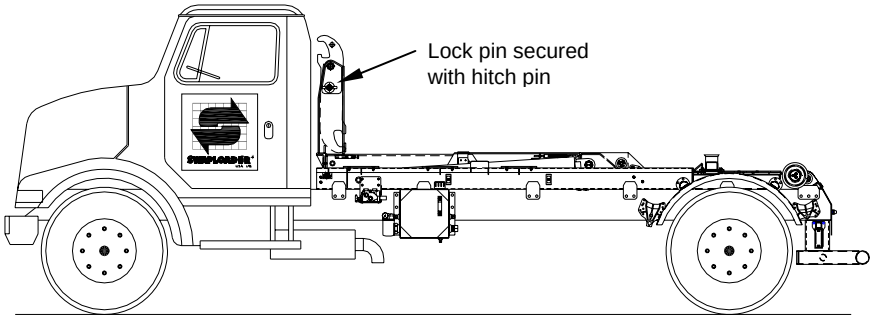
---

**WARNING:**

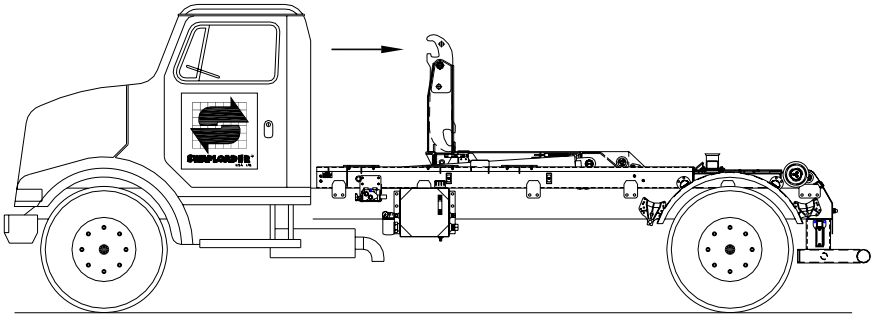
**Make sure work area is clear of people and obstacles prior to changing the hook height on the adjustable jib.**

---

1. With the telescopic arm in the transport position (as shown); remove the hitch pin from the lock pin. Then pull the lock pin loose from the jib arm.

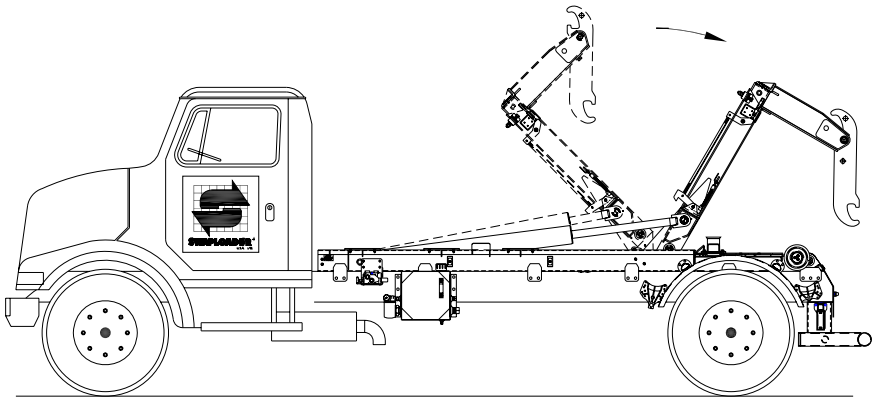



2. Retract the jib (right control lever backward). See Fig. A (Pg. 3-1).

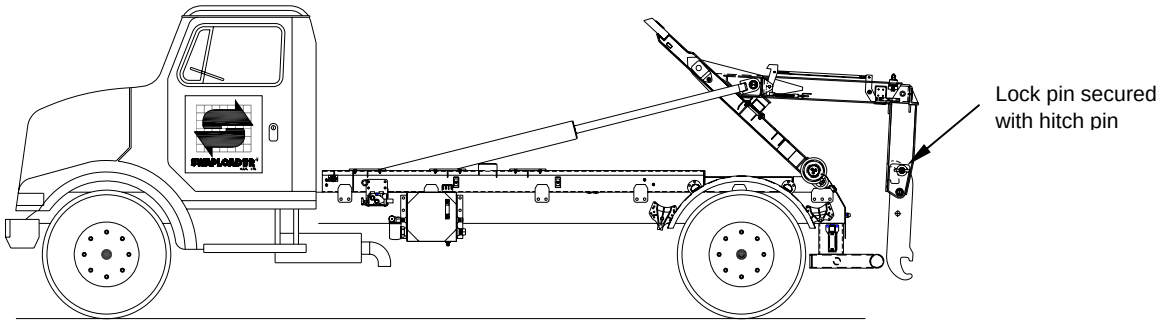


**Changing Hook Height from 54” to 61-3/4” Continued:**

3. Tilt the telescopic arm rearward (left control lever backward). See Fig. A (Pg. 3-1).



4. Continue to tilt telescopic arm rearward until the dump cylinders are fully extended. Replace lock pin and secure with hitch pin.

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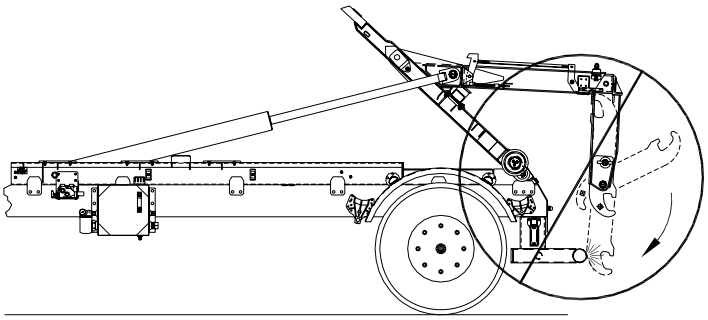
**WARNING:**

**Do not remove lock pin on the adjustable jib while jib is in the 54” hook position and the telescopic arm is tilted rearward (as shown). Possible property damage and/or personal injury may result.**



## CHANGING HOOK HEIGHTS

**61-3/4” to 54” Jib Height Adjustment Procedure:**

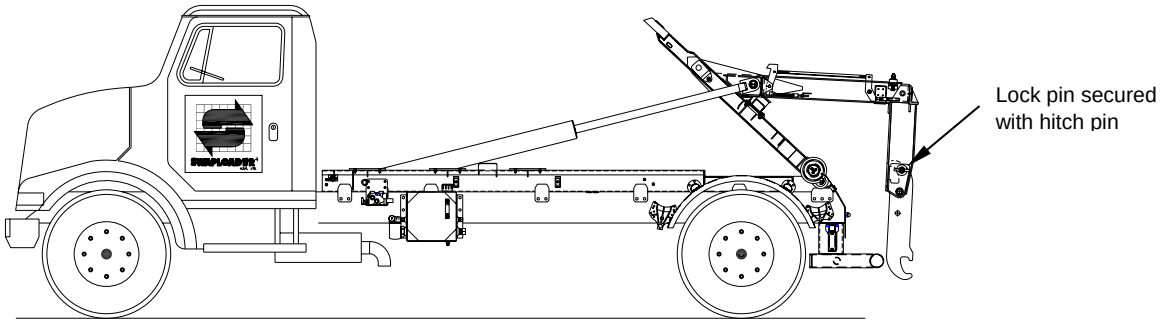
**CAUTION:**

**The following is the recommended procedure for changing hook heights on the adjustable jib from 61-3/4” to 54” heights. Failure to follow and adhere to this procedure may result in possible property damage and/or personal injury.**

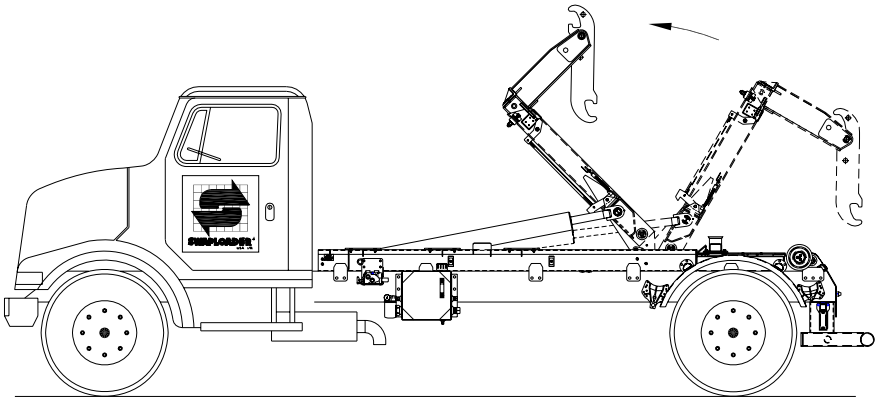
**WARNING:**

**Make sure work area is clear of people and obstacles prior to changing the hook height on the adjustable**

1. With the telescopic arm in full load/unload position (as shown); remove the hitch pin from the lock pin. Then pull the lock pin loose from the jib arm.

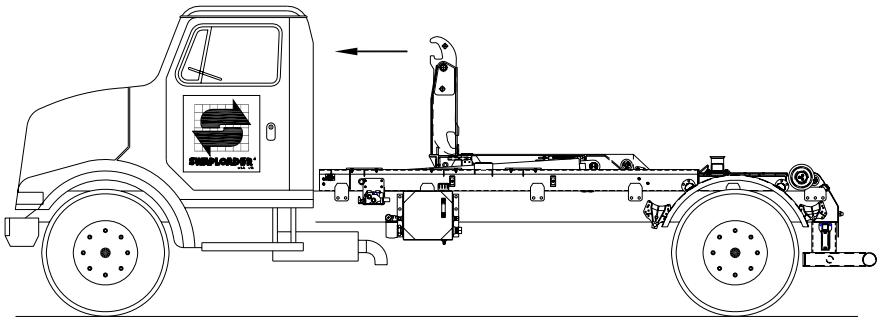



2. Tilt the telescopic arm toward the cab (left control lever forward). See Fig. A (Pg. 3-1).

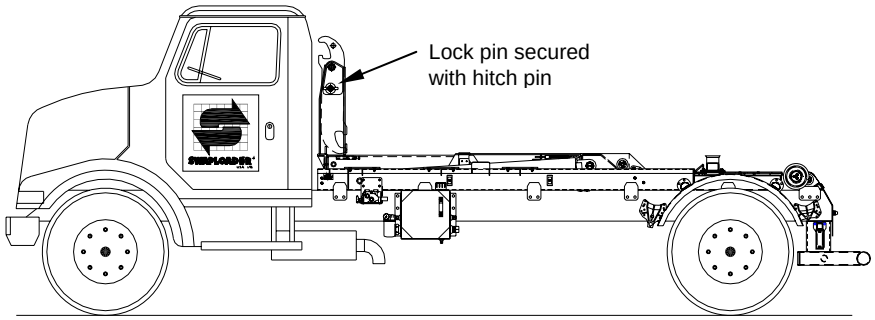


**Changing Hook Height from 61-3/4" to 54" Continued:**

3. Extend the jib toward the cab (right control lever forward). See Fig. A (Pg. 3-1).



4. With the telescopic jib fully extended in the transport position (as shown); replace the lock pin and secure with hitch pin.

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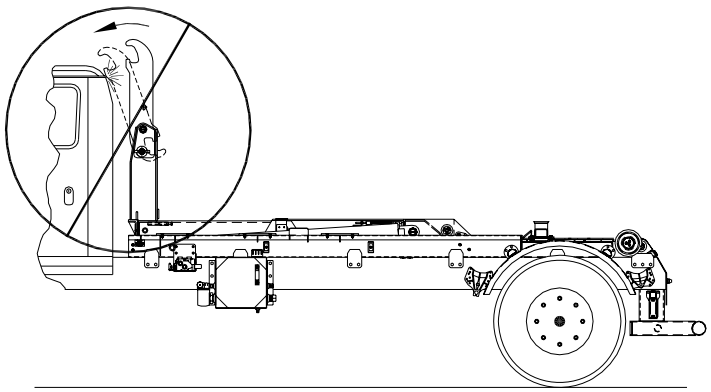
**WARNING:**

**Do not remove lock pin on the adjustable jib while jib is up in the 61-3/4" hook position and telescopic arm in transport position (as shown). Possible property damage and/or personal injury may result.**



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# MAINTENANCE

# MAINTENANCE INSTRUCTIONS

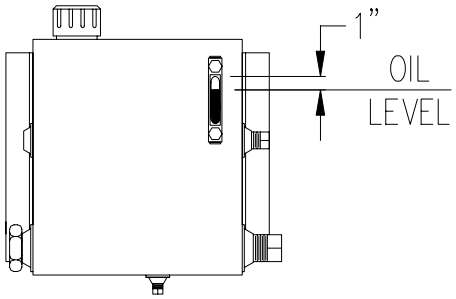
## WEEKLY SERVICE - (50 OPERATIONS)

1. Lubricate with grease (Refer to Lubrication Diagram)

   - Lifting hook on jib

   - Jib slide - top, bottom, and side guides

2. Check hydraulic oil level. With the hoist in the transport position (lift cylinders retracted and jib cylinder extended – see diagram on front cover) the oil level in the tank should read approximately one inch below the top of the glass sight on the temperature/sight gauge (see diagram ➔).




3. Check hydraulic hose and fittings for leaks. Also check hydraulic hose for wear. Repair and/or retighten as necessary.

## MONTHLY SERVICE - (200 OPERATIONS)

1. Lubricate with grease (Refer to Lubrication Diagram)

   - Fittings on lift cylinders (quantity: 4)

   - Front pins on rear pivot joint weldment (quantity: 2)

   - Fittings on rear pivot pins and rollers (quantity: 4)

2. Check all bolts and retighten as required.

3. Check adjustments on mast lock (safety latch) mechanism. Refer to the Mast Lock Inspection & Adjustment Instructions on page 4-7 of the maintenance section.

4. Check adjustments on the jib lockout valve. Refer to the Jib Lockout Valve Inspection & Adjustment Instructions on page 4-9 of the maintenance section.

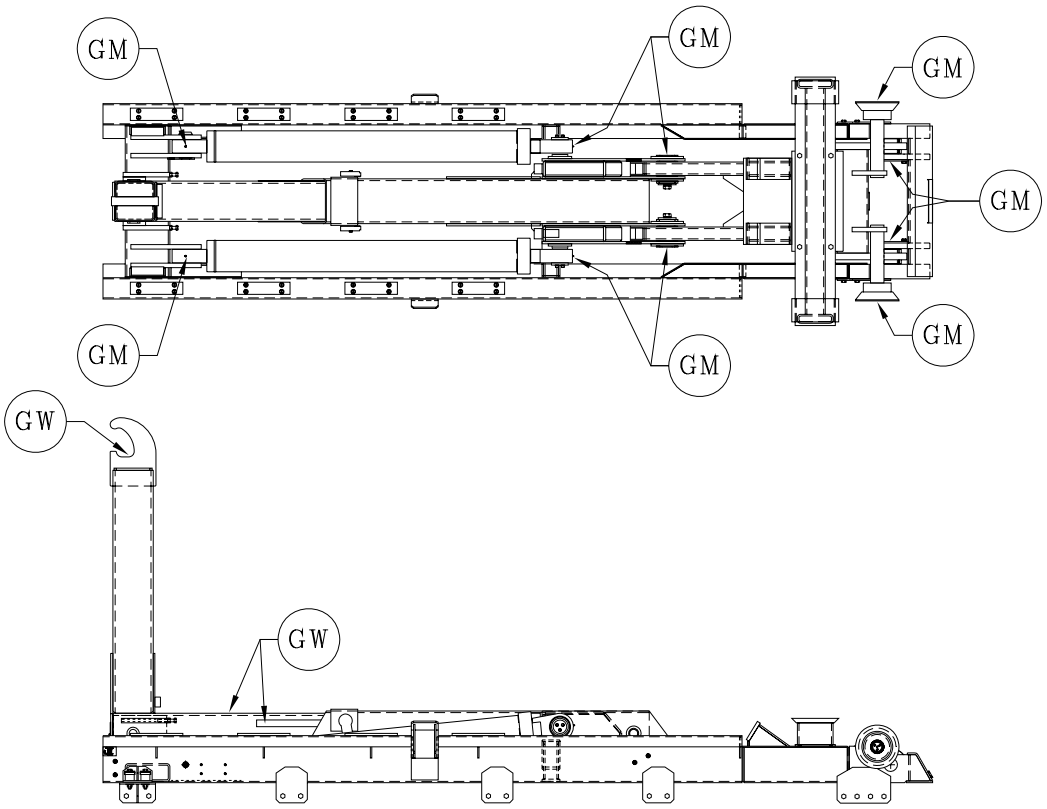
## YEARLY SERVICE

1. Check for proper gapping on outer tube clamp assembly. Refer to the Outer Tube Clamp Inspection & Adjustment Instructions on page 4-13 of the maintenance section.

2. Change hydraulic oil, replace hydraulic filter element, and wash out suction strainer.

3. Check main relief valve setting. Refer to the Pressure Check Instructions on page 4-11 of the maintenance section. (Pressure should be 3,500 PSI minimum).

# LUBRICATION DIAGRAM




| LEGEND |
| --- |
| GM = GREASE MONTHLY |
| GW = GREASE WEEKLY |

## HYDRAULIC OIL SPECIFICATION & INTERCHANGE CHART

Select an ISO grade of Premium Anti-Wear Hydraulic Oil that is optimum for your location.

**HYDRAULIC OIL SELECTION CHART**

| ISO Grade | Ambient Temperature Range | | Viscosity |
|---|---|---|---|
| | °F | °C | SUS @ 100 °F |
| 32 | -10 to 85 | -23 to 29 | 150-170 |
| 46 | 10 to 110 | -12 to 43 | 195-240 |

NOTE 1: Always consult your local hydraulic oil supplier for more information.

NOTE 2: Use caution when operating at or beyond the recommended temperature extremes.

NOTE 3: Do not operate the hooklift hoist when hydraulic oil temperature on tank gauge exceeds 160 °F (71 °C) as damage to hydraulic components can occur.

**ISO Grade 32**

| Company Name | Brand Name & Grade |
|---|---|
| Castrol (BP) | Paradene 32AW |
| CITGO | A/W 32 |
| Exxon | Nuto H 32 |
| Mobil | DTE 24 (DTE 13) |
| Shell | Tellus 32 |
| SUNOCO | Sun Vis 706 (816 WR) |

**ISO Grade 46**

| Company Name | Brand Name & Grade |
|---|---|
| Castrol (BP) | Paradene 46AW |
| CITGO | A/W 46 |
| Exxon | Nuto H 46 |
| Mobil | DTE 25 (DTE 15) |
| Shell | Tellus 46 |
| SUNOCO | Sun Vis 747 (821 WR) |

## HYDRAULIC FILTER ELEMENT SPECIFICATIONS & INTERCHANGE CHART

Element Size: 5.10 ϕ x 10.9”
Mounting Thread: 1 1/2-16 UN-2B
Filtration Rating: 10 micron (Nominal)
Flow Rating: 60 GPM

| Company Name | Filter Part Number |
|---|---|
| Baldwin | BT-388-10 |
| Can Flo | RSE60-10N |
| Case | D-130046 |
| Donaldson | HSM6047 |
| Fleetguard | R750-H-0825A |
| FPC | HF6711 |

| Company Name | Filter Part Number |
|---|---|
| Hydac | 0180MA010P |
| LHA | SPE60-10 |
| Norman | 610 |
| Parker | 927736 |
| Wix | 51860 |
| Zinga * | LE-10 |

* Brand of Element supplied from factory on hoist.

## GENERAL MAINTENANCE PARTS LIST

| PT. NO. | DESCRIPTION |
|---|---|
| **21P68** | **HYDRAULIC CYLINDER 5-1/2ϕ X 60 (Lift/Dump)** |
| 21P71 | LINE ASS'Y, HYDRAULIC CYLINDER |
| 21P70 | SEAL KIT, HYDRAULIC CYLINDER |
| 21P11 | HYDRAULIC VALVE CARTRIDGE, COUNTERBALANCE |
| | * * * * * * * * |
| **21P45** | **HYDRAULIC CYLINDER 4ϕ X 38 (Jib)** |
| 21P48 | SEAL KIT, HYDRAULIC CYLINDER |
| 21P17 | HYDRAULIC VALVE CARTRIDGE, COUNTERBALANCE |
| | * * * * * * * * |
| **20P87** | **HYDRAULIC PUMP, GEAR (3.83 CID, L.H. ROT.) - Standard** |
| **21P03** | **HYDRAULIC PUMP, GEAR (3.83 CID, R.H. ROT.) - Optional** |
| 20P41 | SEAL KIT, HYDRAULIC PUMP |
| | * * * * * * * * |
| **20P61** | **HYDRAULIC FILTER ASSEMBLY, 60 GPM** |
| 20P66 | HYDRAULIC FILTER ELEMENT |
| 20P64 | INDICATOR GAUGE, FILTER |
| | * * * * * * * * |
| **20P86** | **HYDRAULIC TANK, 30 GALLON LS** |
| 21P16 | STRAINER, TANK MOUNTED - 50 GPM |
| 20P96 | SIGHT GAUGE, HYDRAULIC TANK |
| 20P97 | BREATHER CAP ASSEMBY, HYDRAULIC TANK |
| | * * * * * * * * |

| | |
|---|---|
| **20P88** | **HYDRAULIC CONTROL VALVE, 2 SECT.** |
| 21P04 | HYDRAULIC RELIEF VALVE CARTRIDGE (3,500 PSI) |

* * * * * * * *

| | |
|---|---|
| **21P28** | **HYDRAULIC VALVE, 2-WAY** |
| 21P38 | SEAL KIT FOR 21P28 |

* * * * * * * *

| | |
|---|---|
| **90P71** | **WEAR PAD, 12" - (Z-CHANNEL)** |
| 00755 | 3/8ϕ LOCK WASHER |
| 00P14 | 3/8-16 HEX NUT |
| 00P68 | 3/8-16 x 1 1/4 FL HD SCREW (SST) |

* * * * * * * *

| | |
|---|---|
| **80H35** | **CLAMP LINER – (OUTER TUBE)** |
| 00P68 | 3/8-16 x 1 1/4 FL HD SCREW (BRASS) |

* * * * * * * *

| | |
|---|---|
| **60H11** | **WEAR BLOCK – (JIB)** |
| 00P79 | 3/8-16 x 3/4 FL HD SCREW (BRASS) |

* * * * * * * *

## REPLACEMENT BEARING LIST

| PT. NO. | DESCRIPTION |
|---|---|
| **41H99** | **PIVOT PIN (FOR 42H02 PIVOT JOINT SUB-ASSEMBLY)** |
| 50P20 | ALUMINUM BRONZE BEARING; QTY: 1 PER PIN |

* * * * * * * *

| | |
|---|---|
| **40H84** | **MAIN PIVOT PIN (FOR 42H02 PIVOT JOINT SUB-ASSEMBLY)** |
| 50P20 | ALUMINUM BRONZE BEARING; QTY: 1 PER PIN |

* * * * * * * *

| | |
|---|---|
| **80P09** | **ROLLER ASSEMBLY (FOR 42H02 PIVOT JOINT SUB-ASSEMBLY)** |
| 23H07 | BRONZE BEARING; QTY: 1 PER ROLLER |

* * * * * * * *

| | |
|---|---|
| **22P55** | **HYD CYLINDER 5-1/2ϕ X 60 (FOR 42H18 MAINFRAME SUB-ASS'Y)** |
| SPL | CYLINDER BEARINGS; CONTACT SWAPLOADER |

* * * * * * * *

## MAST LOCK INSPECTION & ADJUSTMENT INSTRUCTIONS

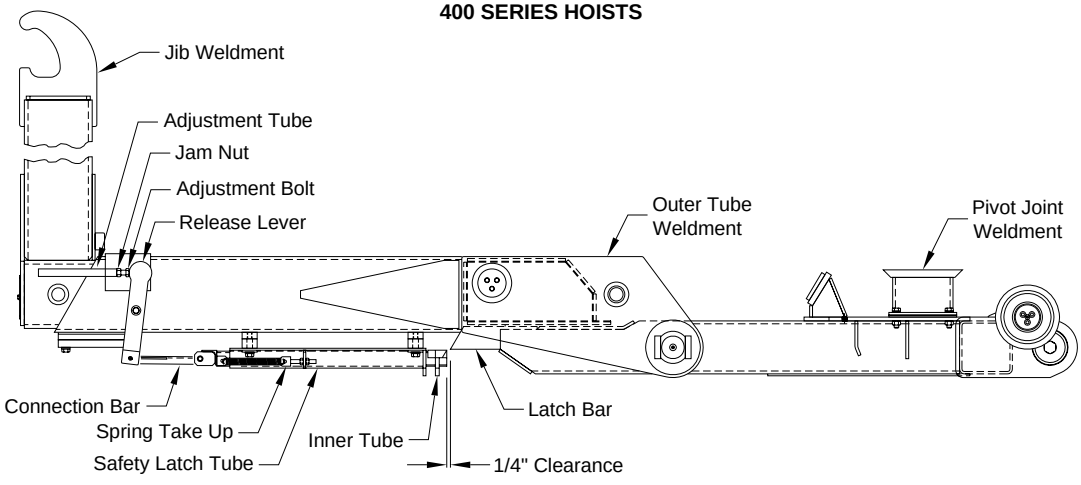
All SwapLoader hook-lift hoists come with a mast lock (safety latch) assembly that is located on the bottom side of the outer tube. When the jib is extended the mast lock then engages the latch bars (forks) on the pivot joint, making the jib, outer tube, and pivot joint into a continuous member for raising the container or body up into a dump mode.

With the jib fully retracted the mast lock then disengages the latch bars on the pivot joint allowing the hook-lift to enter into the mount-dismount cycle by pivoting around the front pins of the pivot joint. A properly adjusted mast lock will function smoothly and clear the latch bars on the pivot joint approximately a **1/4"** (see illustrations below).

## INSPECTION

The mast lock assembly comes adjusted from the factory and should provide years of trouble free operation, however there may come a time when an adjustment may be required. Prior to making any adjustments, SwapLoader recommends that you begin with inspecting all mast lock components for damage or wear (see illustrations below).

First inspect the adjustment tube and bolt on the jib; make sure nothing is missing or bent. Next, inspect the release lever and connection bar on the outer tube; look for any missing or bent components such as ears or pins. Finally, inspect the safety latch tube and inner tube (see illustration below); again make sure there are no missing or bent components such as ears, pins, or latches. Repair or replace any missing or bent components prior to making any adjustment to the mast lock assembly; refer to the mast lock (safety latch) assembly drawing for proper part numbers and identification of the components (See Drawing No. 42H08 in the Part List pages of the manual).




**MAST LOCK LOCATION AND ADJUSTMENT ILLUSTRATION**
**(shown with the jib retracted)**

## ADJUSTMENT

If after inspecting all mast lock components and making any necessary repairs the gap between the mast lock and latch bars on the pivot joint is still incorrect, then an adjustment will need to be made. Please complete the following steps:

1. Retract the telescopic jib until the cylinder completely bottoms out (fully retracted).

2. Inspect the gap between the mast lock latch and the latch bar on the pivot joint. Look for a clearance of approximately 1/4" (if not proceed to steps 3-5).

3. Loosen the jam nut on the adjustment bolt.

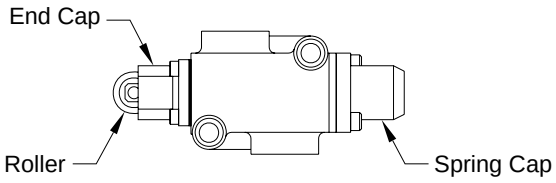
4. Turn the adjustment bolt; counter-clockwise to increase the gap or clockwise to decrease the gap.

5. Once the 1/4" clearance is achieved, then tighten the jam nut. Make sure to hold the adjustment bolt from turning when tightening the jam nut.

**Please contact your SwapLoader Distributor or SwapLoader USA should you have any questions regarding this procedure.**

## JIB LOCKOUT VALVE INSPECTION & ADJUSTMENT INSTRUCTIONS

All SwapLoader hook-lift hoists have a jib lockout valve (see illustration below) to prevent accidental operation of the telescopic jib, while the hoist is up in a dump mode. Because the jib lockout valve can block the flow of hydraulic oil to the jib cylinder, should the valve come out of adjustment the telescopic jib may experience a reduction in extension or retraction speed to the point of stalling out.

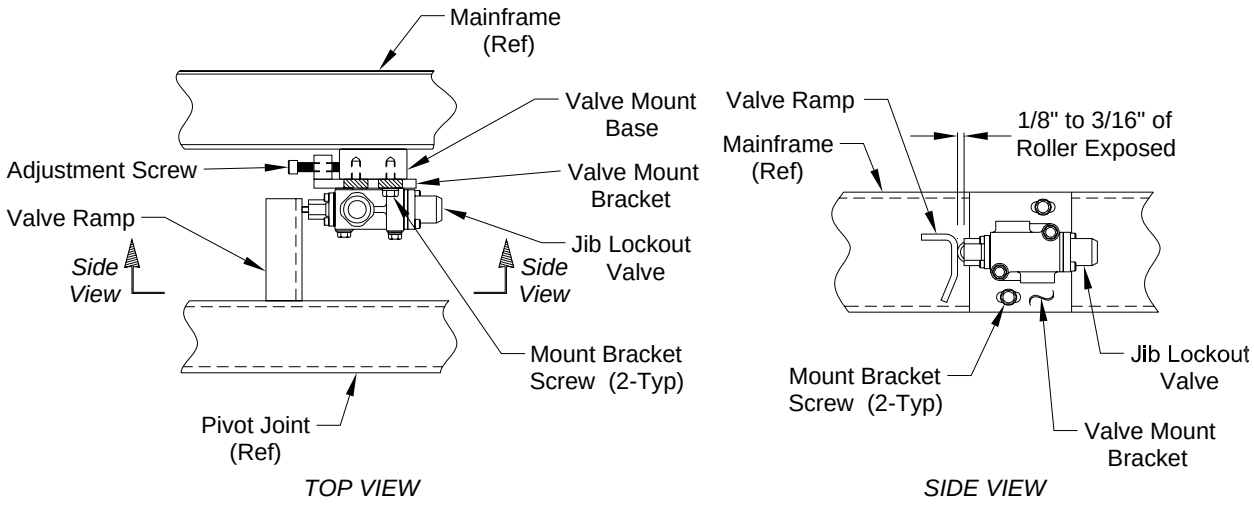



**JIB LOCKOUT VALVE ILLUSTRATION**

## INSPECTION

When a noticeable loss in extension or retraction speed of the telescopic jib is experienced, the first step should be to inspect the jib lockout valve and valve mount ramp to ensure that they are adjusted properly and in good working order. The jib lockout valve is located on the inside rail of the hoist mainframe approximately two-thirds of the way back on the driver side of the hoist (see Drawing No. 42H18 in the Part List pages of the manual). Visually inspect the jib lockout valve roller and the condition of the valve ramp on the hoist pivot joint without a container on the hoist (see illustration on the next page); this is most easily performed with the hoist back in a dismount mode. If either part shows signs of wear or damage then replace or repair as needed.

With the jib lockout valve roller and valve ramp in good condition the next step is to check that the valve is positioned correctly with respect to the valve ramp. While looking at the roller end of the jib lockout valve, notice that the roller moves in and out of an end cap. With the hoist pivot joint in the down position, or horizontal to the hoist mainframe, the valve ramp should be in contact with the jib lockout valve roller. The roller should be depressed by the valve ramp so that 1/8” to 3/16” of the roller is exposed from the end cap (see illustrations above and on next page).




**JIB LOCKOUT VALVE ADJUSTMENT ILLUSTRATION**

## ADJUSTMENT

Should the jib lockout valve need adjustment the first step will be to loosen the mount bracket screws (see illustration above). Reposition the jib lockout valve with respect to the valve ramp by turning the adjustment screw on the valve mount bracket as follows:

*Clockwise Adjustment* – Moves the jib lockout valve closer to the valve ramp
*Counter-Clockwise Adjustment* – Moves the jib lockout valve away from the valve ramp

Once the valve has been moved back into proper adjustment, then tighten up the mount bracket screws.

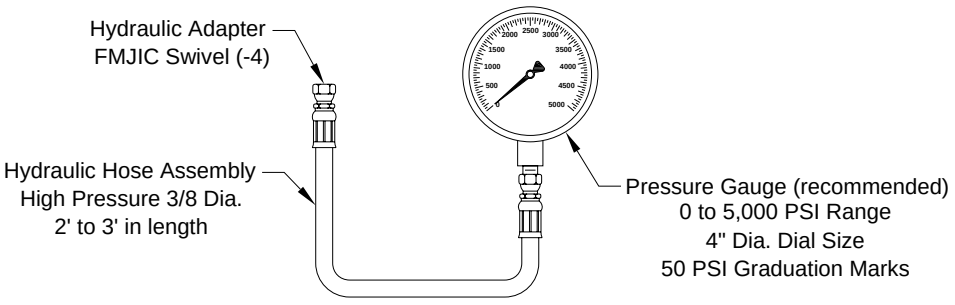
## PART NUMBER & SPECIFICATION

| SwapLoader Pt. No. | Work Port Size | Spool Type | Pressure (Maximum) | Flow Rate (Maximum) |
|---|---|---|---|---|
| 21P28 | 3/4-16 ORB (SAE 8) | 2-Way, 2-Position N.C. | 4,600 PSI (Nominal) | 16 GPM (Nominal) |

**Please contact your SwapLoader Distributor or SwapLoader USA should you have any questions regarding this procedure.**

## PRESSURE CHECK INSTRUCTIONS

When performing a pressure check on a SwapLoader hook-lift hoist, we recommend that you use a calibrated pressure gauge that reads pressures up to 3,500 PSI (a 0 to 5,000 PSI range gauge is recommended). As a minimum, the gauge should have 100 PSI graduation marks (50 PSI is preferred), and a 3 inch diameter dial size (4 inch dial is preferred). The pressure gauge should be outfitted with a female JIC #4 hydraulic adapter; preferably located at the end of a 3/8 inch diameter high pressure hydraulic hose that is 2 to 3 foot in length (see illustration below).

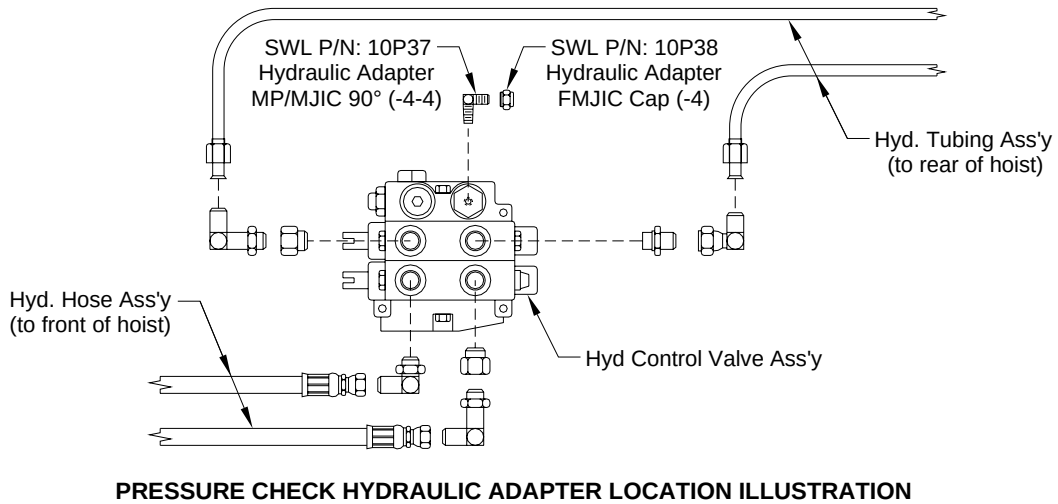



**RECOMMENDED PRESSURE GAUGE ILLUSTRATION**

Should you not be able to source a hydraulic gauge locally, SwapLoader can provide one at a reasonable cost (Hyd. Pressure Gauge & Hose Ass'y – Part No. 22P10).

## PRESSURE CHECK STEPS

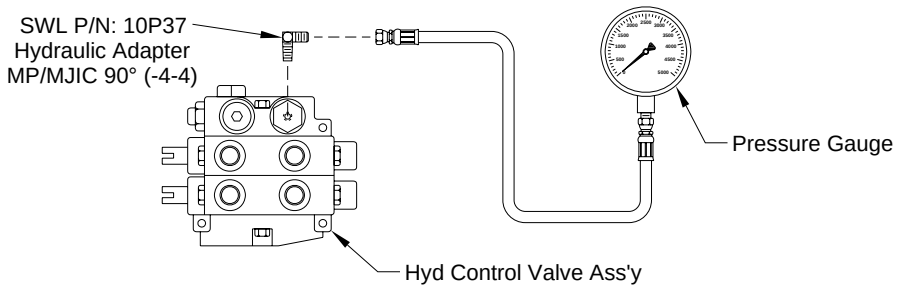
1. Locate the 90° male JIC #4 hydraulic adapter (SWL #10P37) found on the top of the hoist hydraulic control valve (see illustration below).




**PRESSURE CHECK HYDRAULIC ADAPTER LOCATION ILLUSTRATION**

This 90° male #4 JIC hydraulic adapter is supplied by SwapLoader, and should be installed in the hydraulic control valve at the time of the hoist installation (see the hoist parts & operations manual).

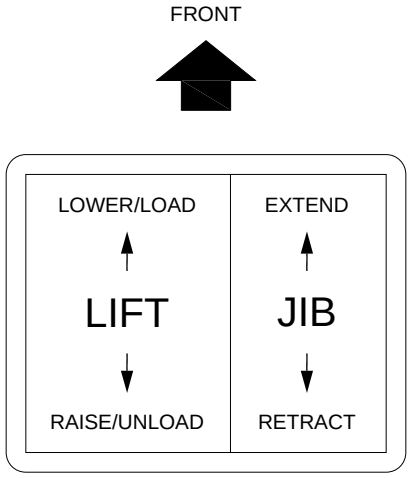
2. Remove the female JIC #4 cap from the male JIC #4 adapter and attach the pressure gauge to the hydraulic control valve (see illustration below).




**PRESSURE GAUGE TO HYDRAULIC ADAPTER ILLUSTRATION**

3. Start the truck and engage the P.T.O.

4. Push the lift (dump) circuit lever forward until the lift (dump) cylinders bottom out (see illustration below). Continue to push the lever forward until steps 5-6 are complete.




5. Check the gauge for the maximum developed system pressure. The SL-330 should have a reading of 3,500 PSI.

6. With the pressure check complete; release all functions and disengage the P.T.O.

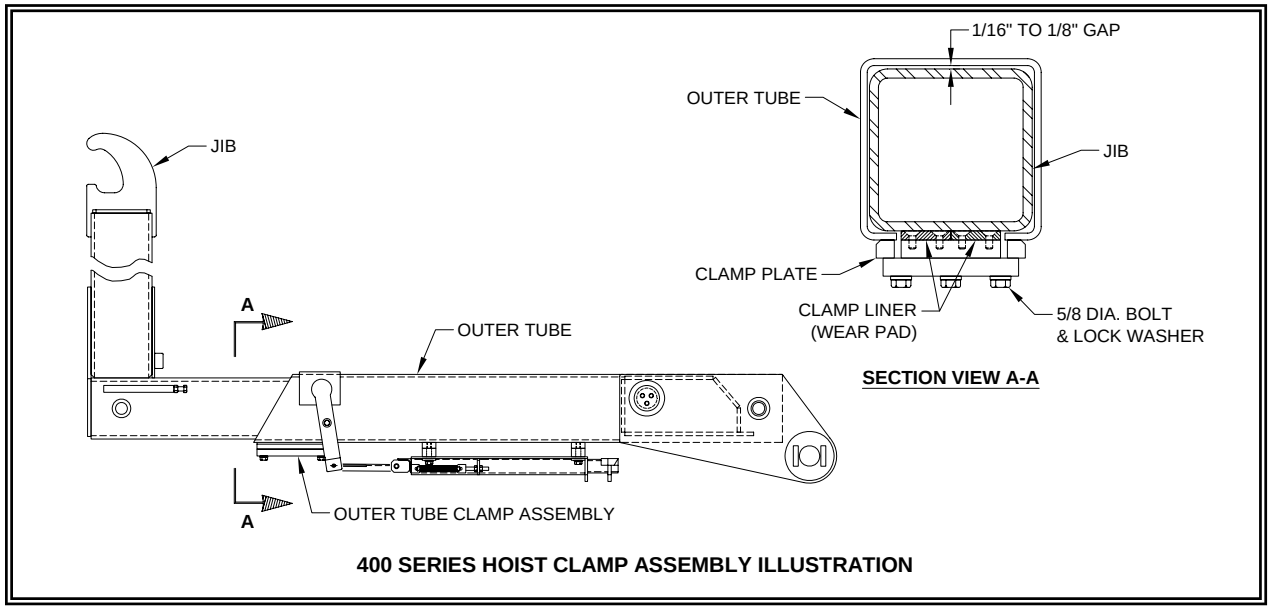
**Please contact your SwapLoader Distributor or SwapLoader USA should you have any questions regarding this procedure.**

## OUTER TUBE CLAMP ASSEMBLY INSPECTION INSTRUCTIONS

All SwapLoader hooklift hoists come equipped with an outer tube clamp assembly located on the bottom of the outer tube at the opening where the jib telescopes in and out (see illustration below). On SwapLoader 400 series hoist models the outer clamp assembly is fixed in height.

## INSPECTION

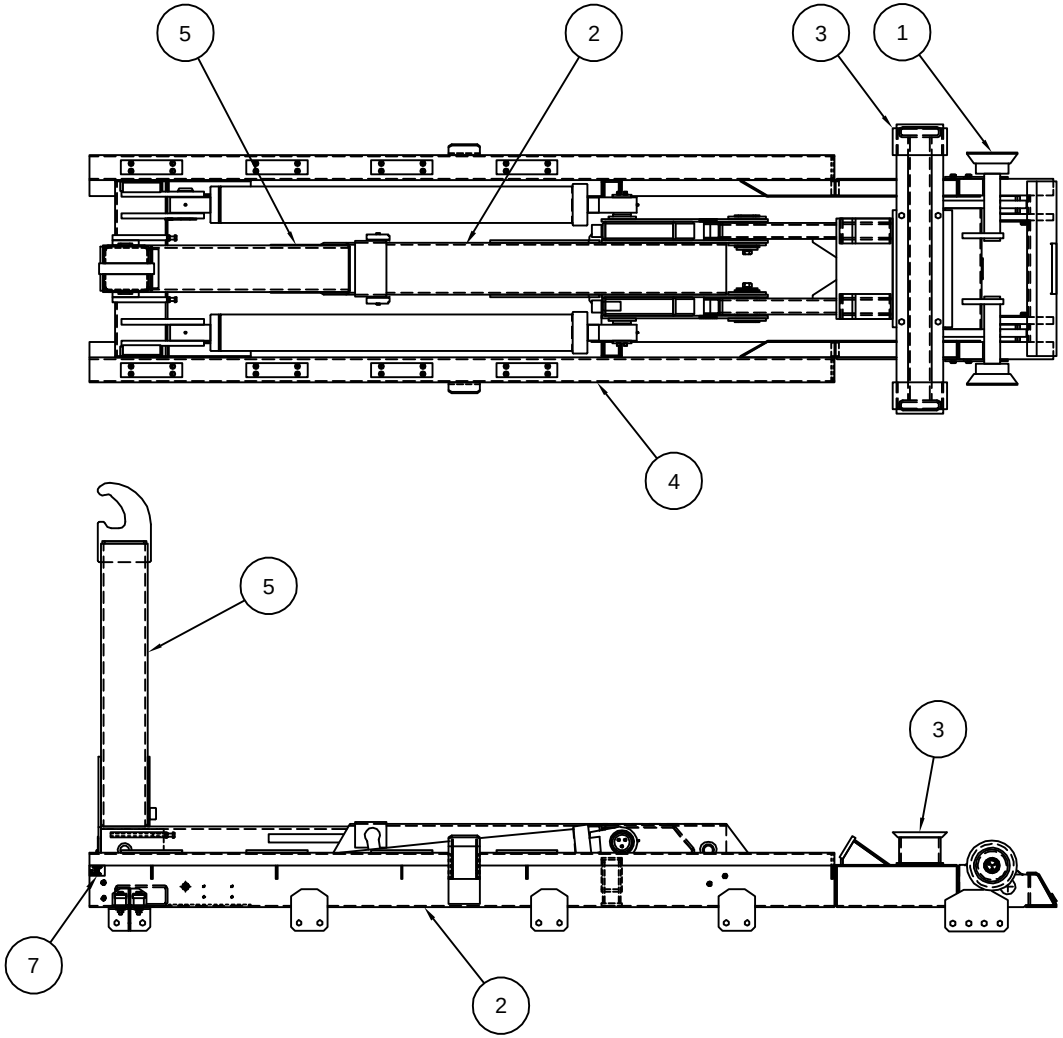
The illustration below is a typical hoist clamp assembly for the SwapLoader 400 series hoist models. For optimum performance out of your SwapLoader SL-330 hooklift the gap between the top of the jib horizontal tube and the top inside surface of the outer tube should be kept between 1/16" to 1/8" (see Section View A-A below). When a gap greater than 1/8" exists, since the clamp assembly has a fixed elevation, inspect the clamp liner, clamp plate, and fasteners for excessive wear or damage (see Section View A-A below). Replace parts as needed to bring the outer tube clamp assembly back to recommended specifications (see Drawing No. 42H04 in the Parts List pages of the manual).




**400 SERIES HOIST CLAMP ASSEMBLY ILLUSTRATION**

# PARTS LIST

| PARTS LIST | | | | | |
|---|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
| 1 | ONE | 42H02 | PIVOT JOINT SUB-ASS'Y | 799.70 | |
| 2 | ONE | 42H04 | TELESCOPIC JIB SUB-ASS'Y | 1929.37 | |
| 3 | ONE | 42H17 | BODY LOCK WDMT, DUAL 400 | 132.00 | |
| 4 | ONE | 42H18 | MAINFRAME SUB-ASS'Y | 2125.00 | |
| 5 | ONE | 43H39 | FIXED JIB SUB-ASSY | 794.04 | |
| 6 | ONE | 91H02 | BASE HYDRAULIC ASSEMBLY | 25.07 | NOT SHOWN |
| 7 | ONE | 90P76 | SERIAL TAG | 0.01 | |
| | | | | 4938.52 | TOTAL |




SWAPLOADER™ U.S.A. LTD.

SWAPLOADER HOIST - BASE ASS'Y

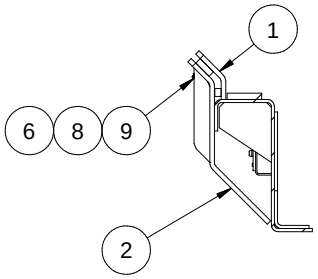
SL-330

42H21 ~ REV C

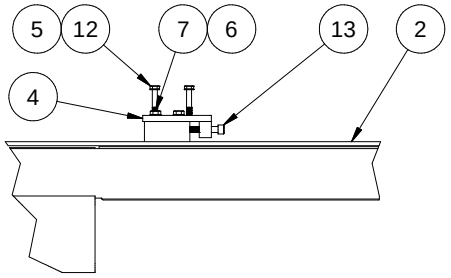
PT-42H21.dwg 01/05/18 09:33

| DISC-LOCK WASHER TORQUE SPEC'S | |
|---|---|
| BOLT SIZE | SAE GR 8 ASS'Y TORQUE (FT-LBS) |
| 3/8 | 50 |
| 7/16 | 80 |
| 1/2 | 120 |
| 5/8 | 230 |
| 3/4 | 380 |
| 7/8 | 400 |
| 1 | 400 |

NOTE:
LUBRICATE BOLT THREADS BEFORE TORQUING THE ASSEMBLY

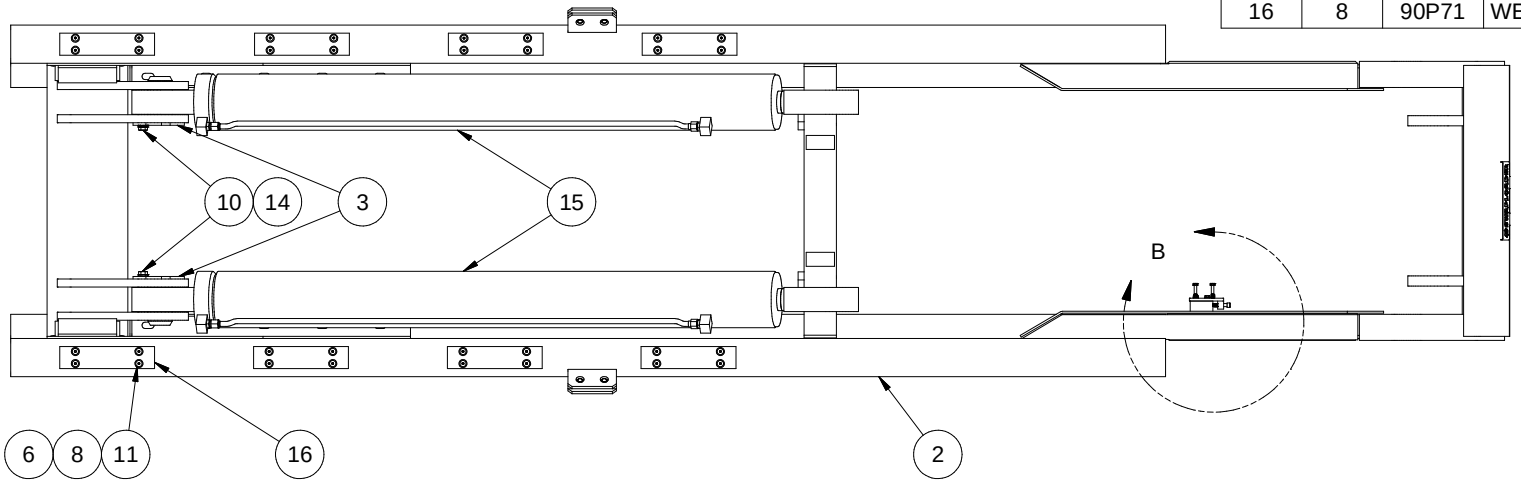


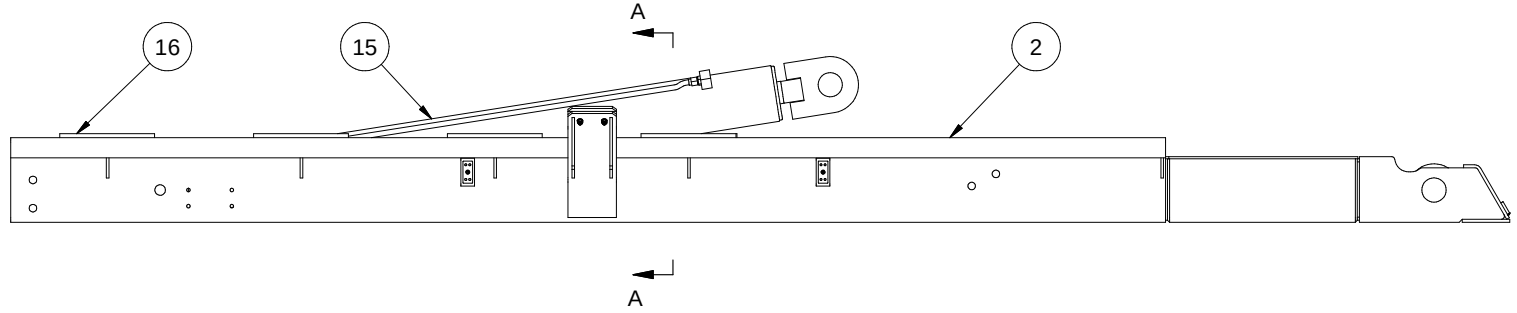

SECTION A-A




DETAIL B

| PARTS PER 42H18 SUB-WELDMENT | | | | |
|---|---|---|---|---|
| ITEM | QTY | PART # | DESCRIPTION | WT-lb./ea. |
| 1 | 2 | 41H81 | FRONT GUIDE, 400 SERIES | 4.49 |
| 2 | 1 | 41H87 | MAIN FRAME WELDMENT | 1150.64 |
| 3 | 2 | 42H01 | PIN, MF/CYL 3 x 5-3/4 | 13.12 |
| 4 | 1 | 42H11 | JIB LOCKOUT MNT WDMT, 5x4-1/4 | 2.42 |
| 5 | 2 | 00752 | WASHER, LOCK - 5/16 DIA | 0.00 |
| 6 | 38 | 00755 | WASHER, LOCK - 3/8 DIA | 0.00 |
| 7 | 2 | 00P13 | HHCS 3/8-16 UNC x 1-1/4 GR8 | 0.05 |
| 8 | 36 | 00P14 | NUT, HEX 3/8-16 UNC GR8 | 0.02 |
| 9 | 4 | 00P44 | HHCS 3/8-16 UNC x 1-1/2 GR8 | 0.06 |
| 10 | 2 | 00P56 | HHCS 5/8-11 UNCS x 1-1/2 | 0.19 |
| 11 | 32 | 00P68 | FSCS 3/8-16 UNC X 1-1/4 SS | 0.04 |
| 12 | 2 | 01P08 | HHCS 5/16-18 UNC x 2 GR8 | 0.05 |
| 13 | 1 | 01P20 | SHCS 3/8-16 UNC x 1-3/4 GR8 | 0.07 |
| 14 | 2 | 01P31 | WASHER, LOCK DISC 5/8 PR | 0.03 |
| 15 | 2 | 22P55 | HYD CYL 5.5x2.75x60, NITRIDED | 453.00 |
| 16 | 8 | 90P71 | WEAR PAD, 2-3/4 x 1/2 x 11-3/4 | 0.63 |
| | | | TOTAL | 2125.00 |



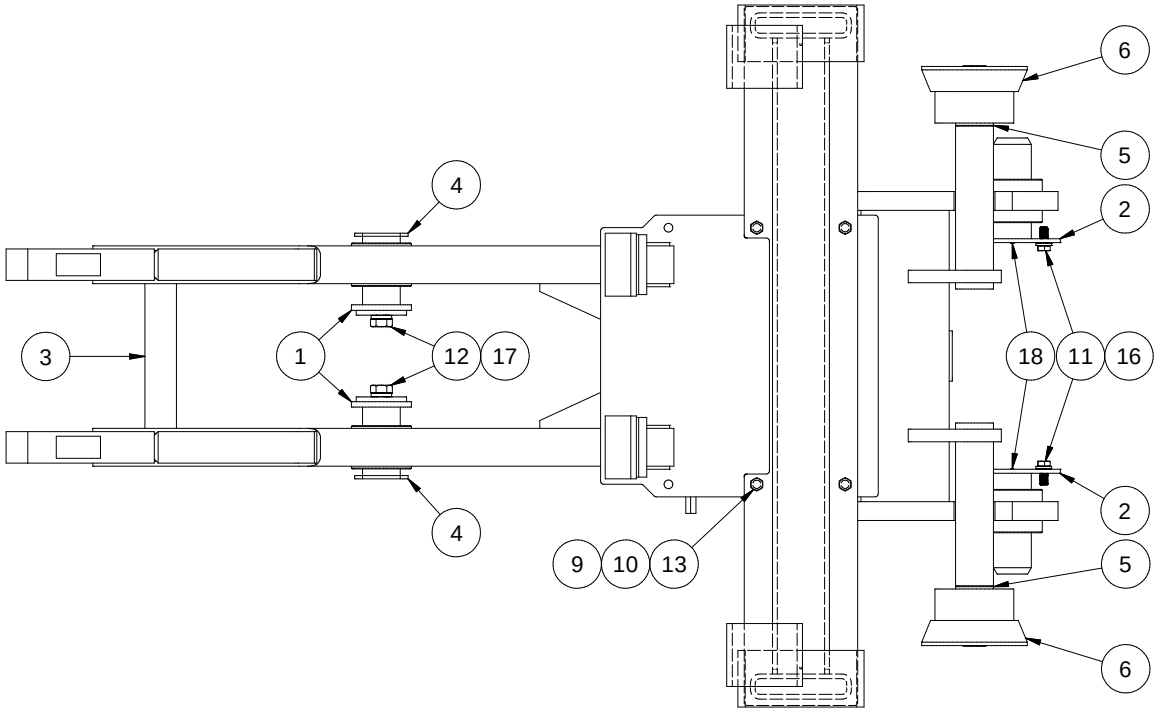

MAIN FRAME SUB-ASSEMBLY (42H18)

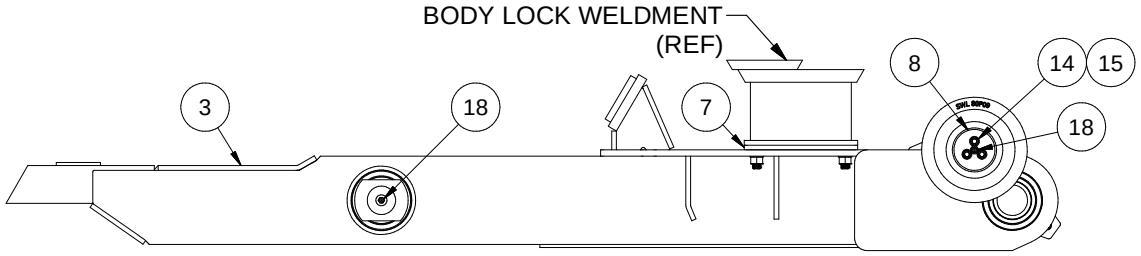
SWAPLOADER® U.S.A. LTD.

MAIN FRAME SUB-ASSEMBLY

SL-330

42H18 - REV C




| PARTS PER 42H02 WELDMENT | | | | |
|---|---|---|---|---|
| ITEM | QTY | PART # | DESCRIPTION | WT-lb./ea. |
| 1 | 2 | 40H71 | PIN CAP, 13/16 x 4-3/4 | 2.25 |
| 2 | 2 | 40H84 | PIN, PJ/MF 3 x 8 | 16.97 |
| 3 | 1 | 41H91 | PIVOT JOINT WELDMENT | 642.98 |
| 4 | 2 | 41H99 | PIN, PJ/OT 3 x 5-7/8 | 11.86 |
| 5 | 2 | 61H94 | ROLLER SPACER, 2-1/4ODx11/16 | 0.56 |
| 6 | 2 | 80P09 | ROLLER ASSY, 6-1/4"x2-1/4ID | 34.11 |
| 7 | 1 | 85H20 | SHIM, BL 9 x 1/4 x 22-3/8 | 17.27 |
| 8 | 2 | 85H21 | PIN CAP, 3-1/4x1/2 | 1.05 |
| 9 | 4 | 00767 | WASHER, LOCK - 5/8 DIA | 0.01 |
| 10 | 4 | 00P24 | NUT, HEX 5/8-11 UNC GR8 | 0.08 |
| 11 | 2 | 00P56 | HHCS 5/8-11 UNCS x 1-1/2 | 0.19 |
| 12 | 2 | 00P87 | HHCS 1-8 UNC x 2 GR8 | 0.71 |
| 13 | 4 | 01P17 | HHCS 5/8-11 UNC x 2-1/4" GR8 | 0.26 |
| 14 | 6 | 01P25 | SHCS 7/16-14 UNC x 1-1/2 GR8 | 0.08 |
| 15 | 6 | 01P26 | Washer, Lock 7/16 | 0.01 |
| 16 | 2 | 01P31 | WASHER, LOCK DISC 5/8 PR | 0.03 |
| 17 | 2 | 01P34 | WASHER, LOCK, DISC 1 PR | 0.08 |
| 18 | 6 | 90P03 | ZERK, GREASE - 1/8 NPT | 0.02 |
| | | | TOTAL | 799.70 |

An EFCO Company
SWAPLOADER U.S.A. LTD.

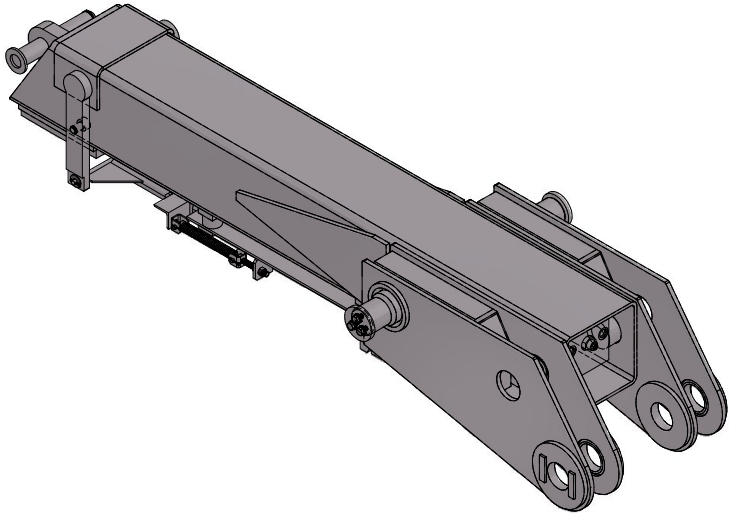
PIVOT JOINT SUB-ASSEMBLY

SL-330/400

42H02 - REV K

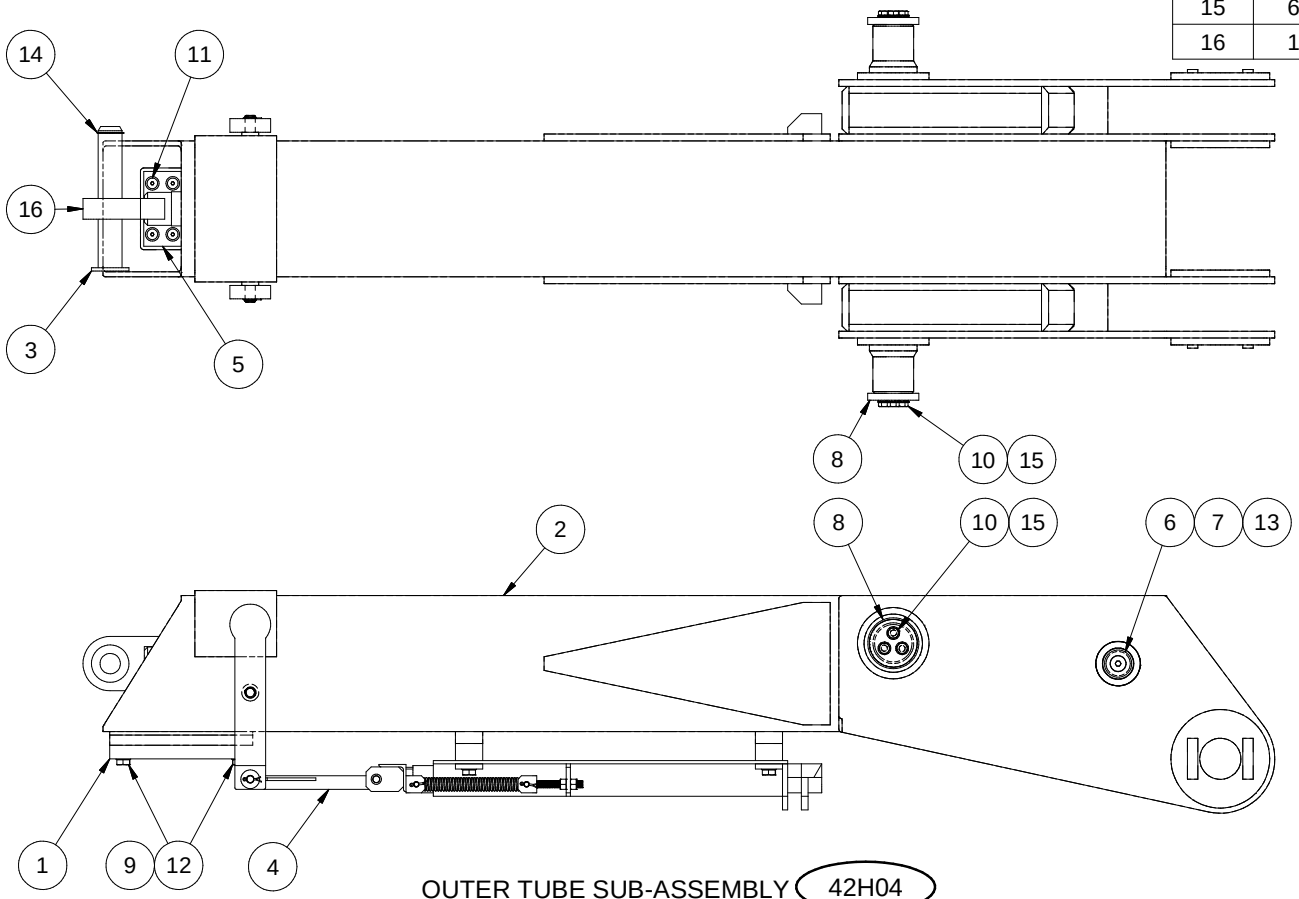
| DISC-LOCK WASHER TORQUE SPEC'S | |
|---|---|
| BOLT SIZE | SAE GR 8 ASS'Y TORQUE (FT-LBS) |
| 3/8 | 50 |
| 7/16 | 80 |
| 1/2 | 120 |
| 5/8 | 230 |
| 3/4 | 380 |
| 7/8 | 400 |
| 1 | 400 |

NOTE:
LUBRICATE BOLT THREADS BEFORE TORQUING THE ASSEMBLY



PARTS PER 42H04 SUB-ASSEMBLY

| ITEM | QTY | PART # | DESCRIPTION | WT-lb./ea. |
|---|---|---|---|---|
| 1 | 1 | 40H44 | CLAMP PLATE, JIB 400 SERIES | 30.05 |
| 2 | 1 | 41H94 | OUTER TUBE WELDMENT | 683.66 |
| 3 | 1 | 41H98 | PIN, JIB/CYL 1-3/4 x 9-7/8 | 7.33 |
| 4 | 1 | 42H08 | SAFETY LATCH SUB-ASSY | 106.10 |
| 5 | 2 | 80H35 | WEAR PAD, 2-3/4x1/2x5-1/2 | 0.28 |
| 6 | 2 | 81H20 | PIN CAP, 7/16 x 2-1/4 | 0.41 |
| 7 | 1 | 82H50 | PIN, OT/CYL 1-3/4 x 9-15/32 | 6.24 |
| 8 | 2 | 85H14 | PIN CAP, 3-3/4x1/2 | 1.46 |
| 9 | 6 | 00767 | WASHER, LOCK - 5/8 DIA | 0.01 |
| 10 | 6 | 00P31 | HHCS 1/2-13 UNC x 1-1/4 | 0.10 |
| 11 | 8 | 00P68 | FSCS 3/8-16 UNC X 1-1/4 SS | 0.04 |
| 12 | 6 | 00P69 | HHCS 5/8-11 UNC x 2 GR8 | 0.23 |
| 13 | 2 | 00P95 | FSCS 5/8-11 x 1-1/4 Gr8 | 0.11 |
| 14 | 1 | 00P97 | SNAP RING, EXT 1-3/4 SHAFT | 0.01 |
| 15 | 6 | 01P30 | WASHER, DISC LOCK 1/2 DIA PR | 0.02 |
| 16 | 1 | 22P54 | HYD CYL 4x2.5x38, NITRIDED | 216.00 |
| | | | TOTAL | 1057.76 |




OUTER TUBE SUB-ASSEMBLY 42H04

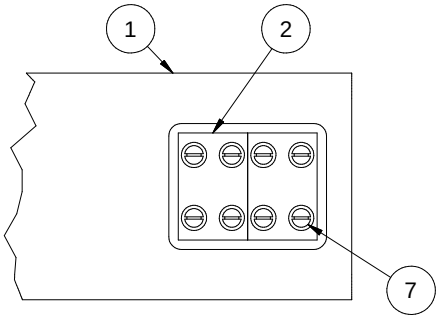
SWAPLOADER® U.S.A. LTD.

OUTER TUBE SUB-ASSEMBLY

SL-330/400

42H04 - REV E

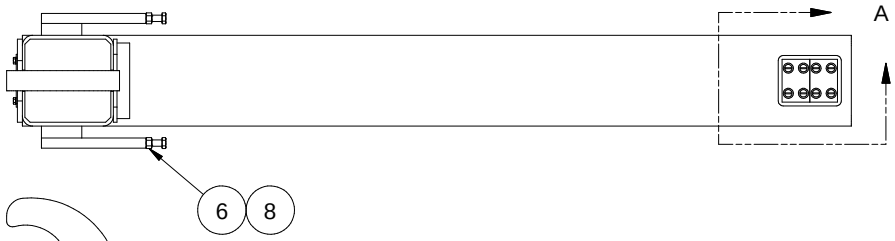
| TORQUE SPEC | |
|---|---|
| BOLT SIZE | SAE GR 8 (FT-LBS) |
| 3/8 | 45 |
| 7/16 | 70 |
| 1/2 | 105 |
| 5/8 | 205 |
| 3/4 | 350 |
| 7/8 | 400 |
| 1 | 400 |
| NOTE: APPLY LOCTITE TO ALL BOLTS | |

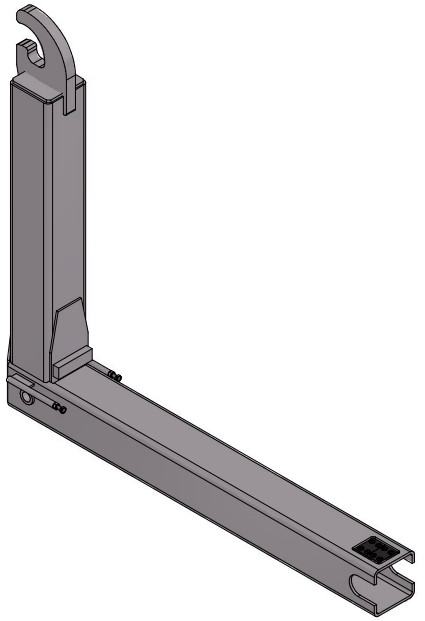


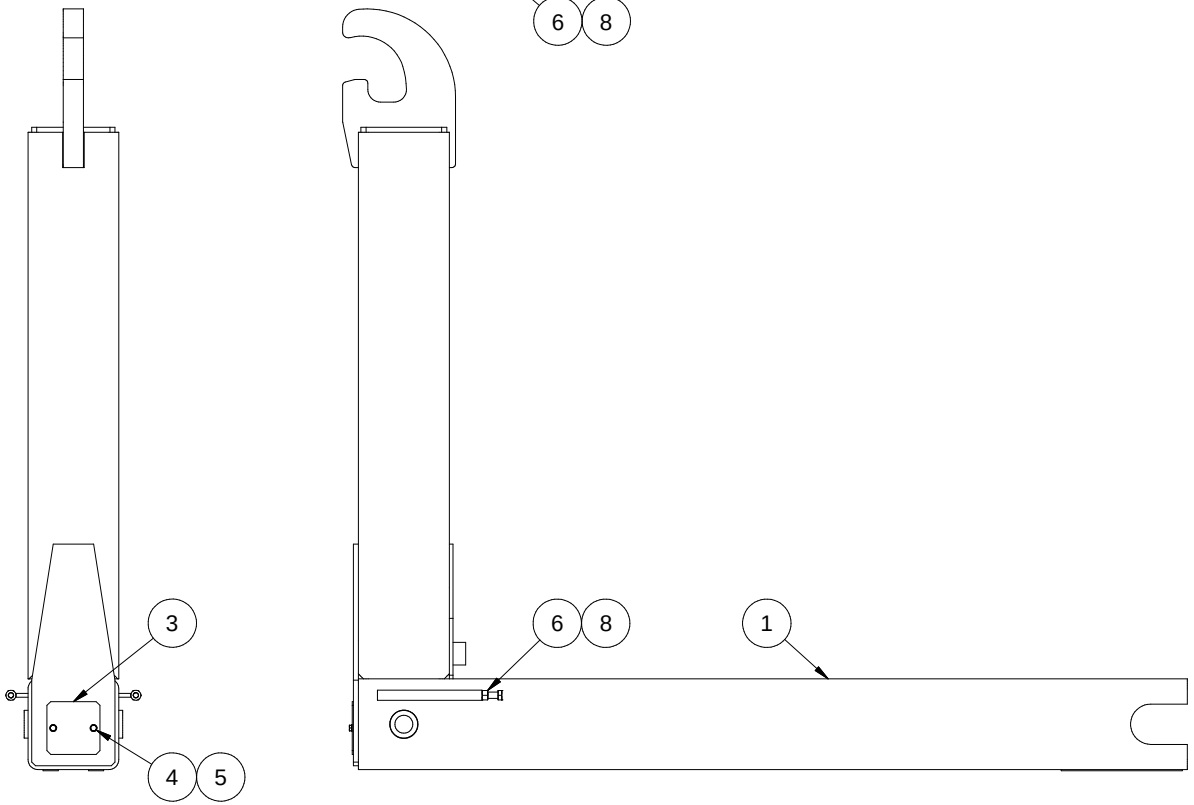

PARTS PER 43H39 SUB-ASSEMBLY

| ITEM | QTY | PART # | DESCRIPTION | WT-lb./ea. |
|---|---|---|---|---|
| 1 | 1 | 41H97 | FIXED JIB WELDMENT | 794.17 |
| 2 | 2 | 60H11 | WEAR PAD, 2-3/4 x 1/2 x 4-1/4 | 0.21 |
| 3 | 1 | 62H11 | COVER, JIB 5-1/4 x 11GA x 5-1/4 | 0.92 |
| 4 | 2 | 00755 | WASHER, LOCK - 3/8 DIA | 0.00 |
| 5 | 2 | 00P03 | HHCS 3/8-16 UNC x 3/4 GR8 | 0.04 |
| 6 | 2 | 00P24 | NUT, HEX 5/8-11 UNC GR8 | 0.08 |
| 7 | 8 | 00P79 | FHCS 3/8-16 UNC x 3/4 BRASS | 0.03 |
| 8 | 2 | 01P09 | HHCS 5/8-11 UNC x 2-1/2 GR8 | 0.28 |
| | | | TOTAL | 796.53 |

DETAIL A





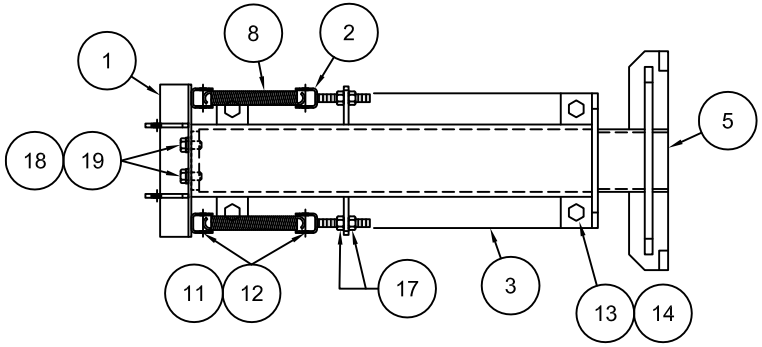

FIXED JIB SUB-ASSEMBLY (43H39)

SWAPLOADER® U.S.A. LTD.

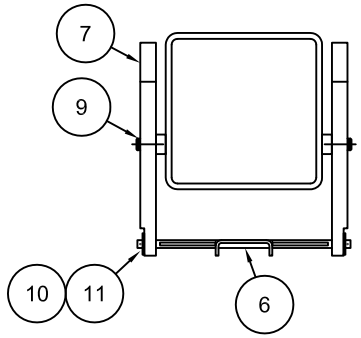
FIXED JIB SUB-ASSEMBLY

SL-330/400

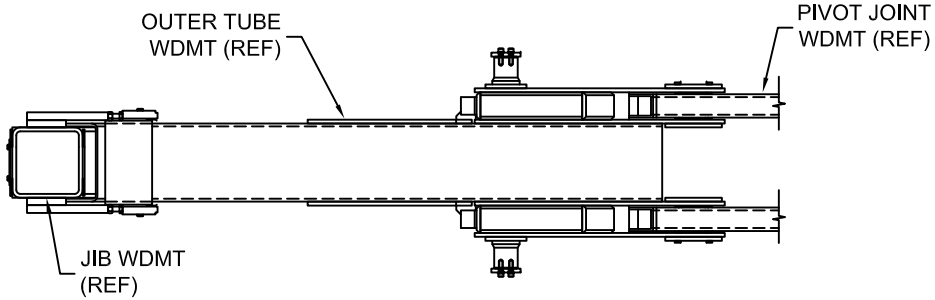
43H39

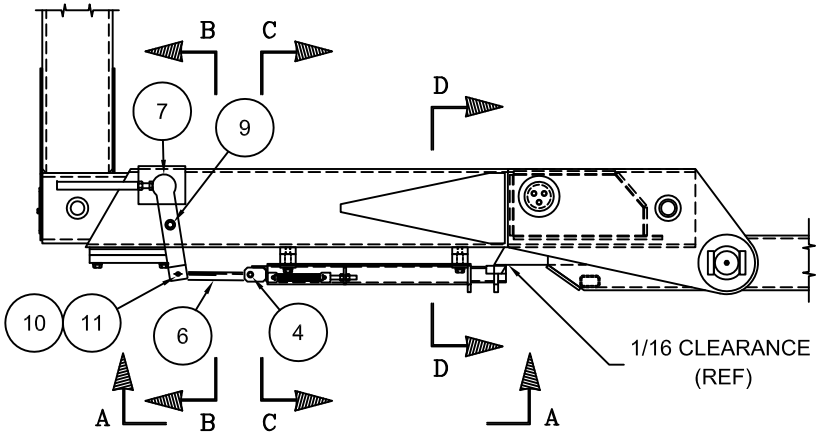


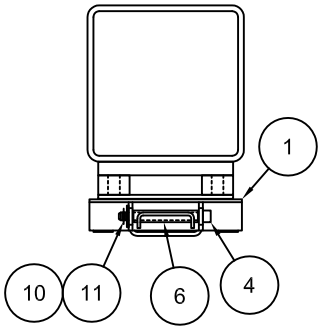

SECTION A–A



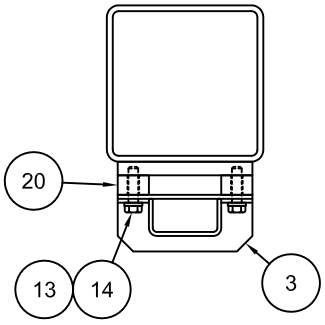

SECTION B–B




SECTION C–C




SECTION D–D

## PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | ONE | 40H37 | SPRING MOUNT | 2.88 | |
| 2 | 2 | 40H38 | TAKE UP | 0.32 | |
| 3 | ONE | 40H40 | SAFETY LATCH TUBE | 35.26 | |
| 4 | ONE | 40H42 | CONNECTION BAR PIN | 0.34 | |
| 5 | ONE | 40H74 | INNER TUBE | 30.32 | |
| 6 | ONE | 42H09 | CONNECTION BAR | 4.37 | |
| 7 | 2 | 81H51 | RELEASE LEVER | 8.68 | |
| 8 | 2 | 90P04 | 7/8ø x 6 SPRING | 0.38 | |
| 9 | 2 | 00P28 | EXT. RETAINER RING FOR 3/4ø | 0.01 | |
| 10 | 3 | 00772 | 1/2ø FLAT WASHER | 0.07 | |
| 11 | 7 | 00P26 | 1/8ø x 1 COTTER PIN | 0.01 | |
| 12 | 4 | 00P94 | 3/8ø x 1 1/2 CLEVIS PIN | 0.05 | |
| 13 | 4 | 00767 | 5/8ø LOCK WASHER | 0.08 | |
| 14 | 4 | 01P49 | 5/8-11 x 2 3/4 HHCS | 0.38 | GR-8 |
| 15 | | | | 0.18 | GR-8 |
| 16 | | | | | |
| 17 | 4 | 00P02 | 1/2-13 HEX NUT | 0.15 | GR-8 |
| 18 | 2 | 00P09 | 1/2-13 x 1 HHCS | 0.19 | GR-8 |
| 19 | 2 | 00760 | 1/2ø LOCK WASHER | 0.07 | |
| 20 | 4 | 85H17 | SAFETY LATCH SPACER | 0.96 | |
| | | | | 100.35 | TOTAL |

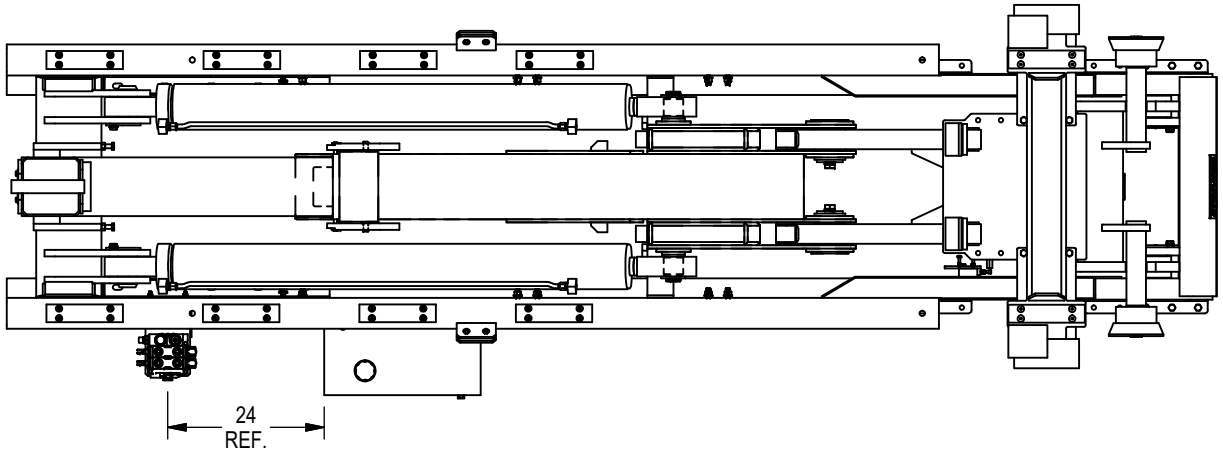
SWAPLOADER™ U.S.A. LTD.

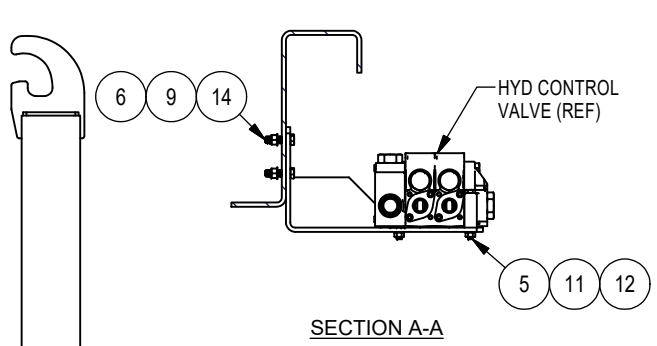
SAFETY LATCH ASSEMBLY

SL-330/400

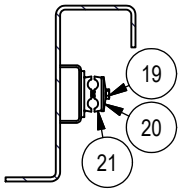
42H08 - Rev B

PT--42H08.dwg 04/23/14

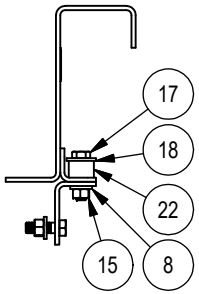


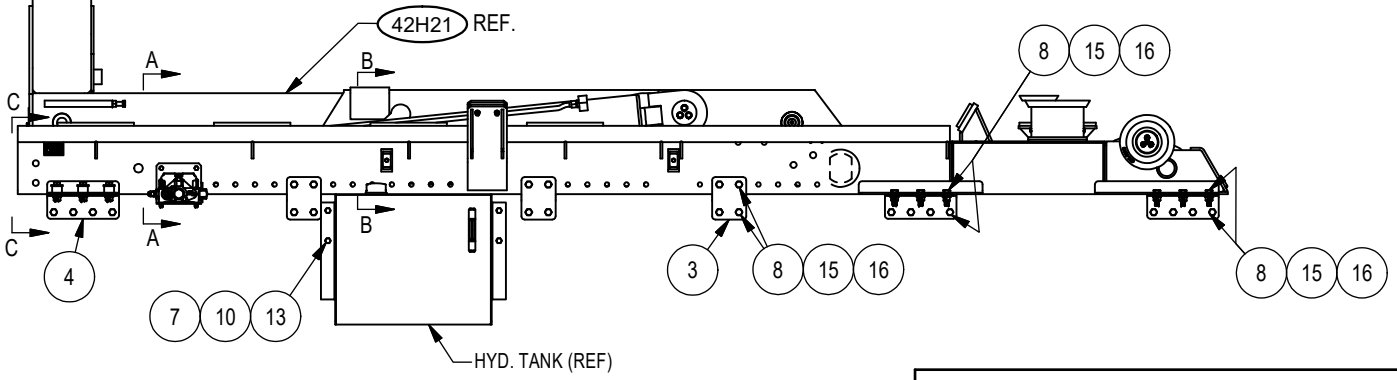

SECTION A-A




SECTION B-B




SECTION C-C




HOIST INSTALL KIT, SL-330 (44H85)

| PARTS PER 44H85 ASSEMBLY | | | | |
|---|---|---|---|---|
| ITEM | QTY | PART # | DESCRIPTION | WT-lb./ea. |
| 1 | 1 | 42H19 | PARTS & OPER. MANUAL | 1.00 |
| 2 | 1 | 42H20 | DECAL ASSEMBLY | 0.38 |
| 3 | 6 | 89H46 | MNT BKT, 5-1/4 x 1/4 x 6-1/2 | 2.33 |
| 4 | 6 | 89H51 | MNT BKT, 2-7/16 x 3-3/4 x 11 | 4.24 |
| 5 | 3 | 00752 | WASHER, LOCK 5/16 | 0.03 |
| 6 | 4 | 00755 | WASHER, LOCK 3/8 | 0.03 |
| 7 | 4 | 00784 | WASHER, FLAT 7/8 HT | 0.03 |
| 8 | 66 | 00785 | WASHER, FLAT 5/8 HT | 0.05 |
| 9 | 4 | 00P14 | NUT, HEX 3/8-16 UNC GR8 | 0.02 |
| 10 | 4 | 00P15 | HHCS 1/2-13 UNC x 1-3/4 GR8 | 0.13 |
| 11 | 3 | 00P19 | HHCS 5/16-18 UNC x 2-3/4 GR8 | 0.07 |
| 12 | 3 | 00P20 | NUT, HEX 5/16-18 UNC GR8 | 0.01 |
| 13 | 4 | 00P35 | NUT, LOCK 1/2-13 UNC GRC | 0.04 |
| 14 | 4 | 00P44 | HHCS 3/8-16 UNC x 1-1/2 GR8 | 0.06 |
| 15 | 66 | 00P55 | NUT, LOCK 5/8-11 UNC GR8 | 0.08 |
| 16 | 60 | 00P69 | HHCS 5/8-11 UNC x 2 GR8 | 0.23 |
| 17 | 6 | 01P09 | HHCS 5/8-11 UNC x 2-1/2 GR8 | 0.28 |
| 18 | 6 | 02P11 | WASHER, FLAT 5/8 USS | 0.09 |
| 19 | 2 | 10P28 | HHCS 5-16-18 UNC x 1-1/4 ZP | 0.04 |
| 20 | 2 | 10P29 | COVER PLATE | 0.08 |
| 21 | 2 | 10P66 | CLAMP HALF ASSEMBLY | 0.04 |
| 22 | 6 | 91P54 | SPRING, URETHANE | 0.05 |
| | | | TOTAL | 67.59 |

**SHOP NOTES:**

1. 42H19 (PARTS & OPERATION MANUAL) AND 42H20 (DECAL ASSEMBLY) NOT SHOWN.

SWAPLOADER® U.S.A. LTD.

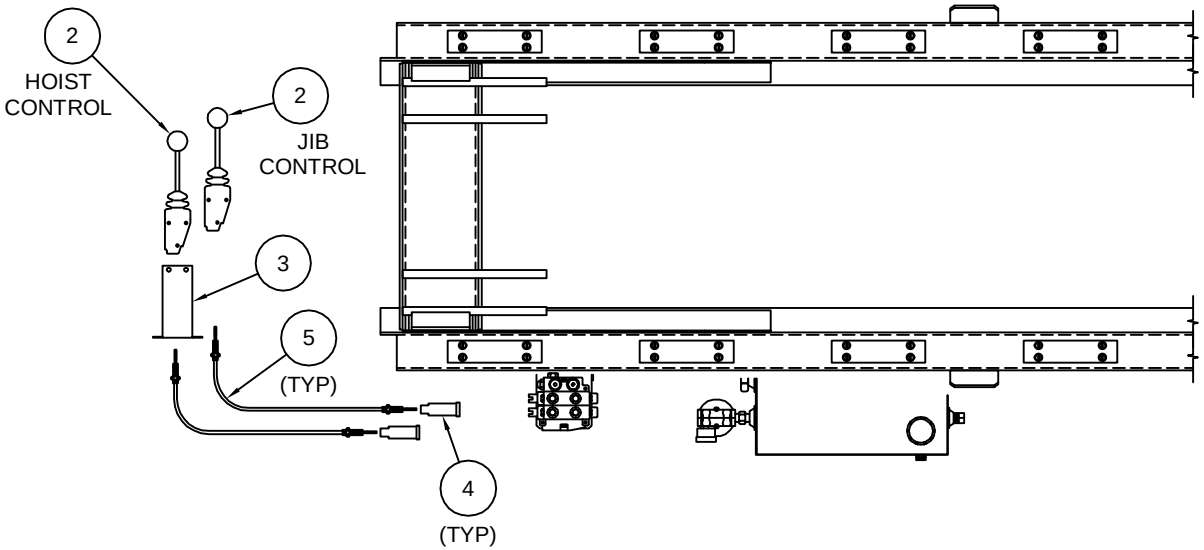
HOIST INSTALL KIT

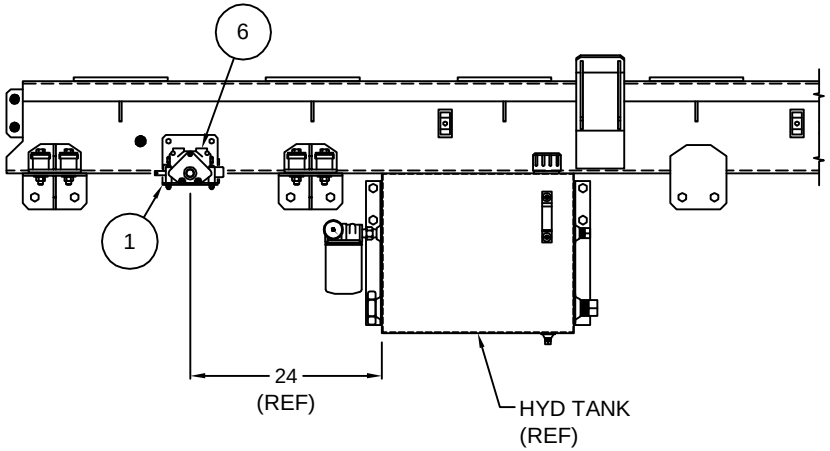
SL-330

44H85

## PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | ONE | 41H01 | VALVE MOUNT BRACKET WDMT | 7.12 | |
| 2 | 2 | 20P08 | REMOTE VALVE CONTROL HANDLE | 2.80 | |
| 3 | ONE | 20P09 | CONTROL HANDLE MOUNT CONSOLE | 4.05 | |
| 4 | 2 | 20P10 | BONNET CONNECTION KIT | 0.50 | |
| 5 | 2 | 20P40 | CONTROL CABLE 96" LG | 2.00 | |
| 6 | ONE | 20P88 | HYD VALVE ASS'Y | 27.00 | |
| | | | | 50.71 | TOTAL |




NOTE:
A 2 SECTION CONTROL VALVE ASS'Y IS SHOWN. A 3 SECTION CONTROL VALVE ASS'Y IS REQUIRED WHEN A STABILIZER IS UTILIZED

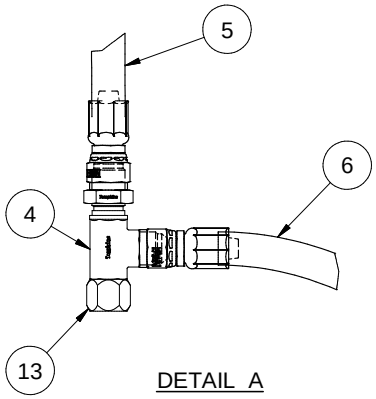
SWAPLOADER™ U.S.A. LTD.

MANUAL CONTROL ASS'Y - 2 SECTION

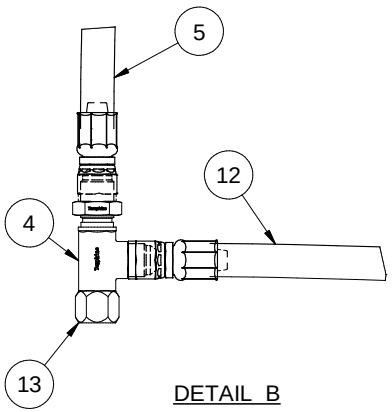
SL-330/400/406

90H57 ~ REV A

PT-90H57.dwg 07/16/09 14:58

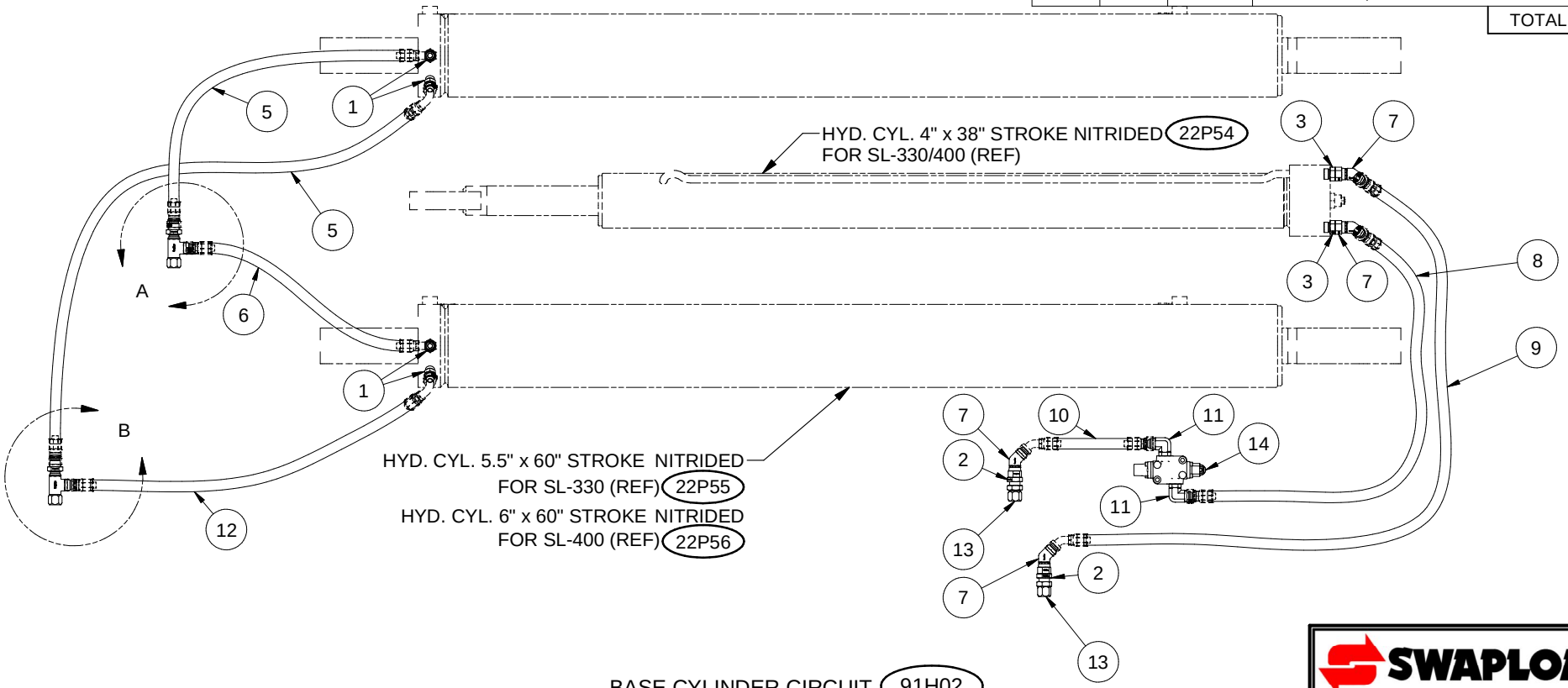



DETAIL A




DETAIL B

| PARTS PER 91H02 SUB-ASSEMBLY | | | | |
|---|---|---|---|---|
| ITEM | QTY | PART # | DESCRIPTION | WT-lb./ea. |
| 1 | 4 | 10P39 | ADP HYD 08MJ/08MB | 0.40 |
| 2 | 2 | 11P02 | ADP HYD 10MJ/10MJ BHD | 0.40 |
| 3 | 2 | 11P06 | ADP HYD 10MJ/10MB | 0.21 |
| 4 | 2 | 11P27 | ADP HYD 10MJ/10MJ/10MJBHD TEE | 0.40 |
| 5 | 2 | 12P01 | HOSE ASSY 50 08-10FJ/08FJ90 | 2.04 |
| 6 | 1 | 12P02 | HOSE ASSY 24 08-10FJ/08FJ90 | 1.24 |
| 7 | 4 | 12P09 | ADP HYD 10FJ/10MJ45 | 0.31 |
| 8 | 1 | 12P64 | HOSE ASSY 91 08-10FJ/10FJ | 3.90 |
| 9 | 1 | 12P65 | HOSE ASSY 121 08-10FJ/10FJ45 | 5.00 |
| 10 | 1 | 12P66 | HOSE ASSY 25.5 08-10FJ/10FJ45 | 1.60 |
| 11 | 2 | 12P69 | ADP HYD 10MJ/08MJ 90 | 0.39 |
| 12 | 1 | 12P75 | HOSE ASSY 26 08-10FJ/08 | 1.45 |
| 13 | 4 | 13P15 | ADP HYD 10FJ CAP | 0.10 |
| 14 | 1 | 21P28 | HYD VALVE, 2-WAY 16 GPM | 2.20 |
| | | | TOTAL | 25.51 |



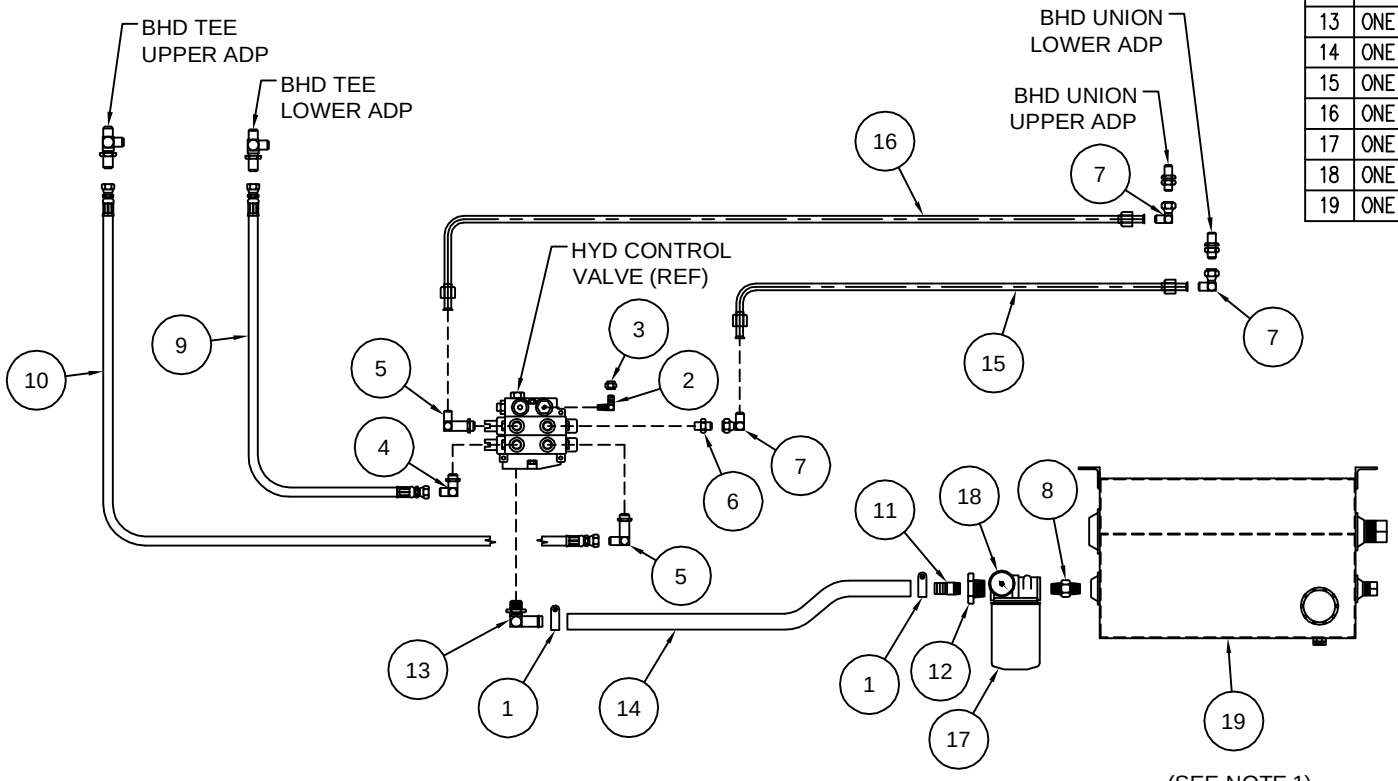

BASE CYLINDER CIRCUIT 91H02

SWAPLOADER® U.S.A. LTD.

BASE CYLINDER CIRCUIT

SL-330/400

91H02 - REV C




(SEE NOTE 1)

## PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | 2 | 10P21 | T-BOLT CLAMP, 1 1/2ø | 0.10 | TBC-150 |
| 2 | ONE | 10P37 | ADP, HYD MJIC / MP 90° | 0.30 | 2501-4-4 |
| 3 | ONE | 10P38 | ADP, HYD FMJIC CAP | 0.10 | 304-C-4 |
| 4 | ONE | 11P04 | ADP, HYD MJIC / ORB 90° | 0.40 | 6801-10 |
| 5 | 2 | 11P05 | ADP, HYD MJIC / ORB LL 90° | 0.40 | 6801-LL-10 |
| 6 | ONE | 11P06 | ADP, HYD MJIC / ORB | 0.30 | 6400-10 |
| 7 | 3 | 11P07 | ADP, HYD MJIC / FMJIC SVL 90° | 0.40 | 6500-10 |
| 8 | ONE | 11P78 | ADP, HYD MP / MP | 0.70 | 5404-20 |
| 9 | ONE | 11P98 | HOSE ASS'Y 1/2 HP x 28 | 1.37 | |
| 10 | ONE | 11P99 | HOSE ASS'Y 1/2 HP x 33 | 1.52 | |
| 11 | ONE | 12P19 | ADP, HYD HOSE INS / MP | 0.30 | ST-10 |
| 12 | ONE | 12P20 | ADP, HYD MP / FP | 0.30 | 1 1/4 x 1 |
| 13 | ONE | 12P26 | ADP, HYD HOSE INS / ORB 90° | 0.60 | 4601-16-12 |
| 14 | ONE | 12P31 | HOSE 1 LP x 30 | 1.65 | |
| 15 | ONE | 12P67 | HYD TUBING - REAR LOWER | 3.77 | |
| 16 | ONE | 12P68 | HYD TUBING - REAR UPPER | 3.96 | |
| 17 | ONE | 20P61 | HYDRAULIC FILTER | 4.50 | |
| 18 | ONE | 20P64 | FILTER INDICATOR GAUGE | - | |
| 19 | ONE | 20P86 | HYDRAULIC TANK - 30 GAL | 73.00 | |
| | | | | 94.97 | TOTAL |

NOTE:
HYD TANK ASS'Y CONSISTS OF:
TANK WELDMENT, TANK MOUNTED STRAINER,
SIGHT GAUGE, FILLER/BREATHER CAP,
MAGNETIC DRAIN PLUG, AND PORT PLUGS.

SWAPLOADER™ U.S.A. LTD.

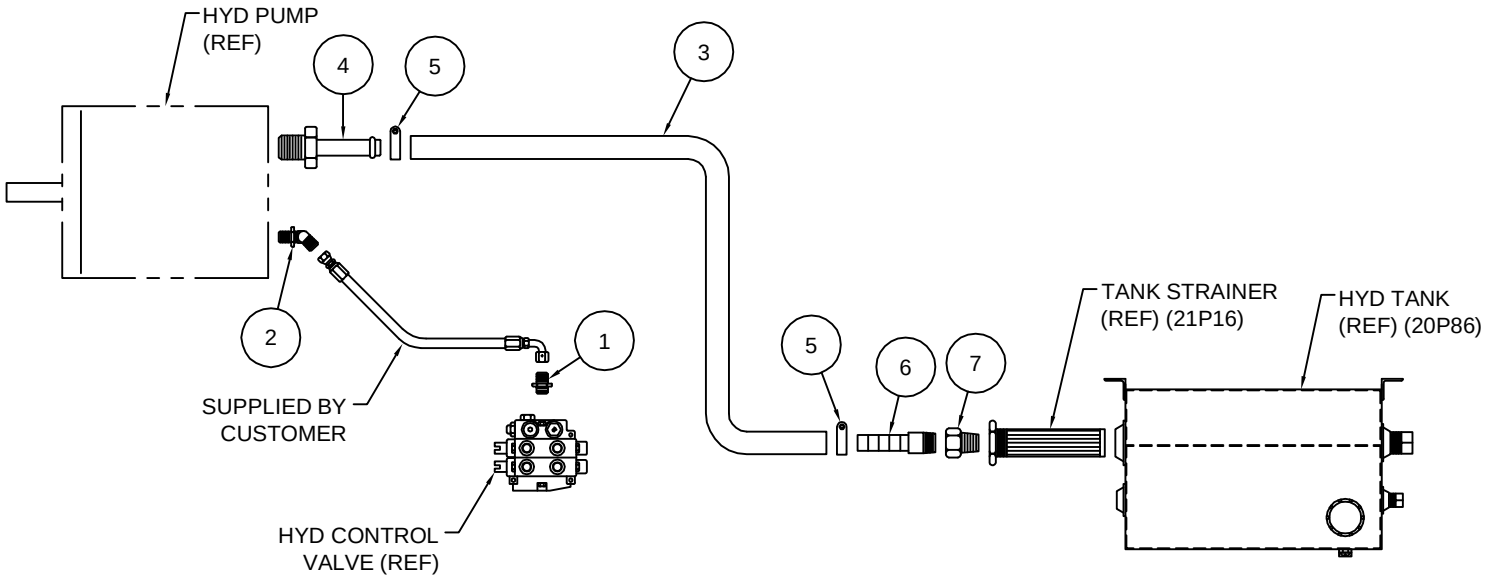
**HYD. SUB-ASS'Y - CHASSIS TANK CIRCUIT**

SL-330/400

91H03

PT-91H03.dwg 08/20/09 14:16

| PARTS LIST | | | | | |
|---|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
| 1 | ONE | 10P90 | ADP, HYD MJIC / ORB | 0.40 | 6400-12 |
| 2 | ONE | 10P91 | ADP, HYD MJIC / ORB 45° | 0.50 | 6802-12-16 |
| 3 | ONE | 11P71 | HOSE 1 1/2 LP x 120 | 9.60 | |
| 4 | ONE | 11P72 | ADP, HYD HOSE INS / ORB | 0.60 | 4604-24-20 |
| 5 | 2 | 11P77 | T-BOLT CLAMP, 2ø | 0.15 | TBC-200 |
| 6 | ONE | 11P95 | ADP, HYD HOSE INS / MP | 0.40 | STC-20 |
| 7 | ONE | 12P48 | ADP, HYD MP / FP | 0.60 | 2 x 1 1/2 |
| | | | | 12.40 | TOTAL |



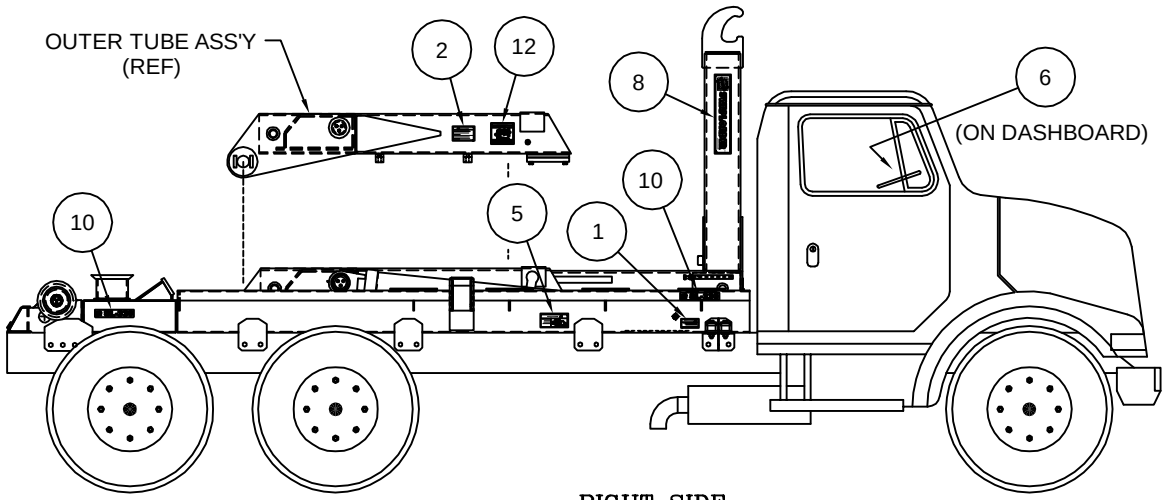

SWAPLOADER™ U.S.A. LTD.

HYD SUB-ASS'Y - PUMP CIRCUIT

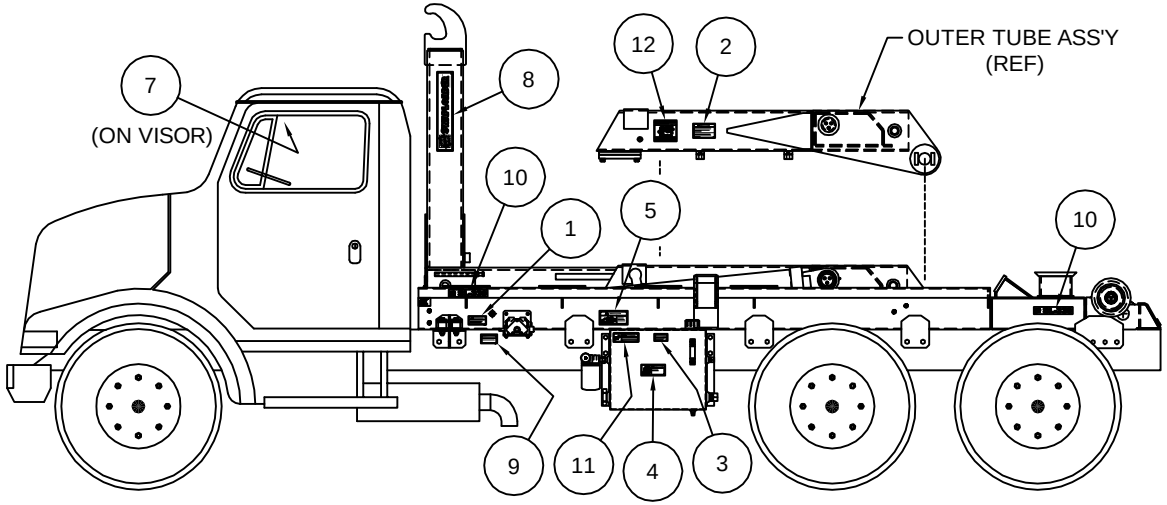
SL-330/400/406

91H04

PT-91H04.dwg 07/17/09 08:45




RIGHT SIDE




LEFT SIDE

PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | 2 | 90P07 | OPR & SERV MANUAL | | |
| 2 | 2 | 90P08 | HOIST-BODY SPEC | | |
| 3 | ONE | 90P09 | HYD OIL SPEC | | |
| 4 | ONE | 90P10 | HYD OIL FLAMMABLE | | |
| 5 | 2 | 90P11 | HOIST FALLING | | |
| 6 | ONE | 90P12 | LEVER CONTROL | | |
| 7 | ONE | 90P13 | SAFETY INSTRUCTIONS | | |
| 8 | 2 | 90P14 | SWAPLOADER - JIB | | |
| 9 | ONE | 90P18 | RELIEF VALVE | | |
| 10 | 4 | 90P77 | SL-330 | | |
| 11 | ONE | 90P78 | HIGH-PRESSURE FLUID | | |
| 12 | 2 | 91P06 | LUBRICATION POINTS | | |
| | | | | | TOTAL |

SWAPLOADER™ U.S.A. LTD.

DECAL ASSEMBLY

SL-330

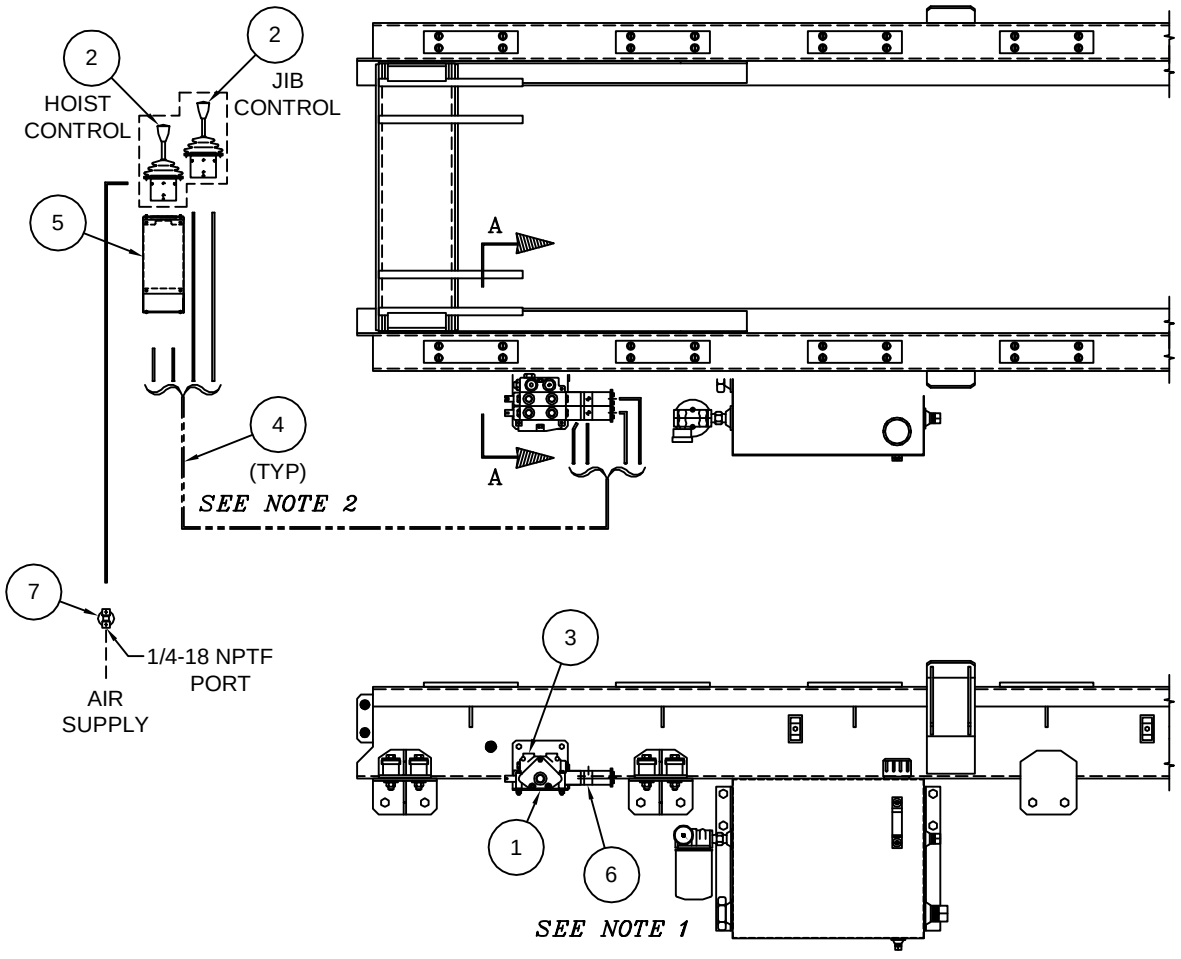
42H20 ~ REV A

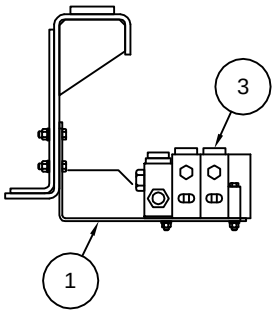
PT-42H20.dwg 08/25/09 14:18

# OPTIONS

## PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | ONE | 41H01 | VALVE MOUNT BRACKET | 7.12 | |
| 2 | ONE | 20P72 | CONTROL HANDLE ASS'Y | 1.60 | |
| 3 | ONE | 20P88 | HYD CONTROL VALVE ASS'Y | 27.00 | |
| 4 | ONE | 12P94 | AIR LINE KIT | 1.40 | |
| 5 | ONE | 51H27 | AIR CONTROL CONSOLE ASS'Y | 6.23 | |
| 6 | 2 | 20P95 | HYD VALVE SECTION AIR SHIFT KIT | 1.42 | |
| 7 | ONE | 20P74 | AIR PRESSURE PROTECTION VALVE | 0.59 | WM778A |
| | | | | 46.78 | TOTAL |




SECTION A–A

NOTE:
1. 20P95 AIR SHIFT KIT TO BE INSTALLED ON HYD CONTROL VALVE BY HOIST INSTALLER. REFERENCE INSTALLATION INSTRUCTIONS INCLUDED WITH THE AIR SHIFT KIT.
2. SEE DRAWING 90H60 FOR AIR SHIFT KIT PLUMBING DIAGRAM.

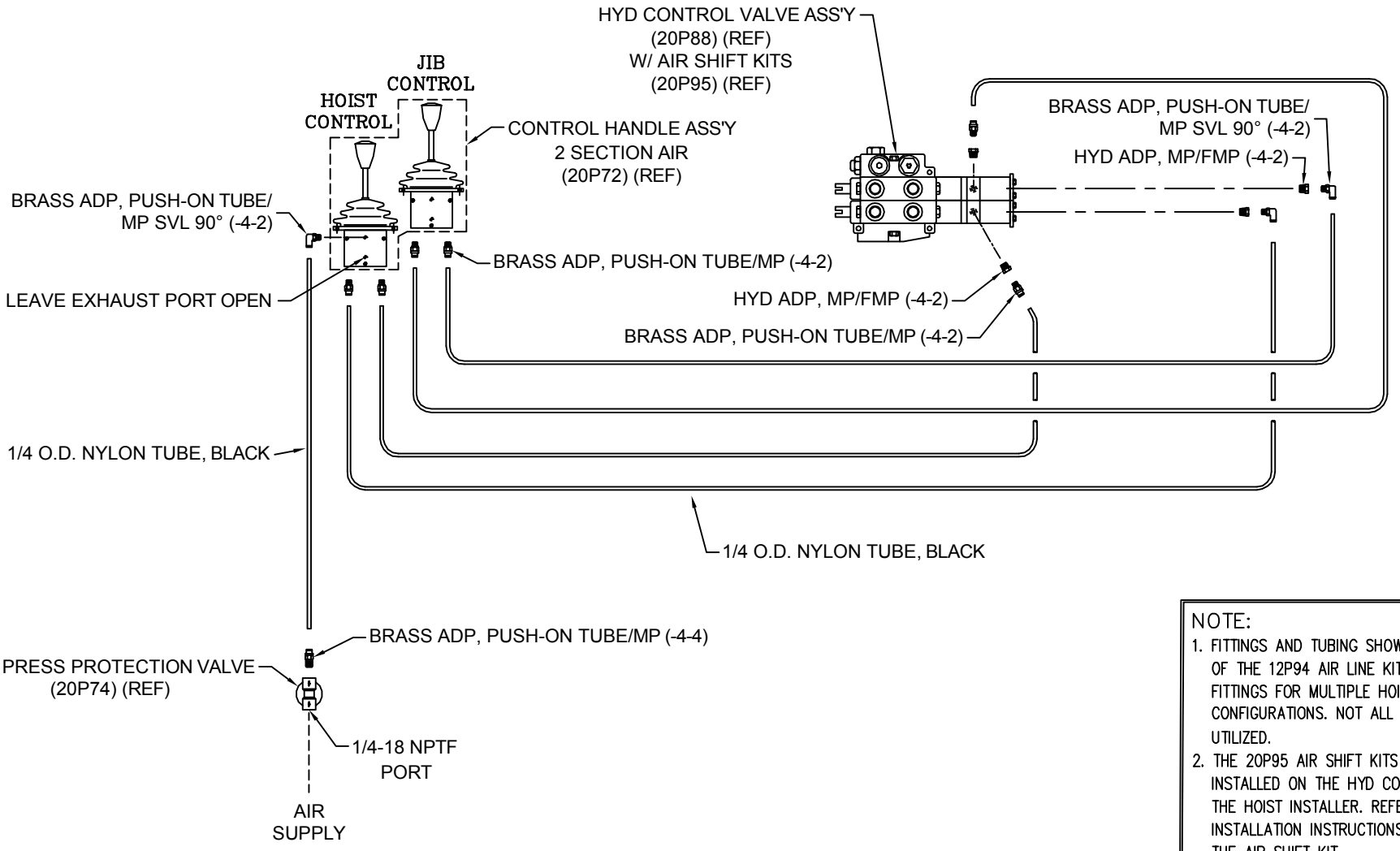
SWAPLOADER™ U.S.A. LTD.

AIR CONTROL ASS'Y - 2 SECTION

SL-330/400/406

90H58 ~ REV C

PT-90H58.dwg 07/16/09 15:10




NOTE:

1. FITTINGS AND TUBING SHOWN ARE PART OF THE 12P94 AIR LINE KIT WHICH CONTAINS FITTINGS FOR MULTIPLE HOIST/PLUMBING CONFIGURATIONS. NOT ALL FITTINGS MAY BE UTILIZED.
2. THE 20P95 AIR SHIFT KITS ARE TO BE INSTALLED ON THE HYD CONTROL VALVE BY THE HOIST INSTALLER. REFERENCE INSTALLATION INSTRUCTIONS INCLUDED W/ THE AIR SHIFT KIT.

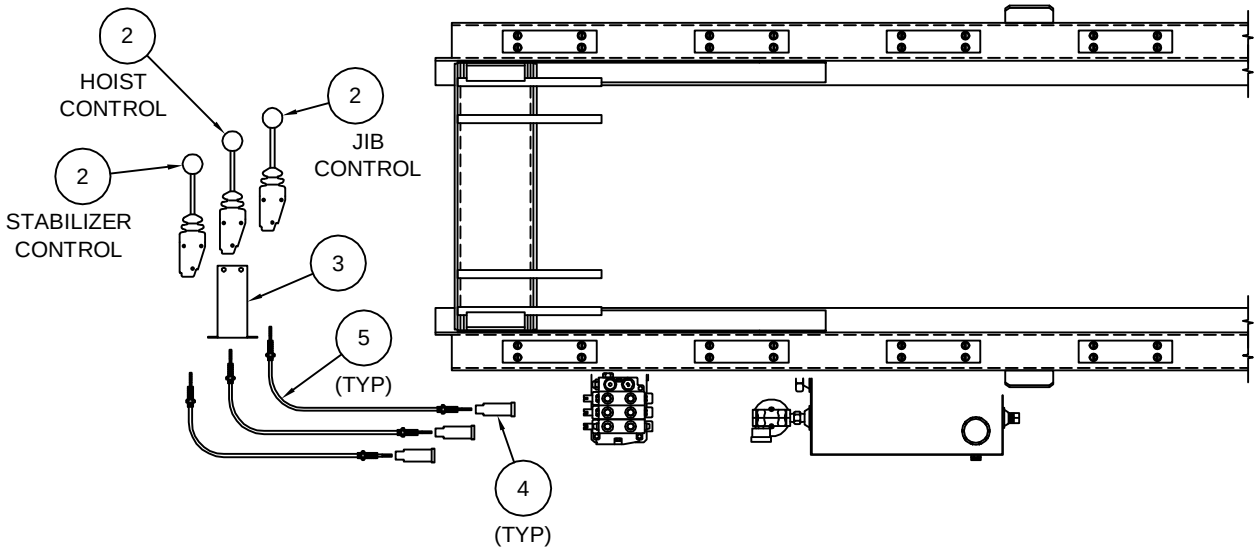
SWAPLOADER™ U.S.A. LTD.

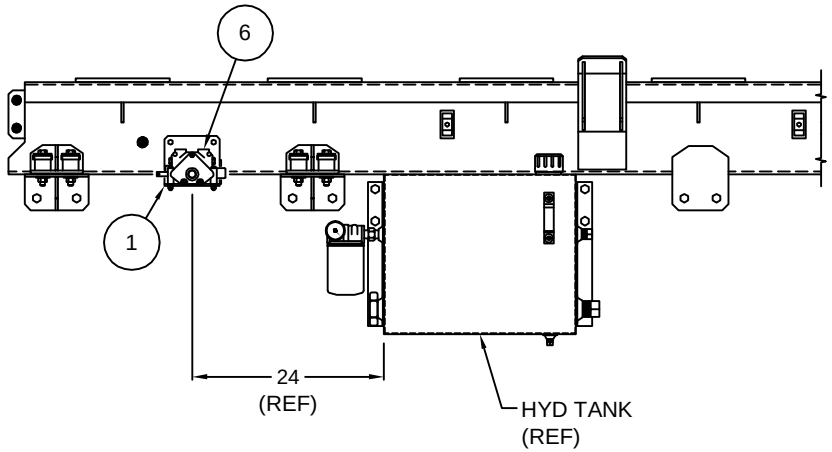
**AIR CIRCUIT, CONTROL VALVE - 2 SECTIOI**

SL-330/400/406/412

90H60 ~ REV C

| PARTS LIST | | | | | |
|---|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
| 1 | ONE | 41H83 | VALVE MOUNT BRACKET WDMT | 7.74 | |
| 2 | 3 | 20P08 | REMOTE VALVE CONTROL HANDLE | 2.80 | |
| 3 | ONE | 20P78 | CONTROL HANDLE MOUNT CONSOLE | 4.75 | |
| 4 | 3 | 20P10 | BONNET CONNECTION KIT | 0.50 | |
| 5 | 3 | 20P40 | CONTROL CABLE 96" LG | 2.00 | |
| 6 | ONE | 21P89 | HYD VALVE ASS'Y, 3 SECTION | 36.50 | |
| | | | | 64.89 | TOTAL |




SWAPLOADER™ U.S.A. LTD.

MANUAL CONTROL ASS'Y - 3 SECTION

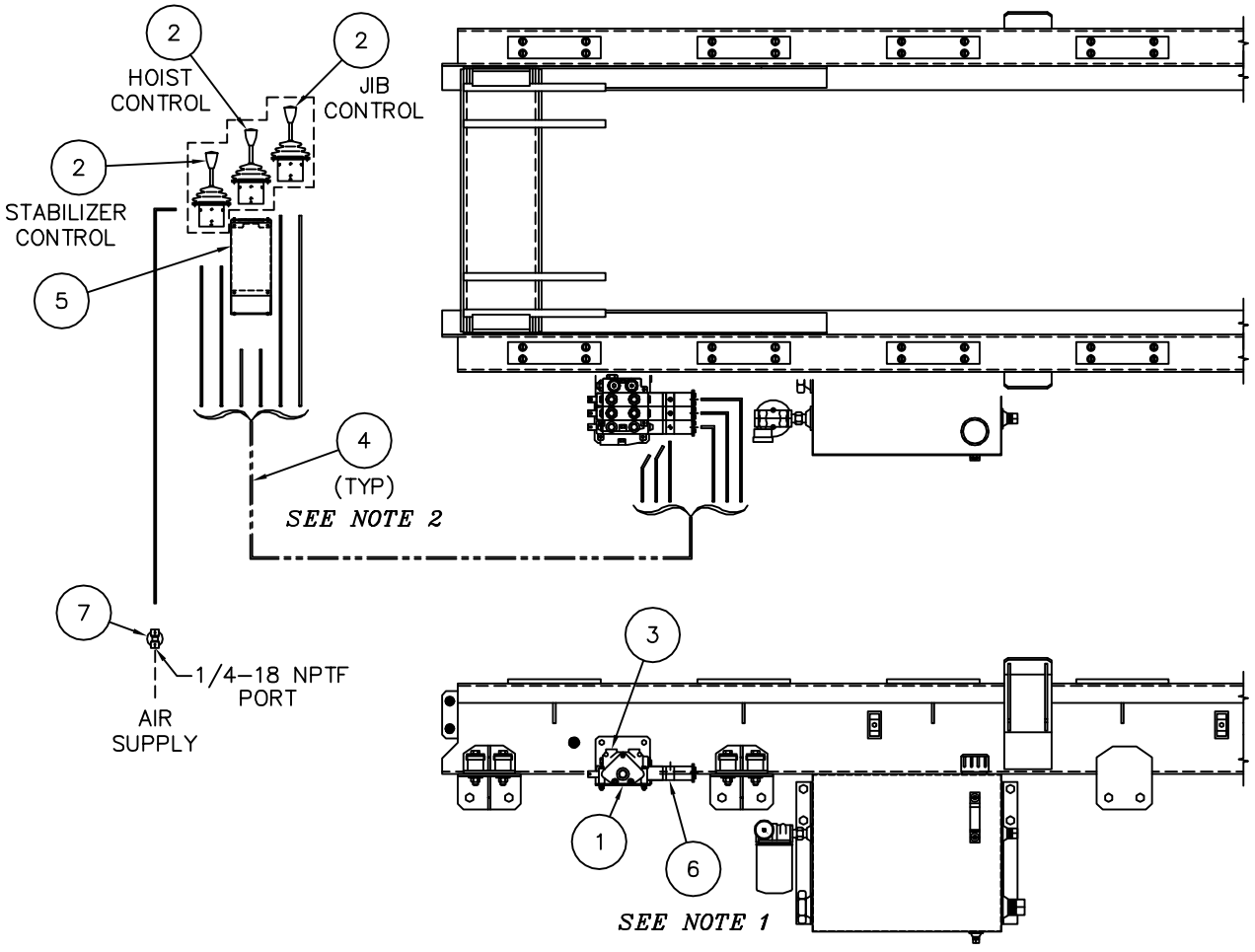
SL-330/400/406

90H68 ~ REV B

PT-90H68.dwg 07/16/09 15:45

## PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | ONE | 41H83 | VALVE MOUNT BRACKET | 7.74 | |
| 2 | ONE | 20P73 | CONTROL HANDLE ASS'Y | 2.40 | |
| 3 | ONE | 21P89 | HYD CONTROL VALVE ASS'Y | 35.50 | |
| 4 | ONE | 12P94 | AIR LINE KIT | 1.40 | |
| 5 | ONE | 51H37 | AIR CONTROL CONSOLE ASS'Y | 6.96 | |
| 6 | 3 | 20P95 | HYD VALVE SECTION AIR SHIFT KIT | 1.42 | |
| 7 | ONE | 20P74 | AIR PRESSURE PROTECTION VALVE | 0.59 | WM778A |
| | | | | 58.85 | TOTAL |




NOTE:

1. 20P95 AIR SHIFT KIT TO BE INSTALLED ON HYD CONTROL VALVE BY HOIST INSTALLER. REFERENCE INSTALLATION INSTRUCTIONS INCLUDED WITH THE AIR SHIFT KIT.
2. SEE DRAWING 90H45 FOR AIR SHIFT KIT PLUMBING DIAGRAM.

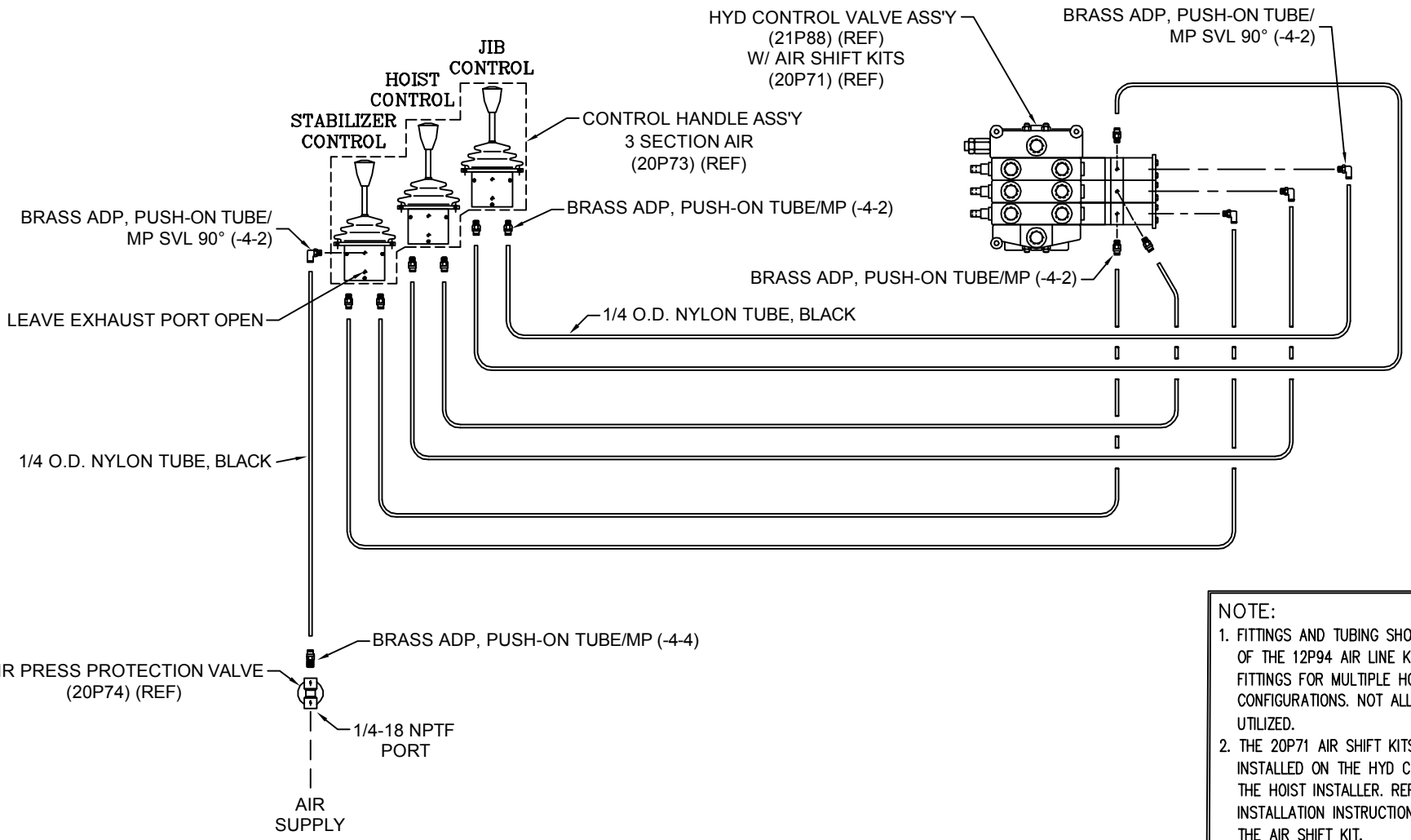
SWAPLOADER™ U.S.A. LTD.

AIR CONTROL ASS'Y - 3 SECTION

SL-330/400/406

90H69 ~ REV B

PT-90H69.dwg 07/17/09 08:30




NOTE:

1. FITTINGS AND TUBING SHOWN ARE PART OF THE 12P94 AIR LINE KIT WHICH CONTAINS FITTINGS FOR MULTIPLE HOIST/PLUMBING CONFIGURATIONS. NOT ALL FITTINGS MAY BE UTILIZED.
2. THE 20P71 AIR SHIFT KITS ARE TO BE INSTALLED ON THE HYD CONTROL VALVE BY THE HOIST INSTALLER. REFERENCE INSTALLATION INSTRUCTIONS INCLUDED W/ THE AIR SHIFT KIT.

SWAPLOADER™ U.S.A. LTD.

**AIR CIRCUIT, CONTROL VALVE - 3 SECTION**

SL-518/520/650

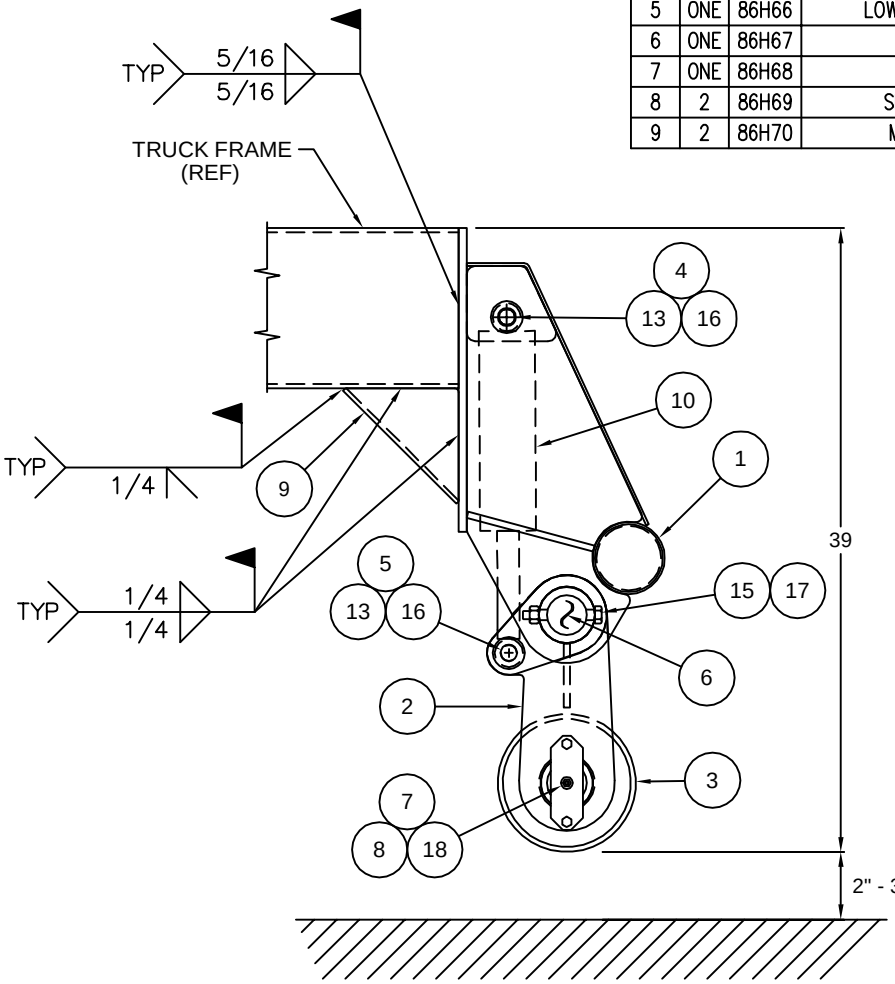
90H45 ~ REV C

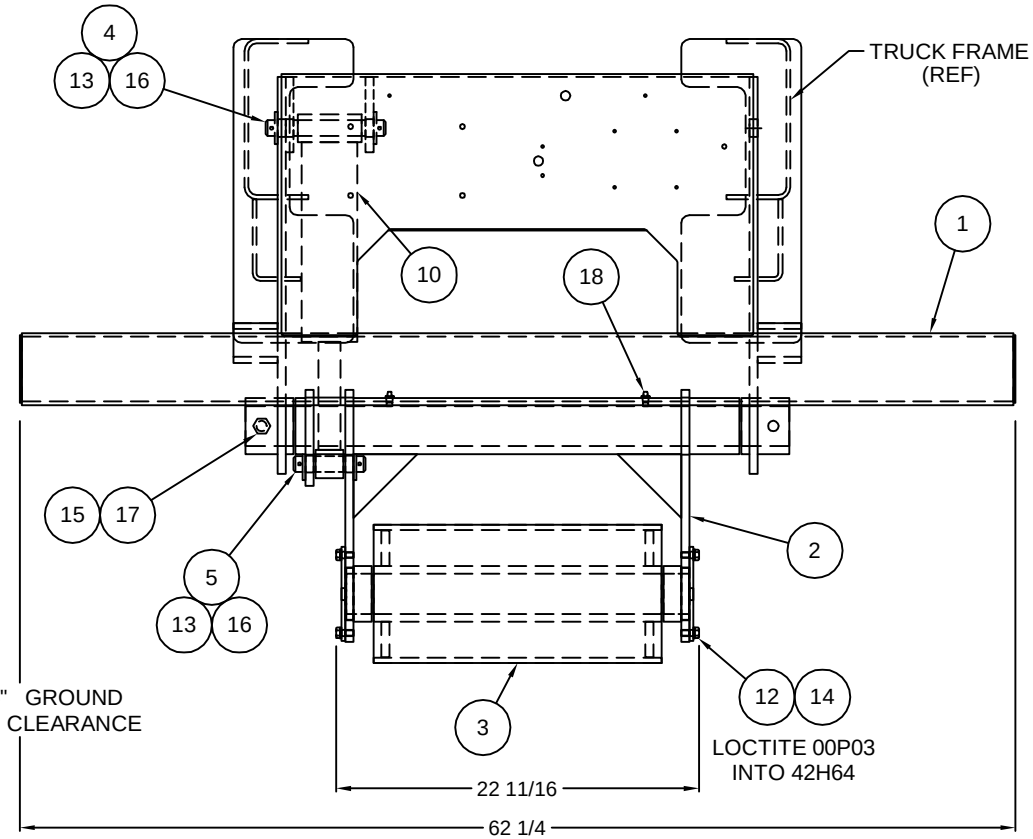
PT-90H45.dwg 07/16/09 14:58

## PARTS LIST

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 1 | ONE | 42H63 | STABLIZER MOUNT | 180.02 | |
| 2 | ONE | 42H64 | STABILIZER ARM | 64.65 | |
| 3 | ONE | 42H65 | STABILIZER ROLLER | 78.10 | |
| 4 | ONE | 86H65 | UPPER CYLINDER PIN | 1.55 | |
| 5 | ONE | 86H66 | LOWER CYLINDER PIN | 0.88 | |
| 6 | ONE | 86H67 | UPPER SHAFT | 39.38 | |
| 7 | ONE | 86H68 | LOWER SHAFT | 26.20 | |
| 8 | 2 | 86H69 | SHAFT RETAINER | 0.71 | |
| 9 | 2 | 86H70 | MOUNT GUSSET | 3.74 | |

| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
|---|---|---|---|---|---|
| 10 | ONE | 21P84 | HYDRAULIC CYLINDER 3ø x 6 | 35.00 | |
| 11 | ONE | 90H83 | STABILIZER HYDRAULIC CIRCUIT | 21.20 | NOT SHOWN |
| 12 | 4 | 00755 | 3/8ø LOCK WASHER | 0.01 | GR 8 |
| 13 | 4 | 00787 | 1ø FLAT WASHER H.T. | 0.13 | F-436 |
| 14 | 4 | 00P03 | 3/8-16 x 3/4 HHCS | 0.04 | GR 8 |
| 15 | ONE | 00P55 | 5/8-11 LOCKING HEX NUT | 0.11 | GR 8 |
| 16 | 4 | 00P98 | 5/32ø x 1 1/2 COTTER PIN | 0.01 | |
| 17 | ONE | 01P39 | 5/8-11 x 4 1/2 HHCS | 0.49 | GR 8 |
| 18 | 4 | 90P03 | 1/8 NPT ZERK STR | 0.01 | |
| | | | | 457.28 | TOTAL |




SWAPLOADER™ U.S.A. LTD.

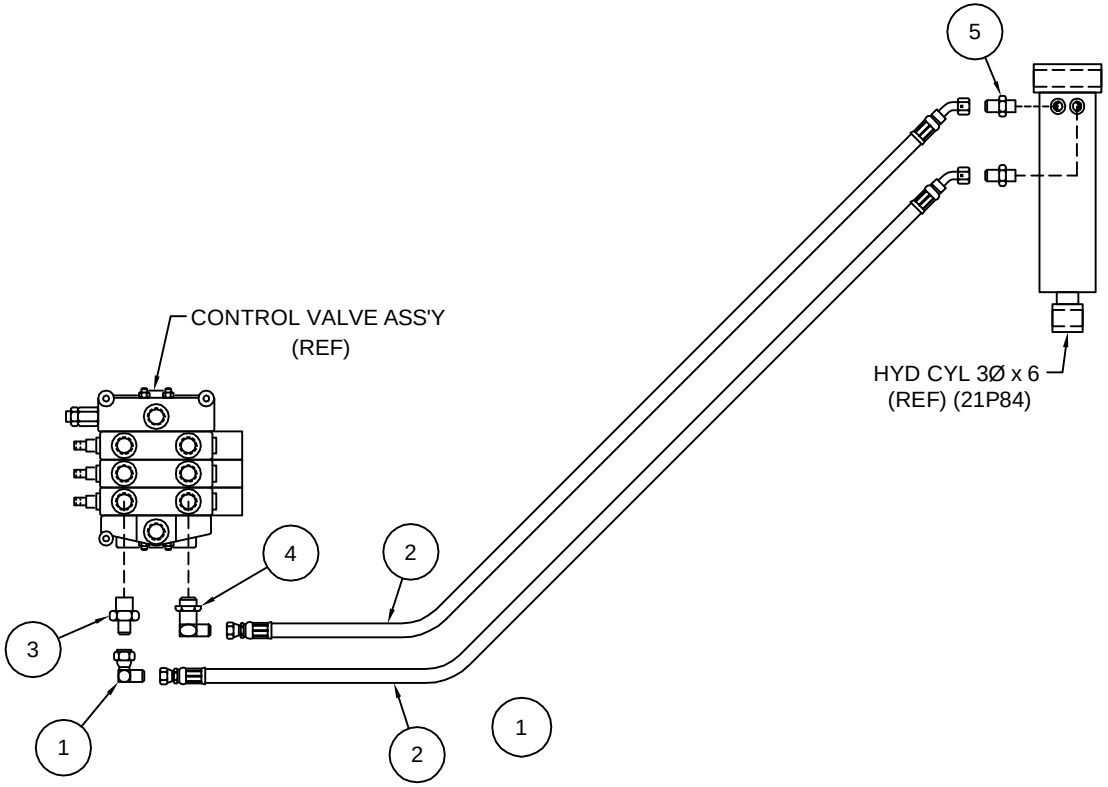
STABILIZER

FINAL ASSEMBLY

42H62

PT-42H62.dwg 07/16/09 10:58

| PARTS LIST | | | | | |
|---|---|---|---|---|---|
| ITEM | QTY | P/N | DESCRIPTION | WT-lb/ea | REMARKS |
| 1 | ONE | 10P44 | HYD ADP, MJIC / FMJIC SVL 90° | 0.40 | 6500-8 |
| 2 | 2 | 11P87 | HOSE ASS'Y 1/2 H.P. x 243 1/2 | 9.60 | |
| 3 | ONE | 11P83 | HYD ADP, MJIC / ORB STR | 0.40 | 6400-8-12 |
| 4 | ONE | 11P84 | HYD ADP, MJIC / ORB 90° | 0.40 | 6801-8-12 |
| 5 | 2 | 11P89 | HYD ADP, MJIC / ORB STR | 0.40 | 6400-8-6 |
| | | | | 21.20 | TOTAL |



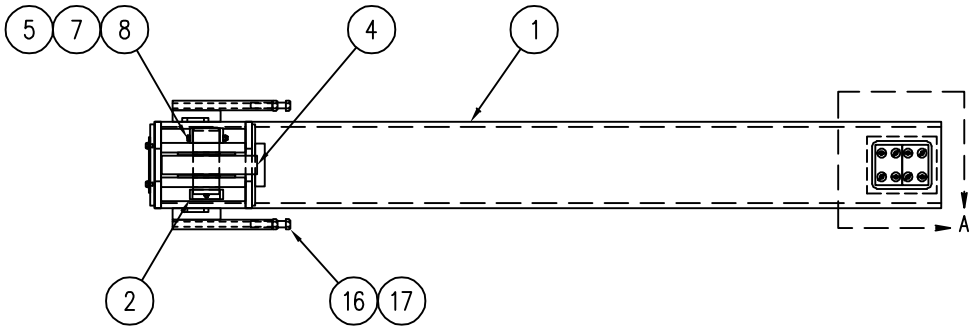

SWAPLOADER™ U.S.A. LTD.

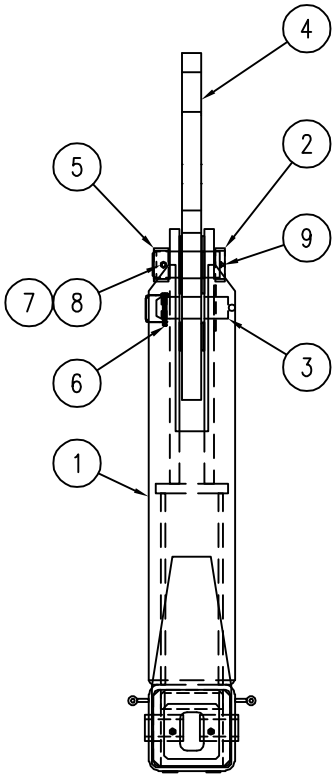
HYDRAULIC SUB-ASSEMBLY

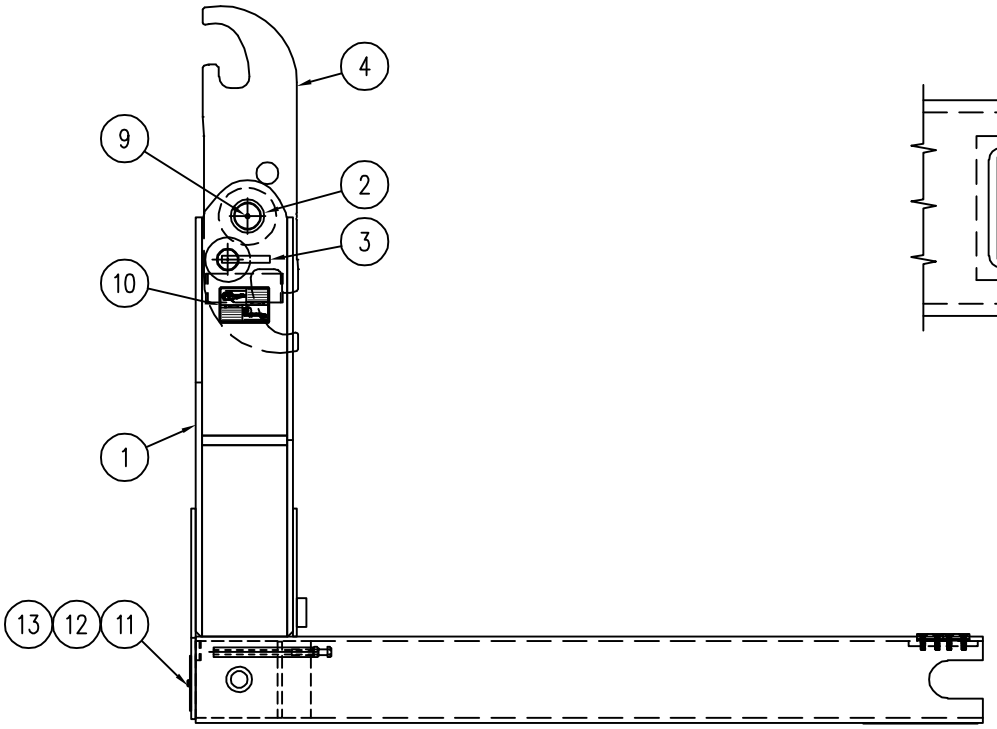
STABILIZER CIRCUIT

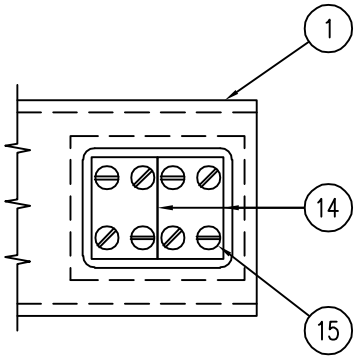
90H83

PT-90H83.dwg 07/17/09 08:36




DETAIL A

| PARTS PER 43H08 | | | | |
|---|---|---|---|---|
| ITEM | QTY | PART | DESCRIPTION | WT-lb/ea |
| 1 | 1 | 43H09 | ADJ JIB WDMT 54/62 | 776.14 |
| 2 | 1 | 43H10 | PIVOT PIN WELDMENT | 12.31 |
| 3 | 1 | 43H11 | LOCK PIN WELDMENT | 9.68 |
| 4 | 1 | 86H95 | HOOK, ADJ JIB 54/61-3/4 | 146.53 |
| 5 | 1 | 86H98 | LOCK TUBE, ADJ JIB | 1.24 |
| 6 | 1 | 53586 | SAFETY SNAP PIN, 3/8x2-1/2 | 0.03 |
| 7 | 1 | 00P34 | NUT, LOCK 3/8-16 UNC | 0.02 |
| 8 | 1 | 00P99 | HHCS 3/8-16UNC x 4 | 0.15 |
| 9 | 1 | 90P03 | ZERK, GREASE - 1/8 NPT | 0.01 |
| 10 | 2 | 90P94 | DECAL, ADJ JIB OP 54/62 | -- |
| 11 | 1 | 62H11 | COVER, JIB 5-1/4x11GAx5-1/4 | 0.94 |
| 12 | 2 | 00755 | WASHER, LOCK - 3/8 DIA | 0.01 |
| 13 | 2 | 00P03 | HHCS 3/8-16 UNC x 3/4 | 0.04 |
| 14 | 2 | 60H11 | WEAR PAD, 2-3/4x1/2x4-1/4 | 0.26 |
| 15 | 8 | 00P79 | FHCS 3/8-16 UNC x 3/4 BRASS | 0.02 |
| 16 | 2 | 01P09 | HHCS 5/8-11 UNC x 2-1/2 GR8 | 0.38 |
| 17 | 2 | 00P24 | NUT, HEX 5/8-11 UNC GR8 | 0.18 |
| | | | TOTAL | 950.06 |

SWAPLOADER™ U.S.A. LTD.

JIB ASSEMBLY - ADJUSTABLE

SL-330/400

43H08 ~ REV C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